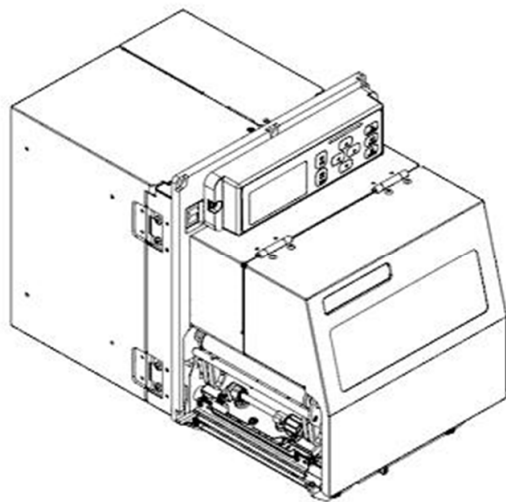
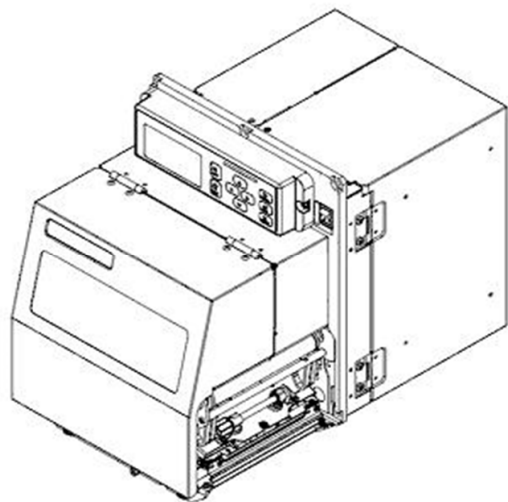
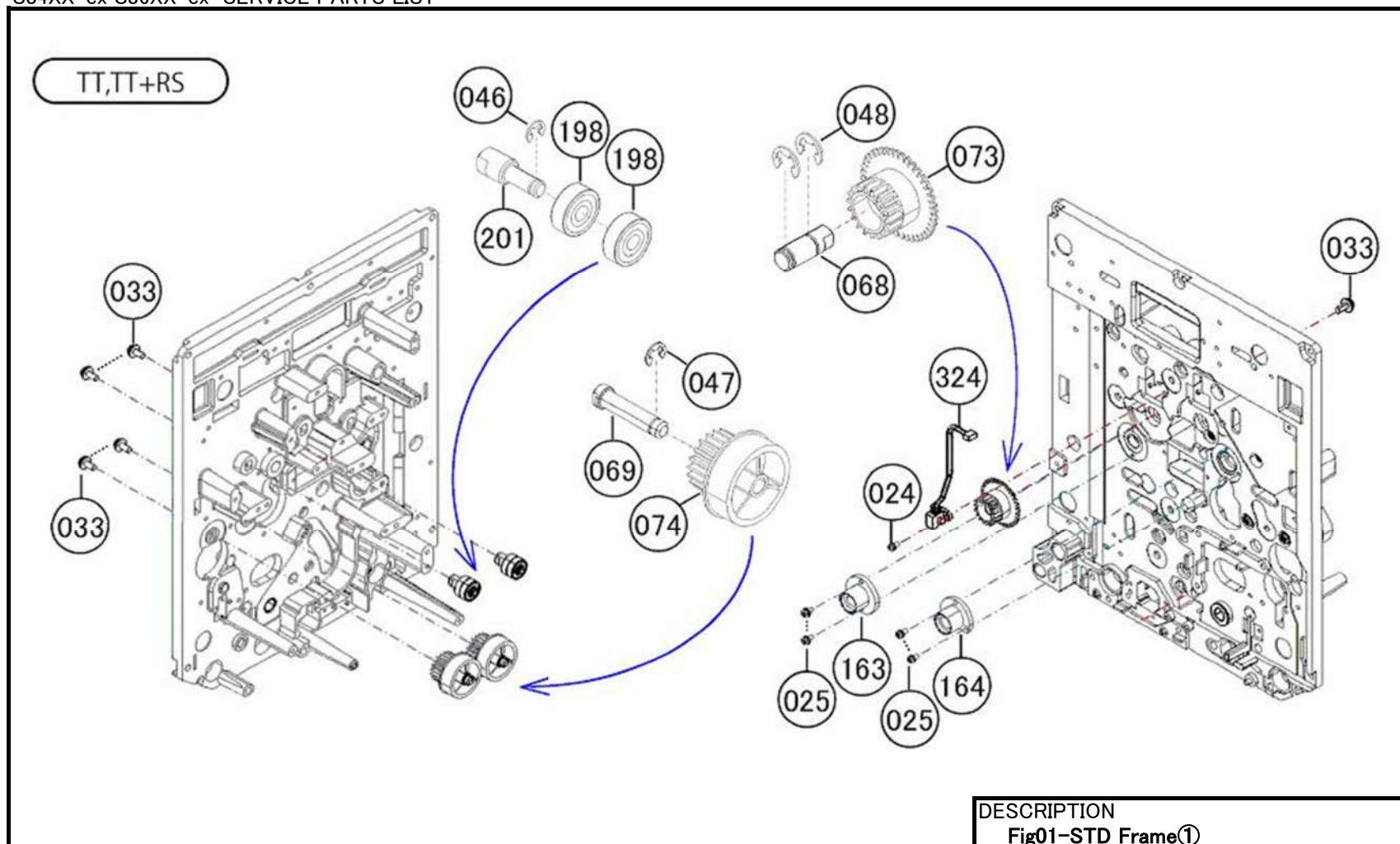


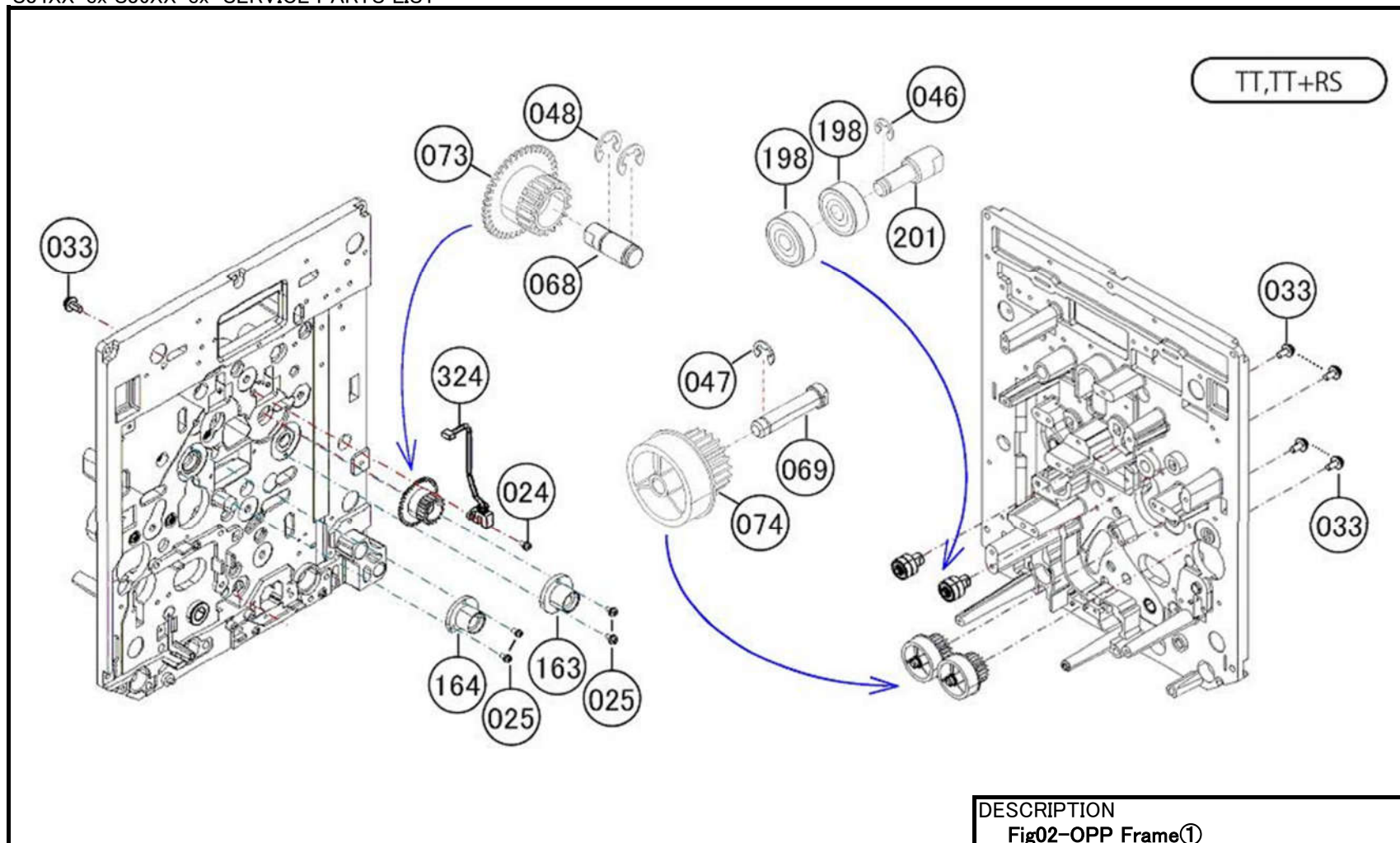


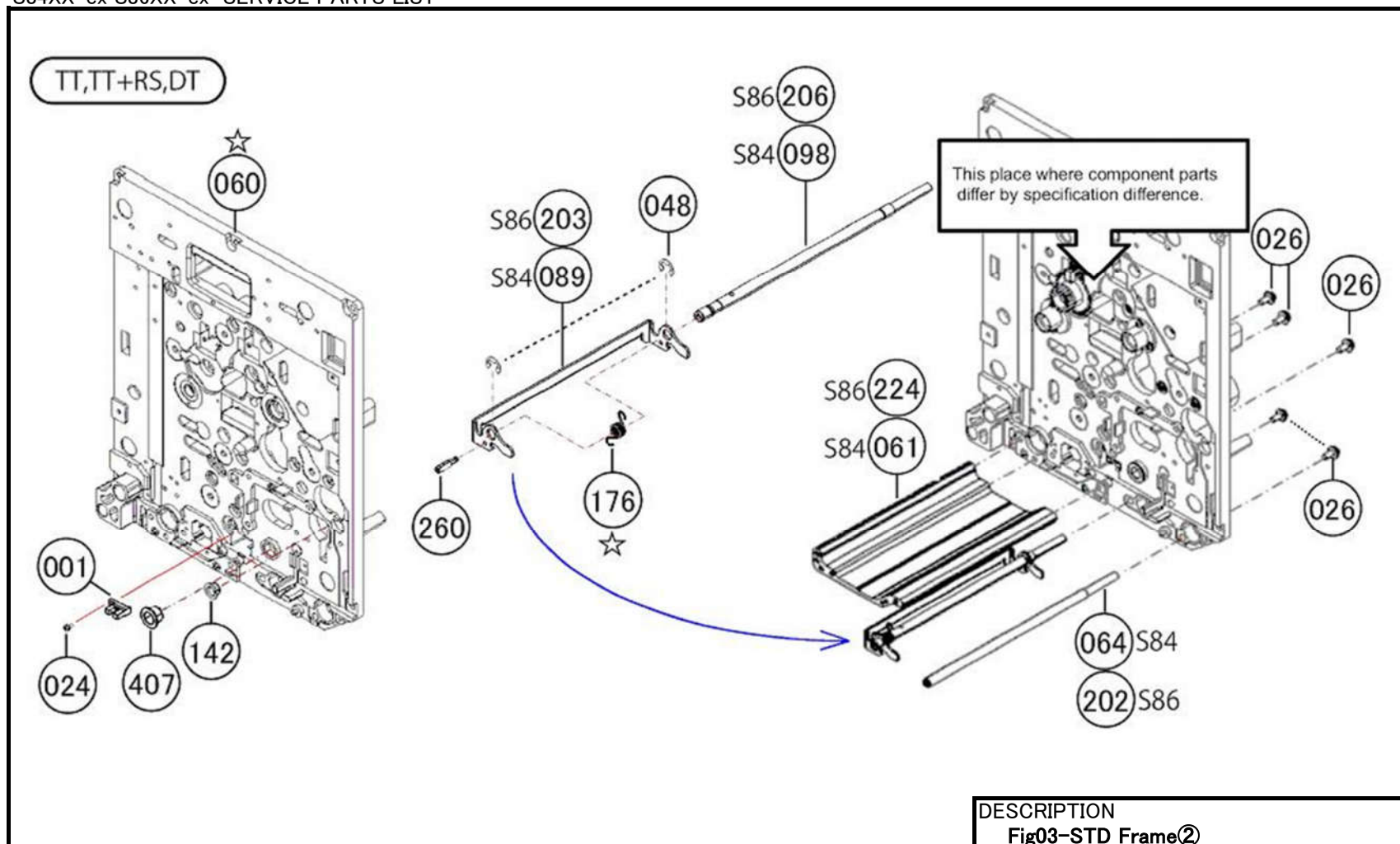
S84XX-ex S86XX-ex SERVICE PARTS LIST



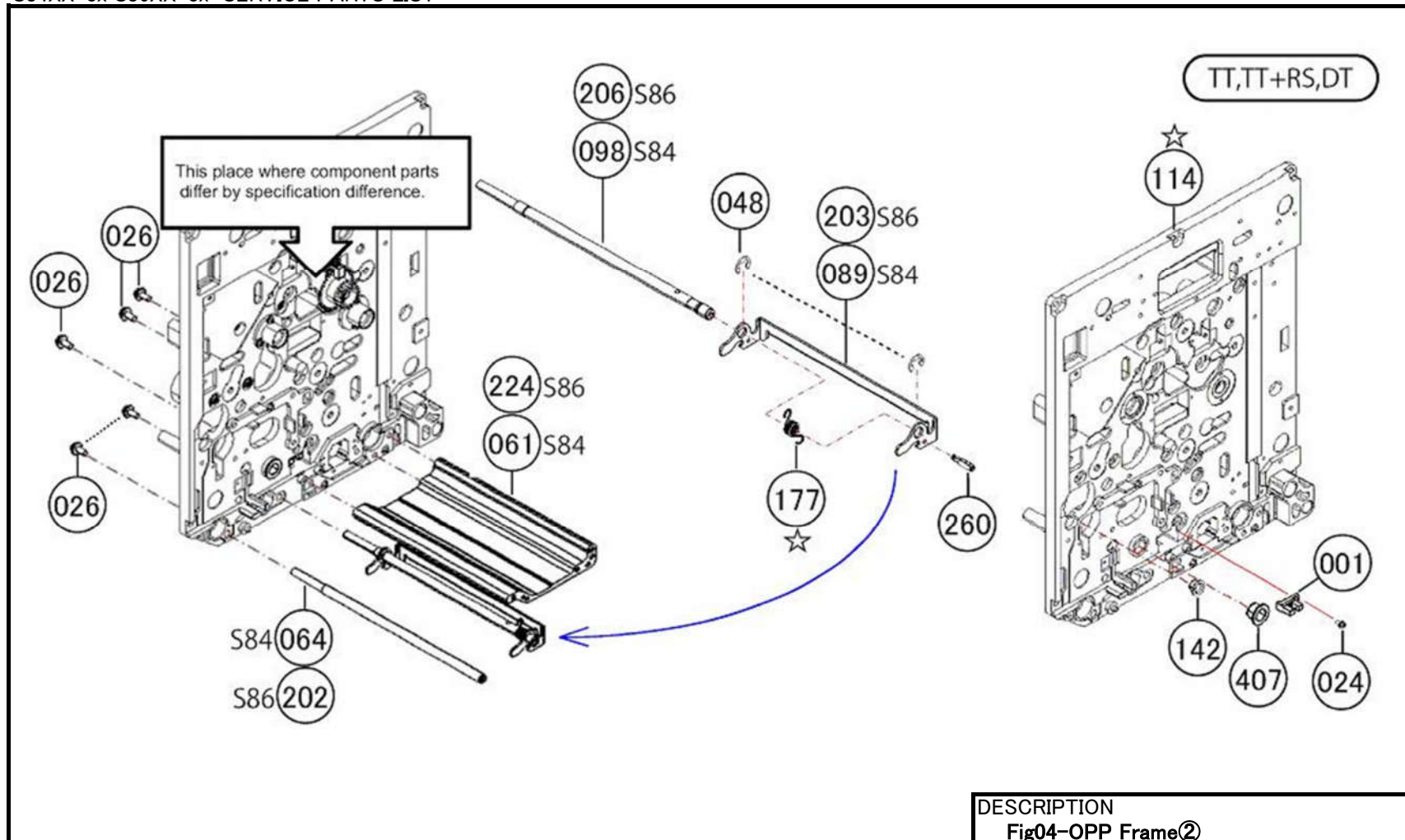
STD = RH
OPP = LH
8/19/2015 SRH

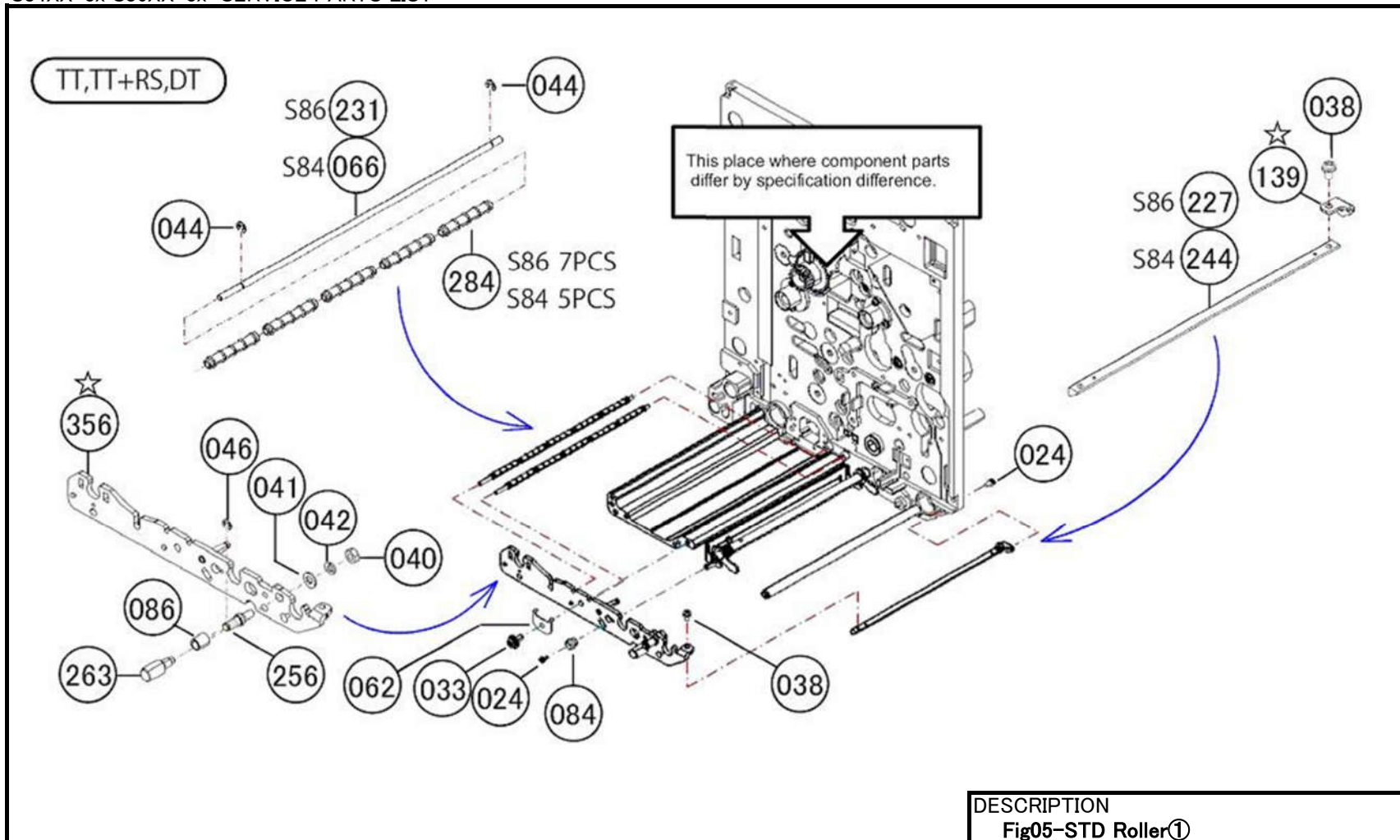




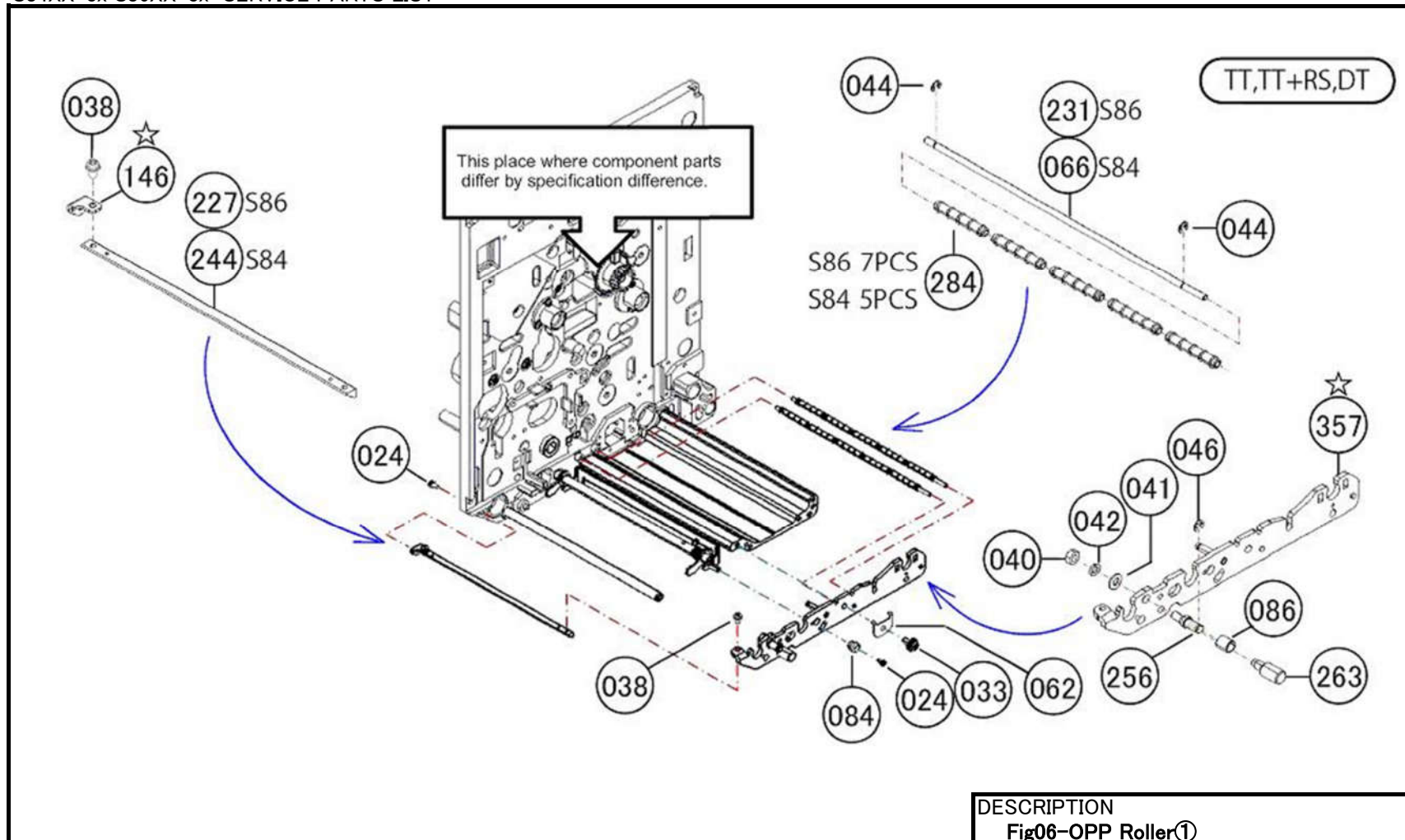


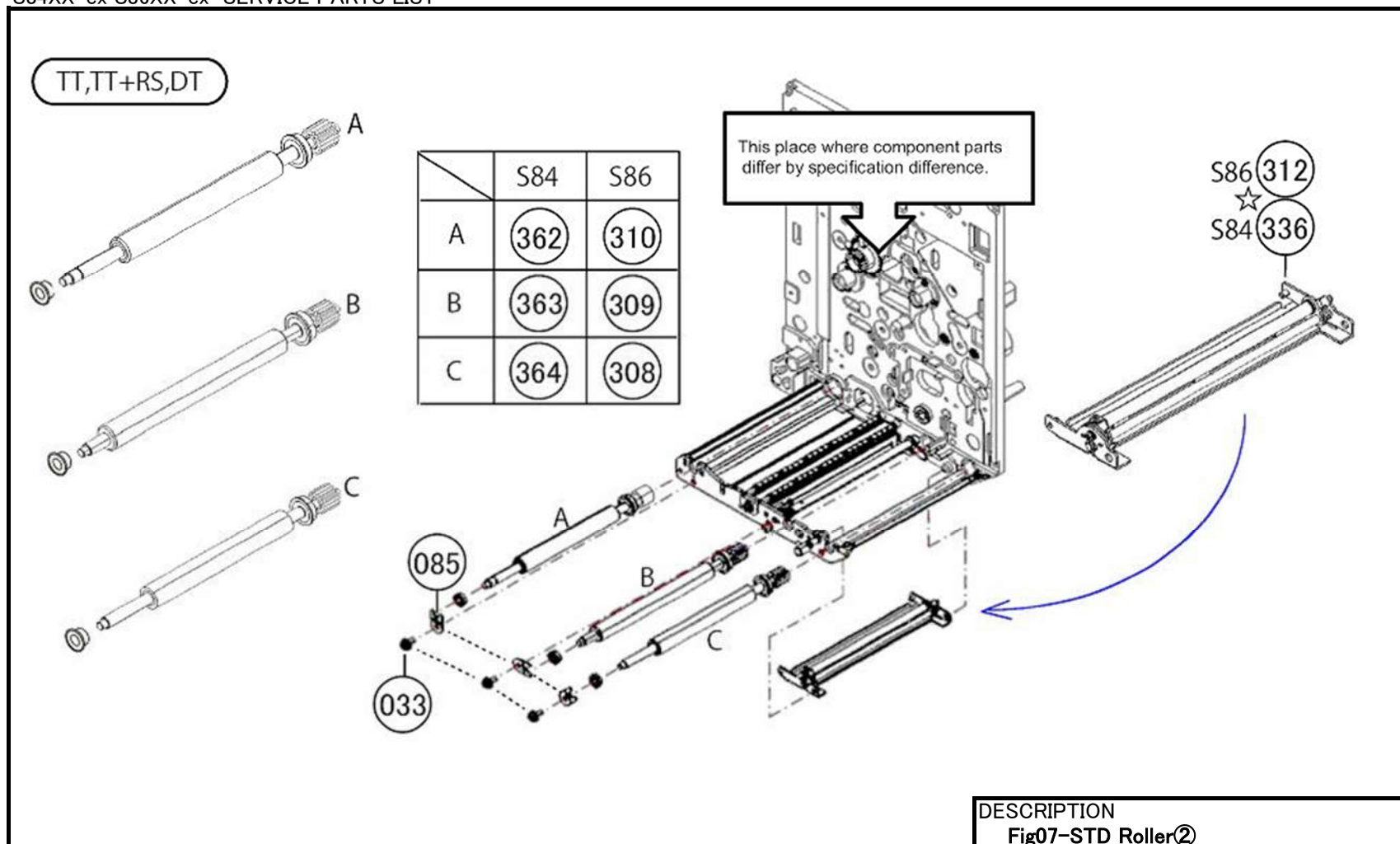
S84XX-ex S86XX-ex SERVICE PARTS LIST



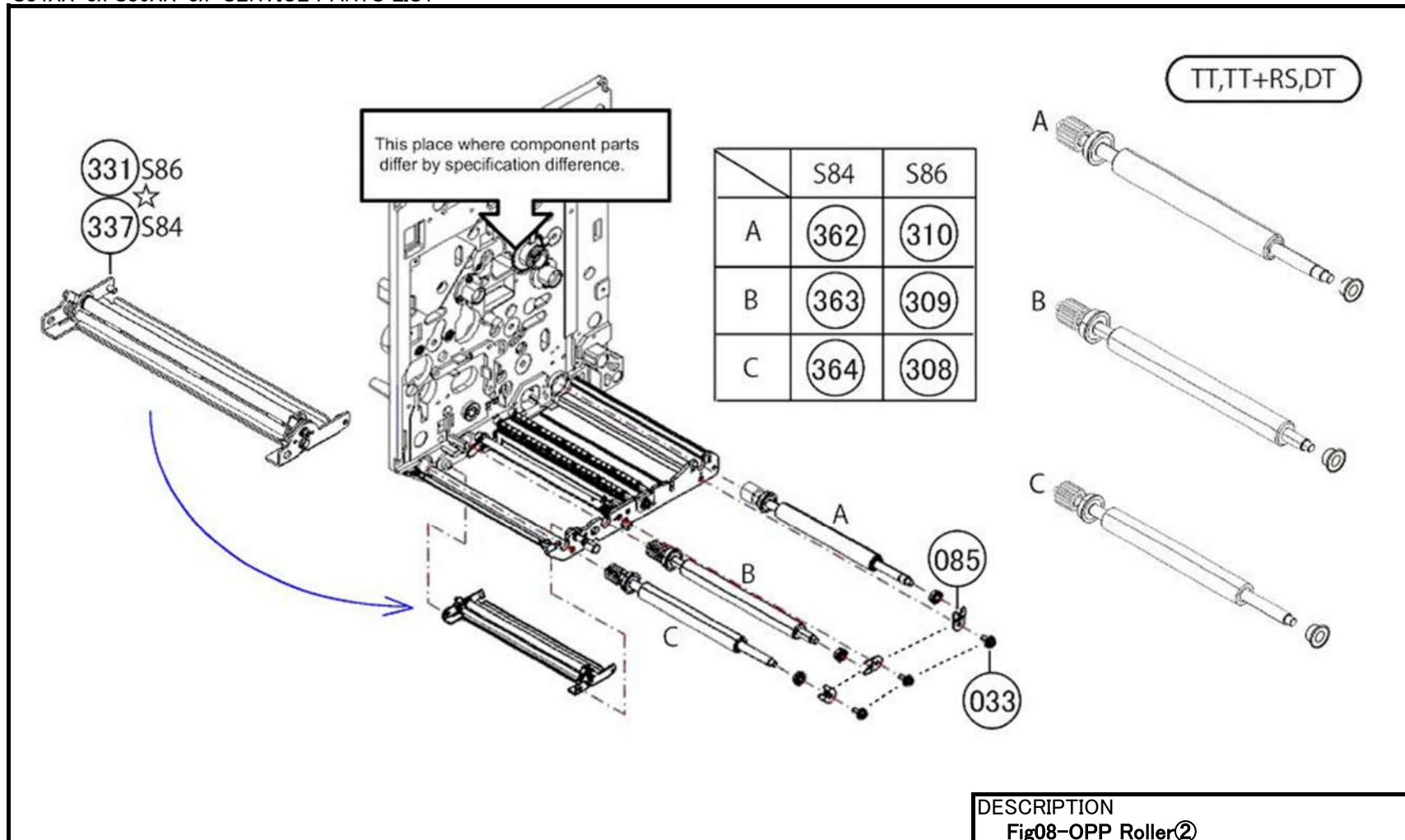


S84XX-ex S86XX-ex SERVICE PARTS LIST

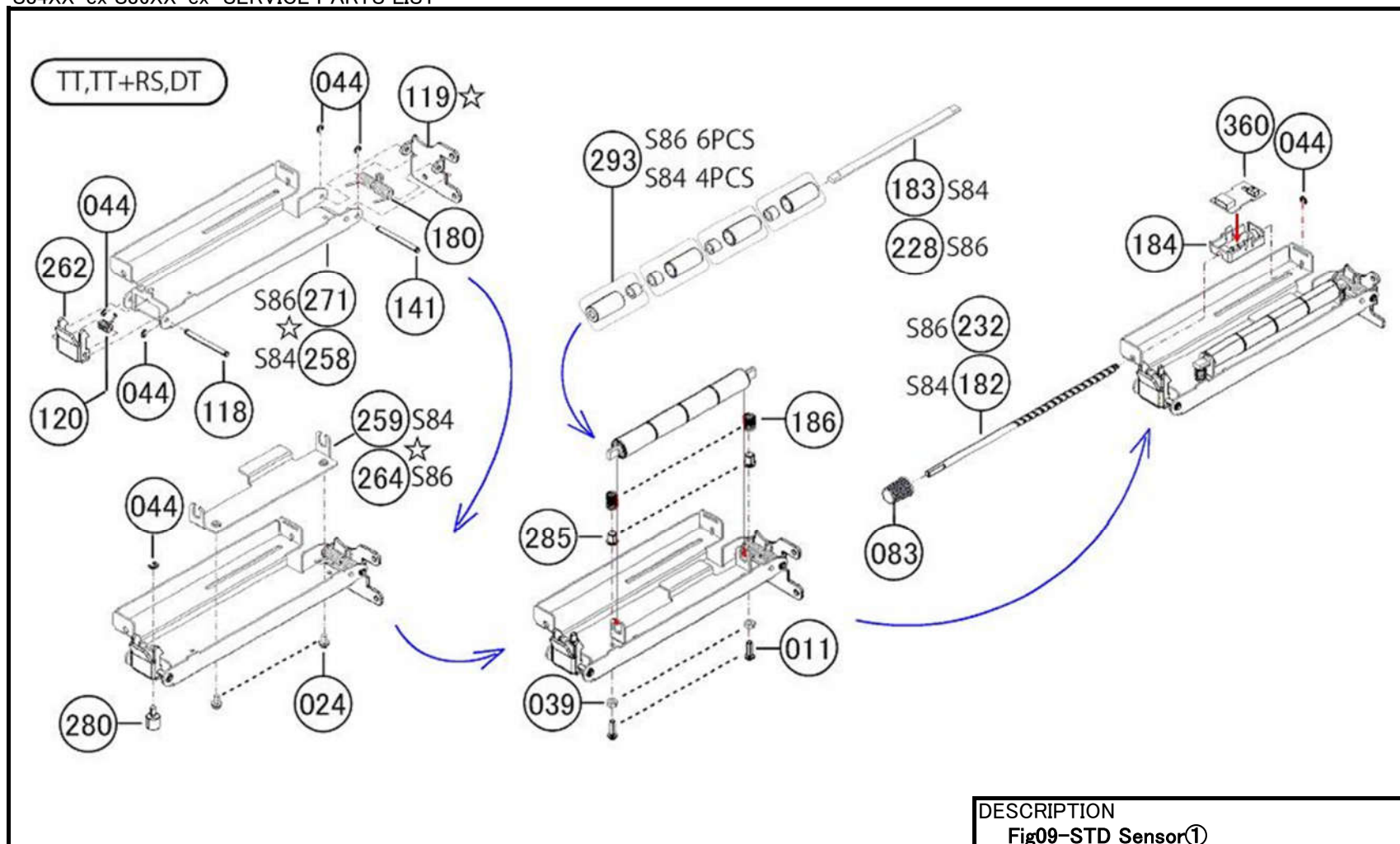




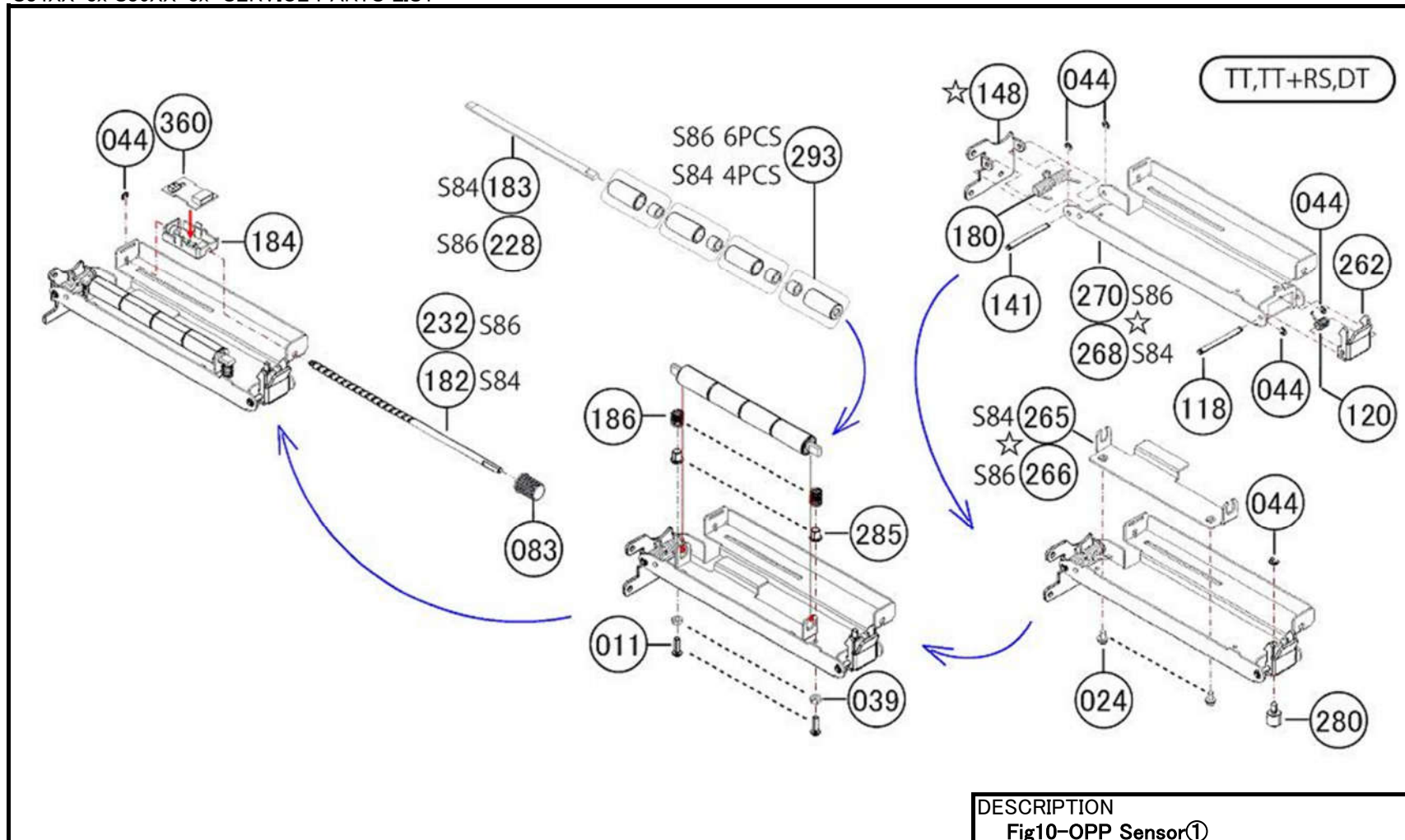
S84XX-ex S86XX-ex SERVICE PARTS LIST



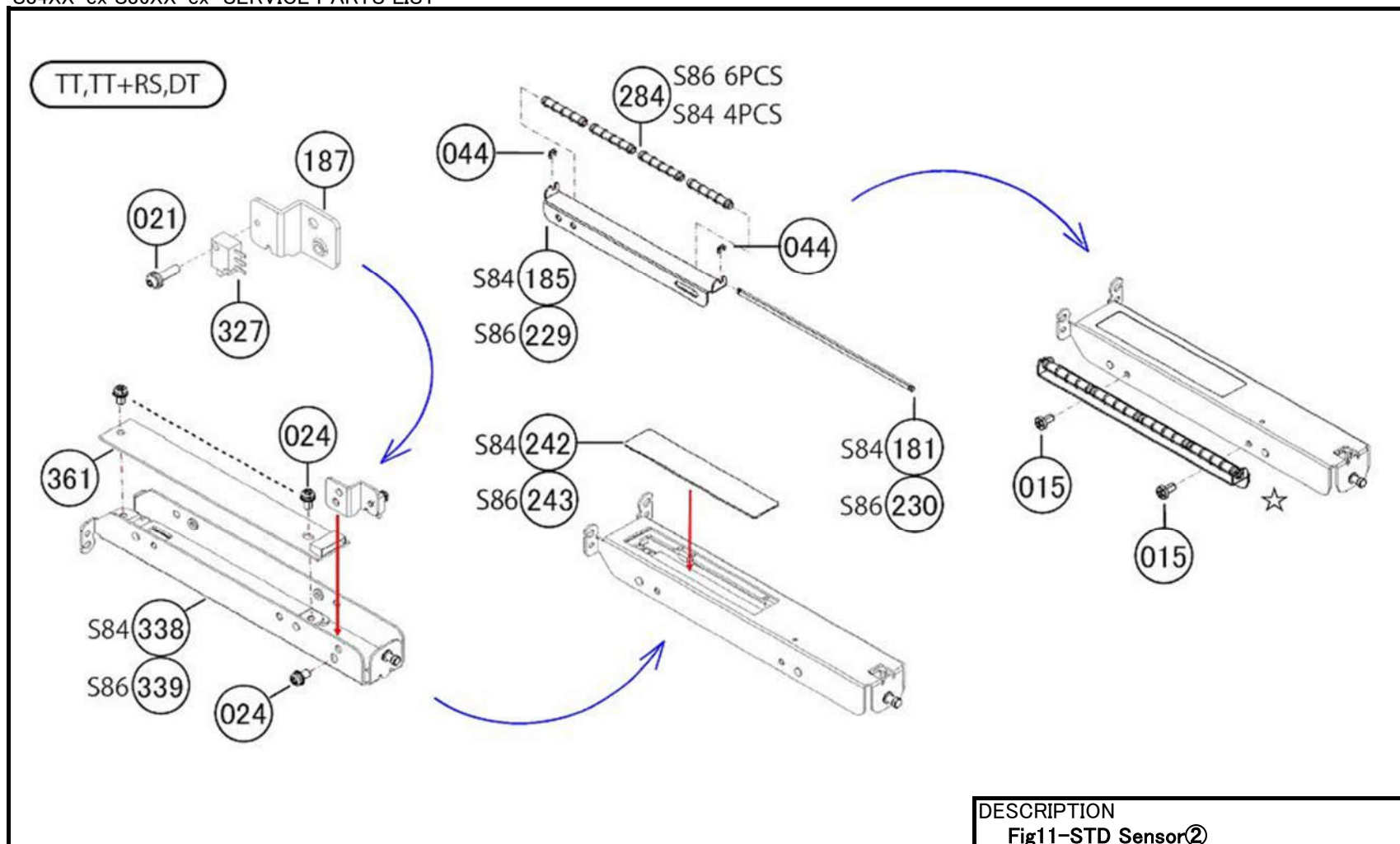
S84XX-ex S86XX-ex SERVICE PARTS LIST



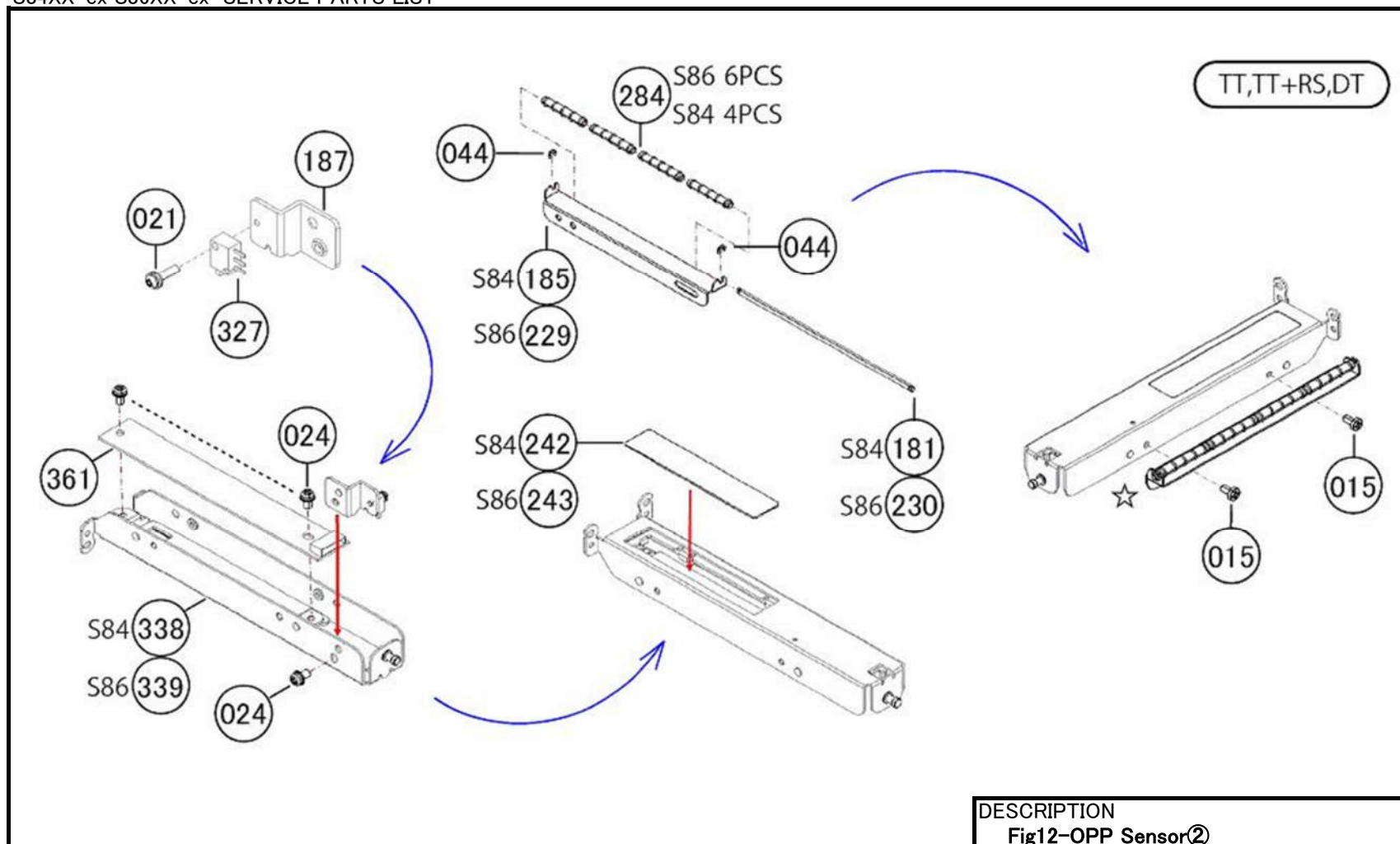
S84XX-ex S86XX-ex SERVICE PARTS LIST

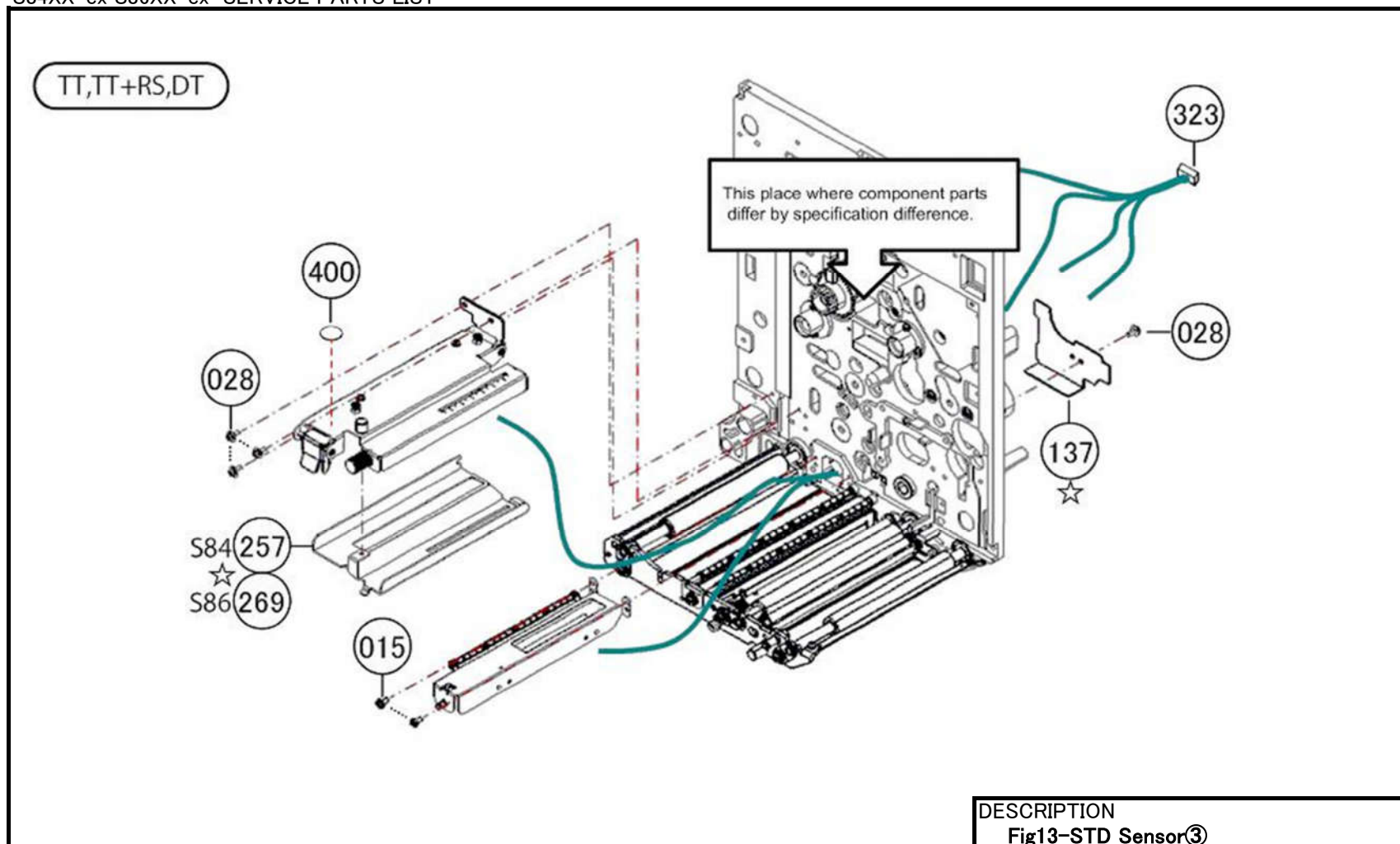


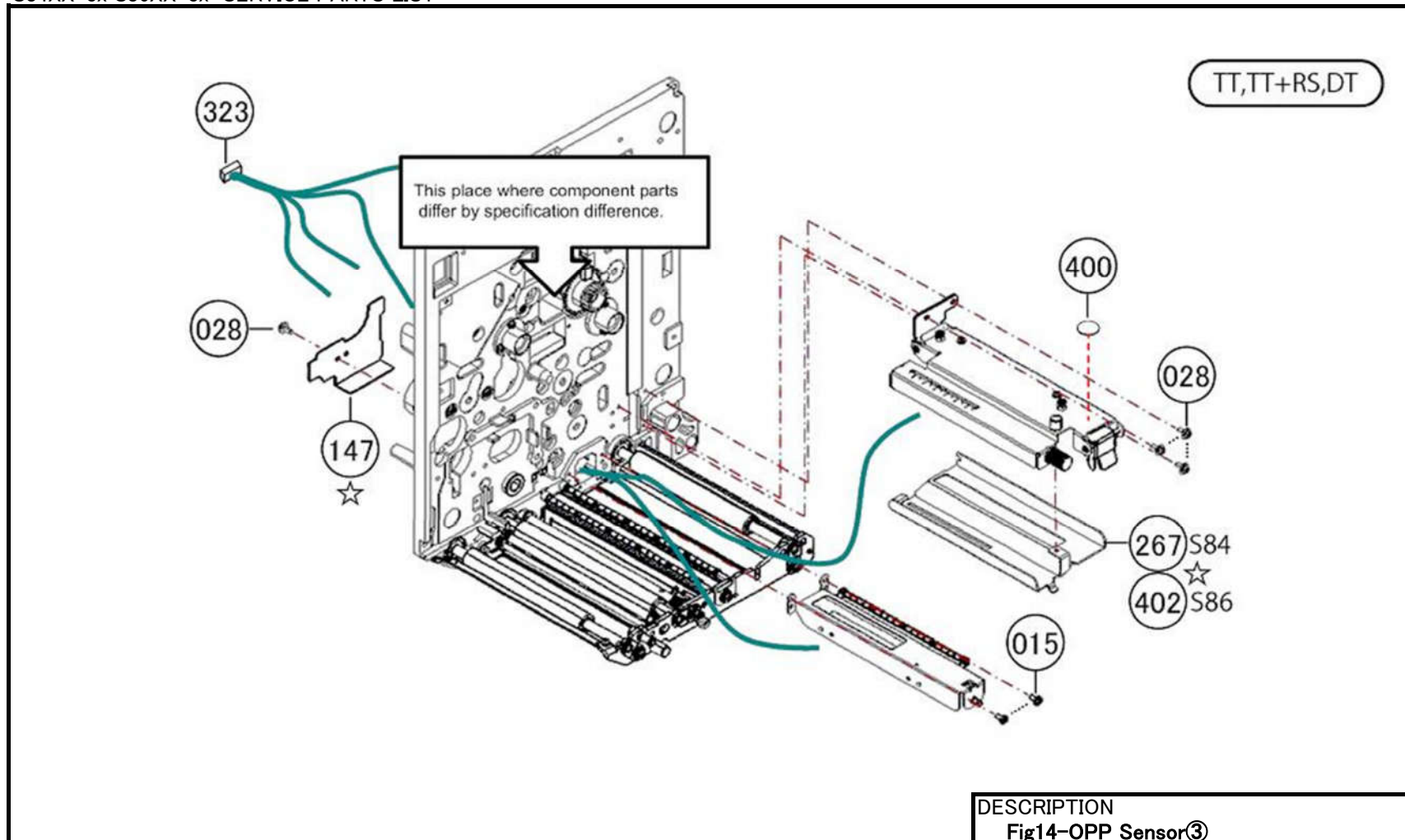
S84XX-ex S86XX-ex SERVICE PARTS LIST



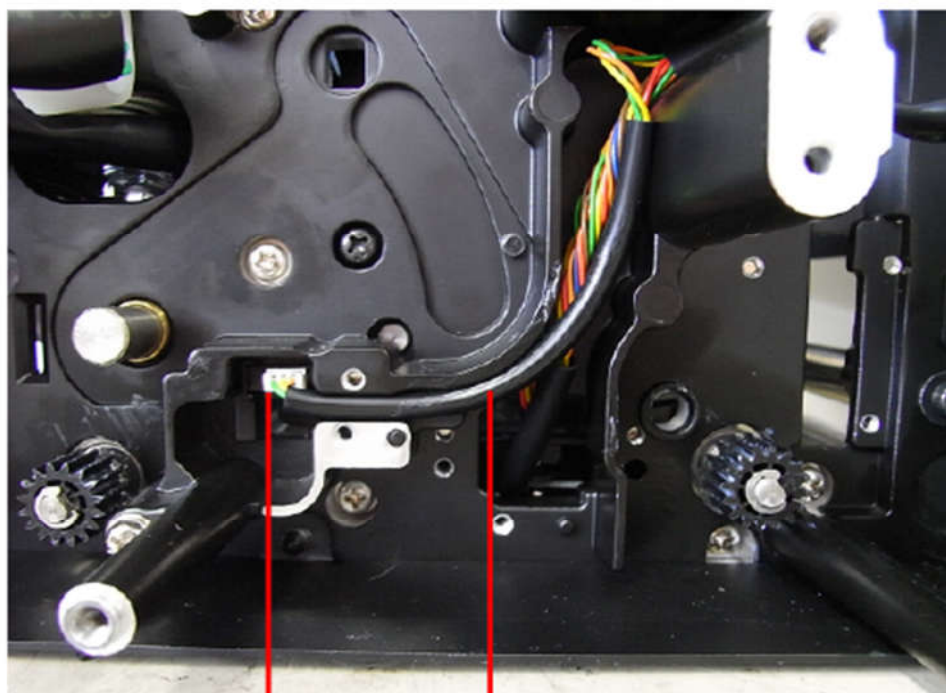
S84XX-ex S86XX-ex SERVICE PARTS LIST







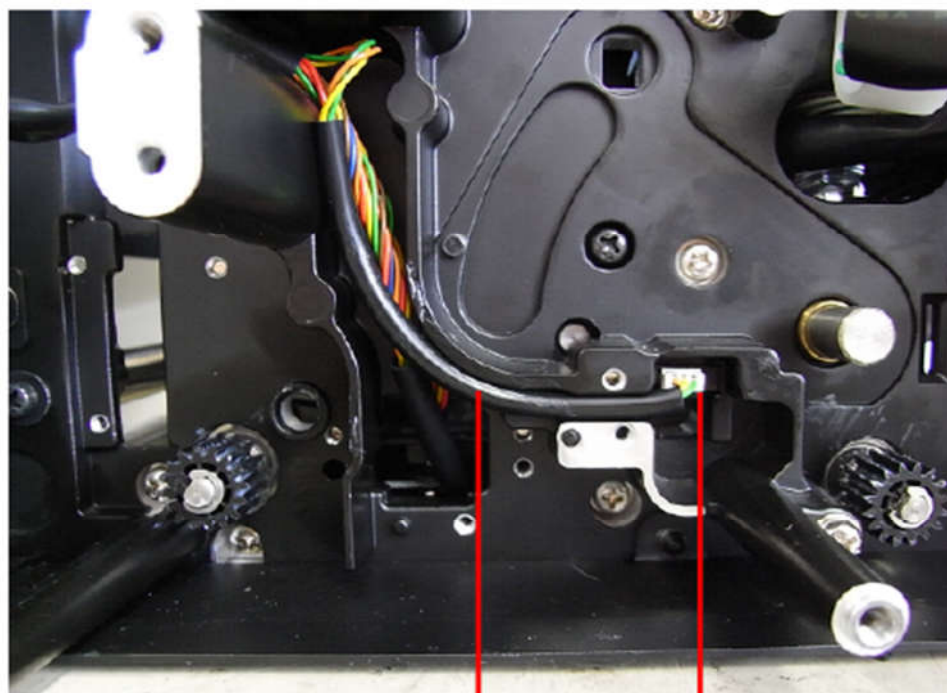
TT,TT+RS,DT



001

322

DESCRIPTION
Fig15-STD Sensor④

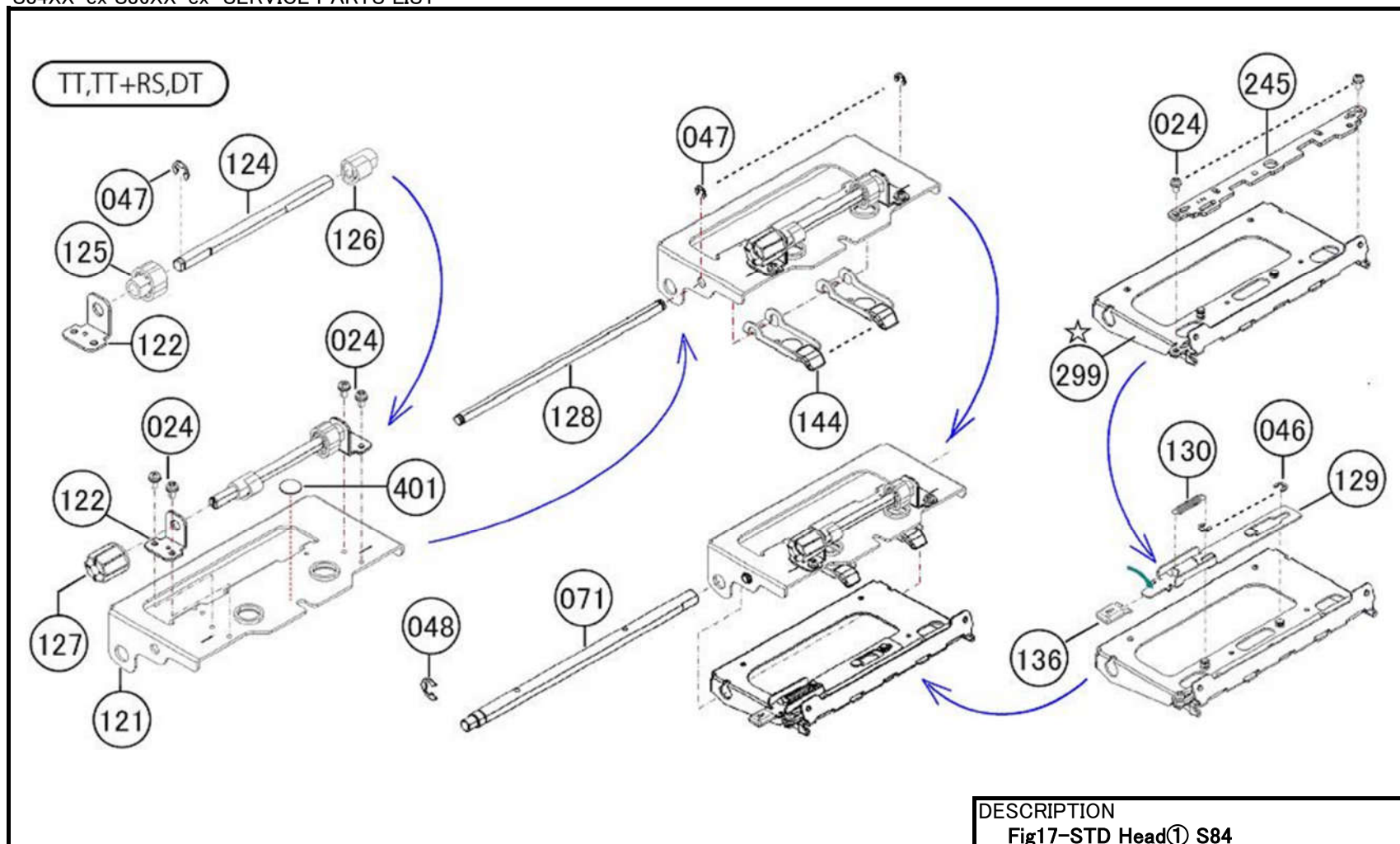


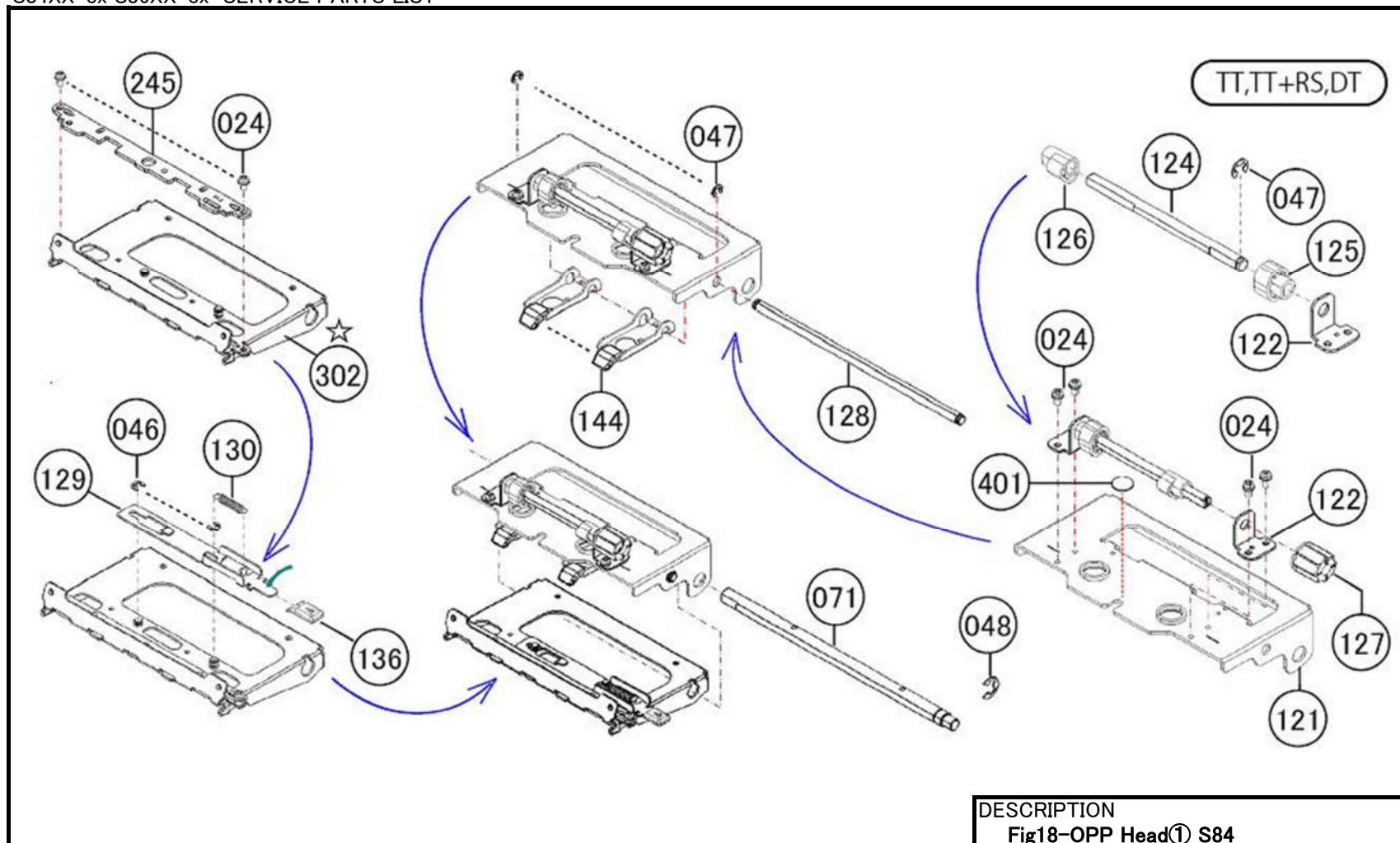
TT,TT+RS,DT

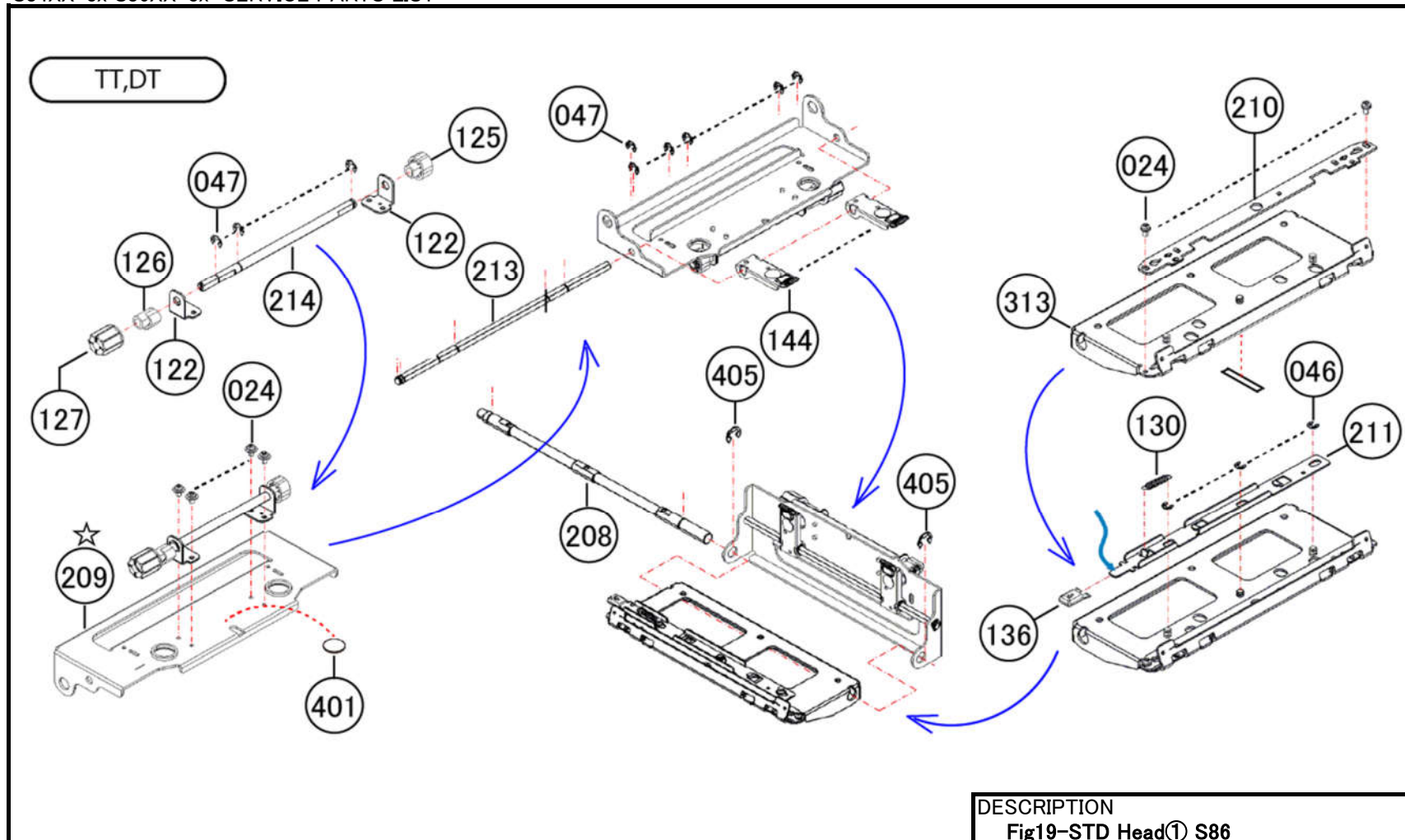
322

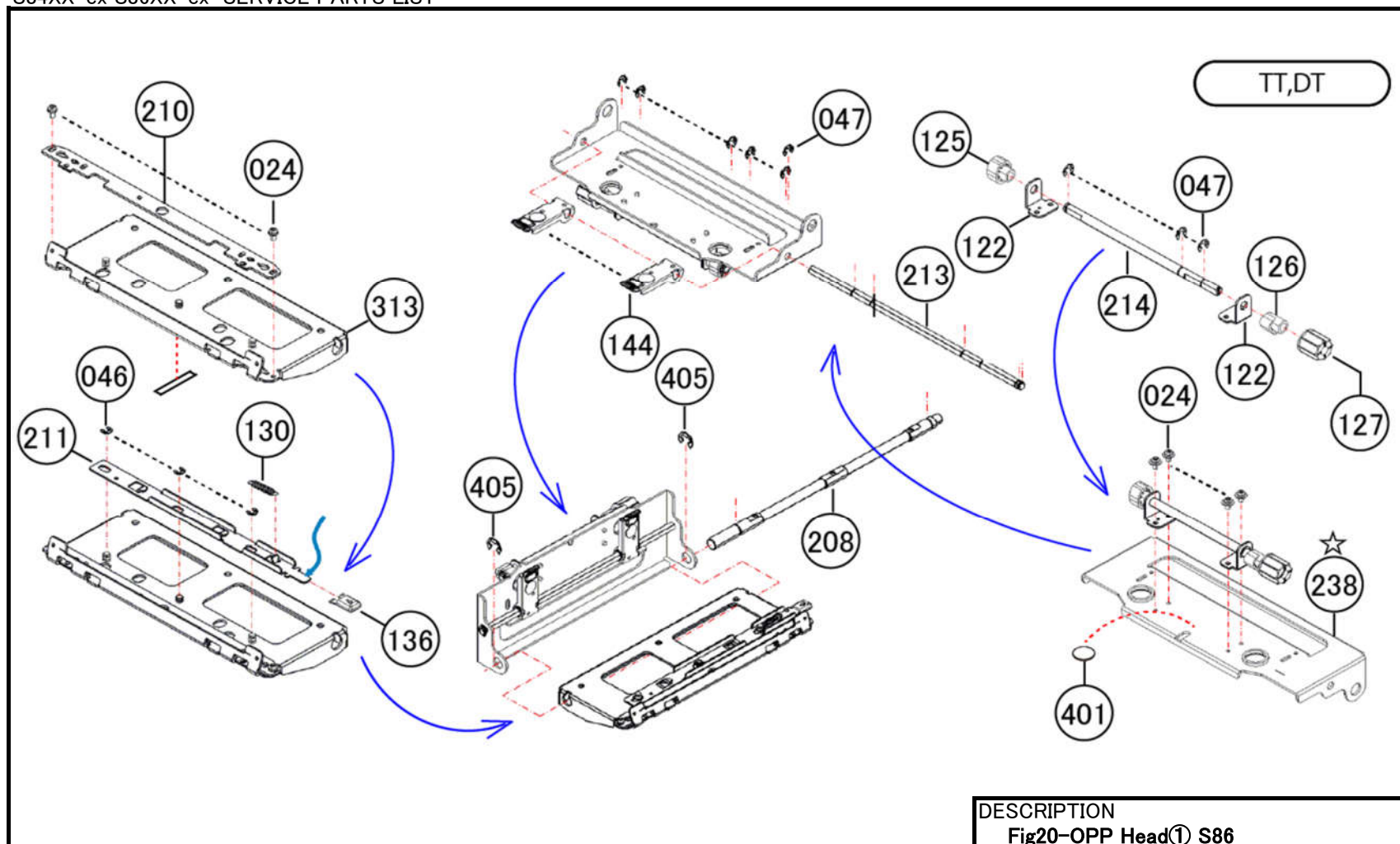
001

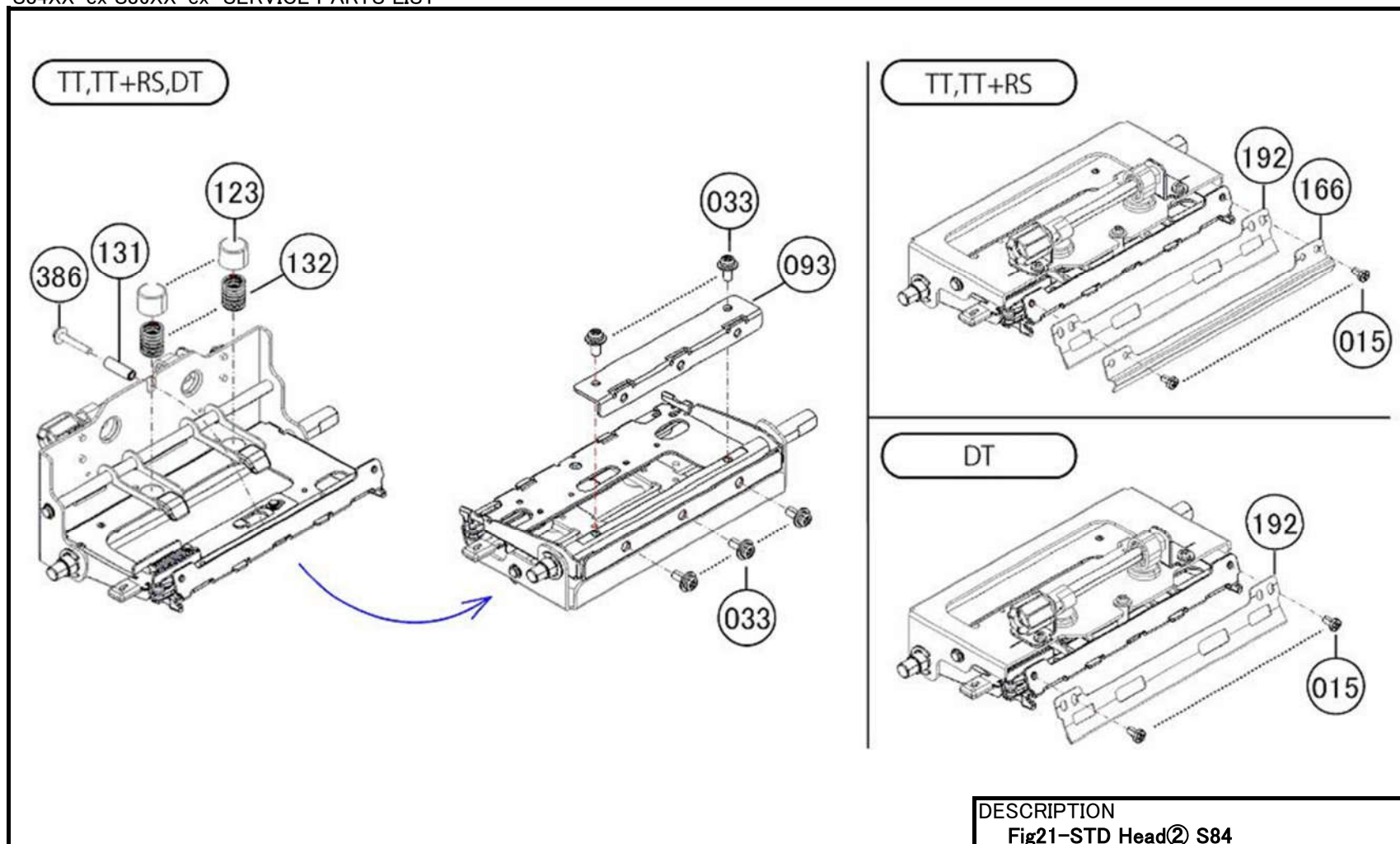
DESCRIPTION
Fig16-OPP Sensor④



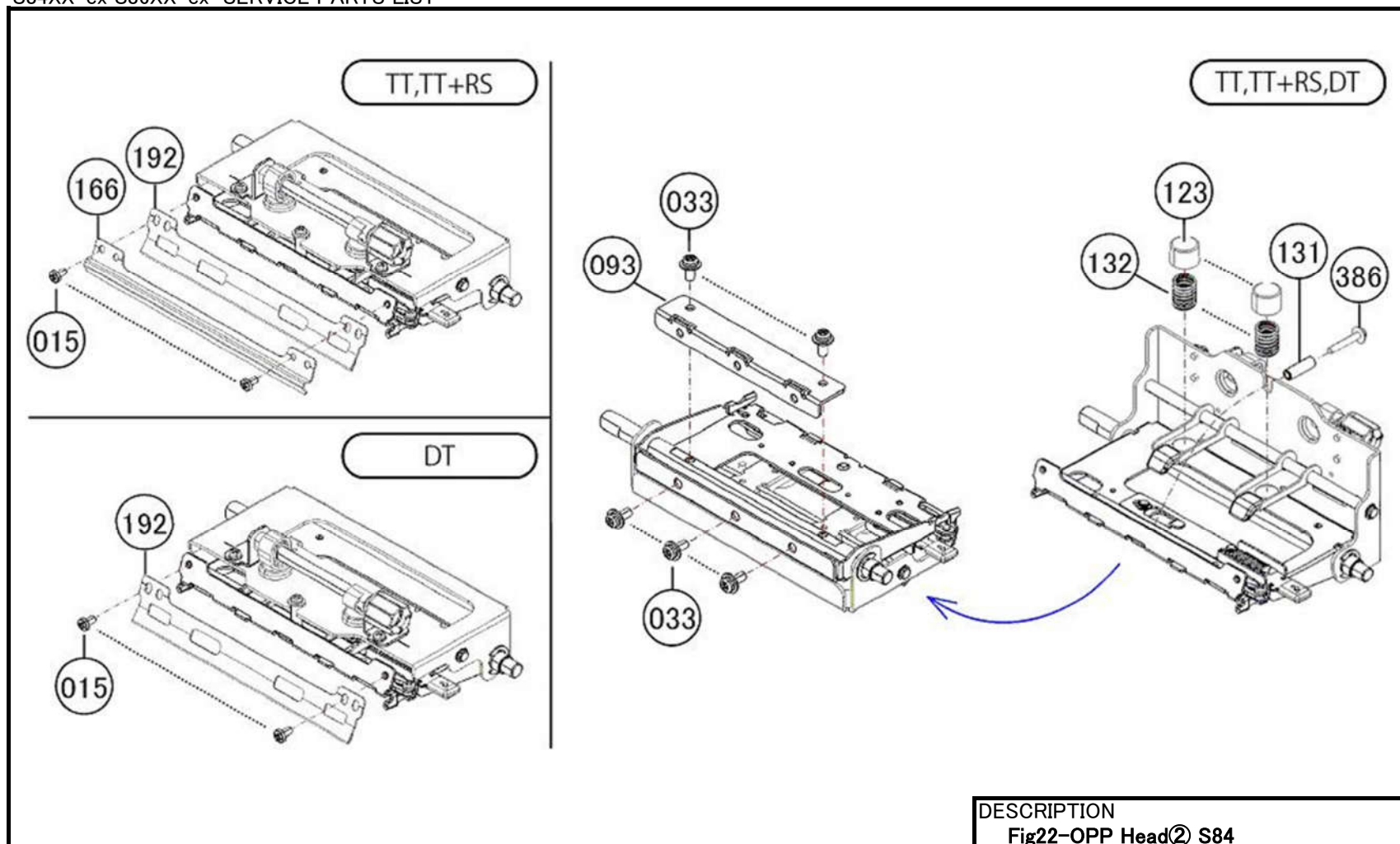


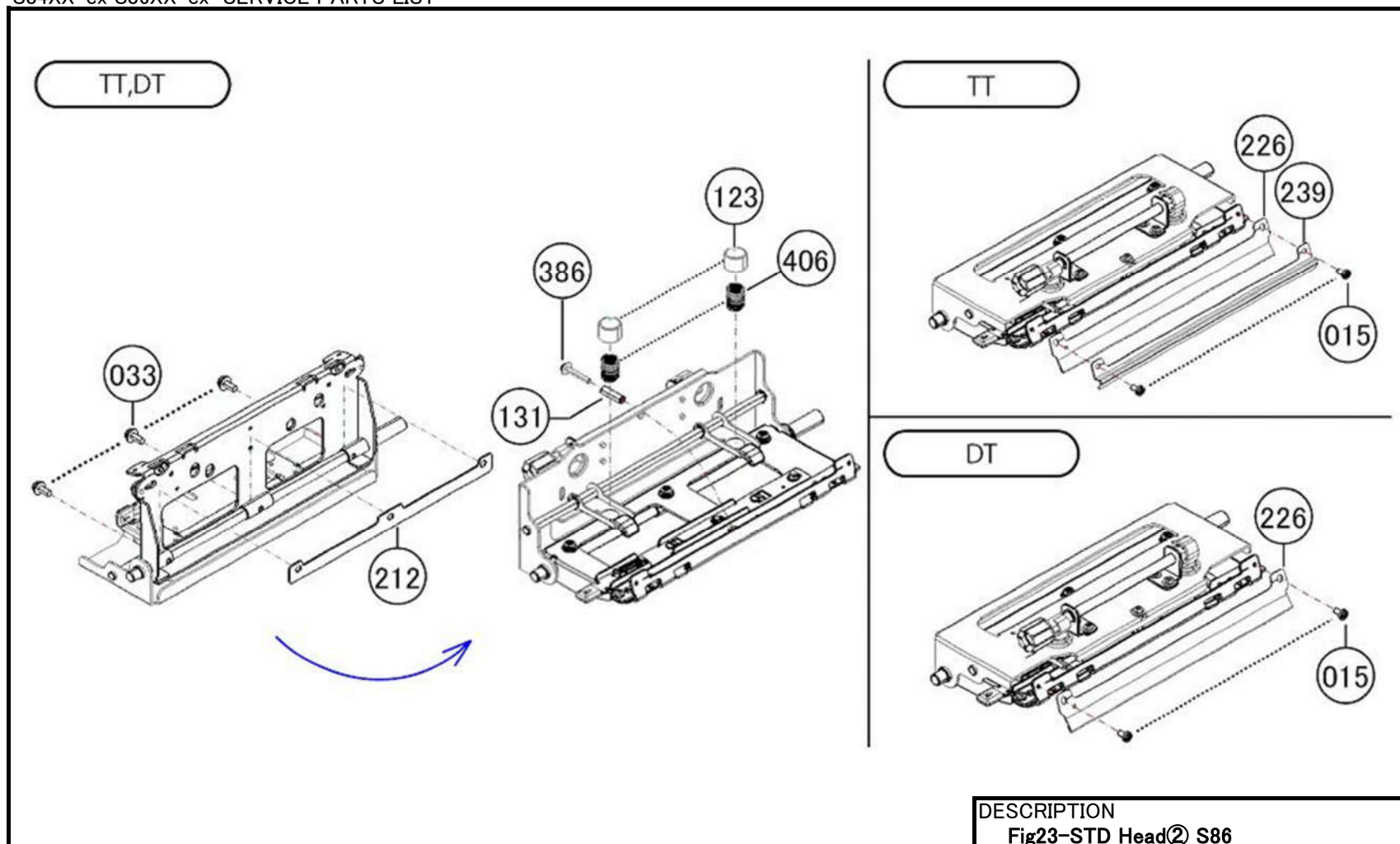




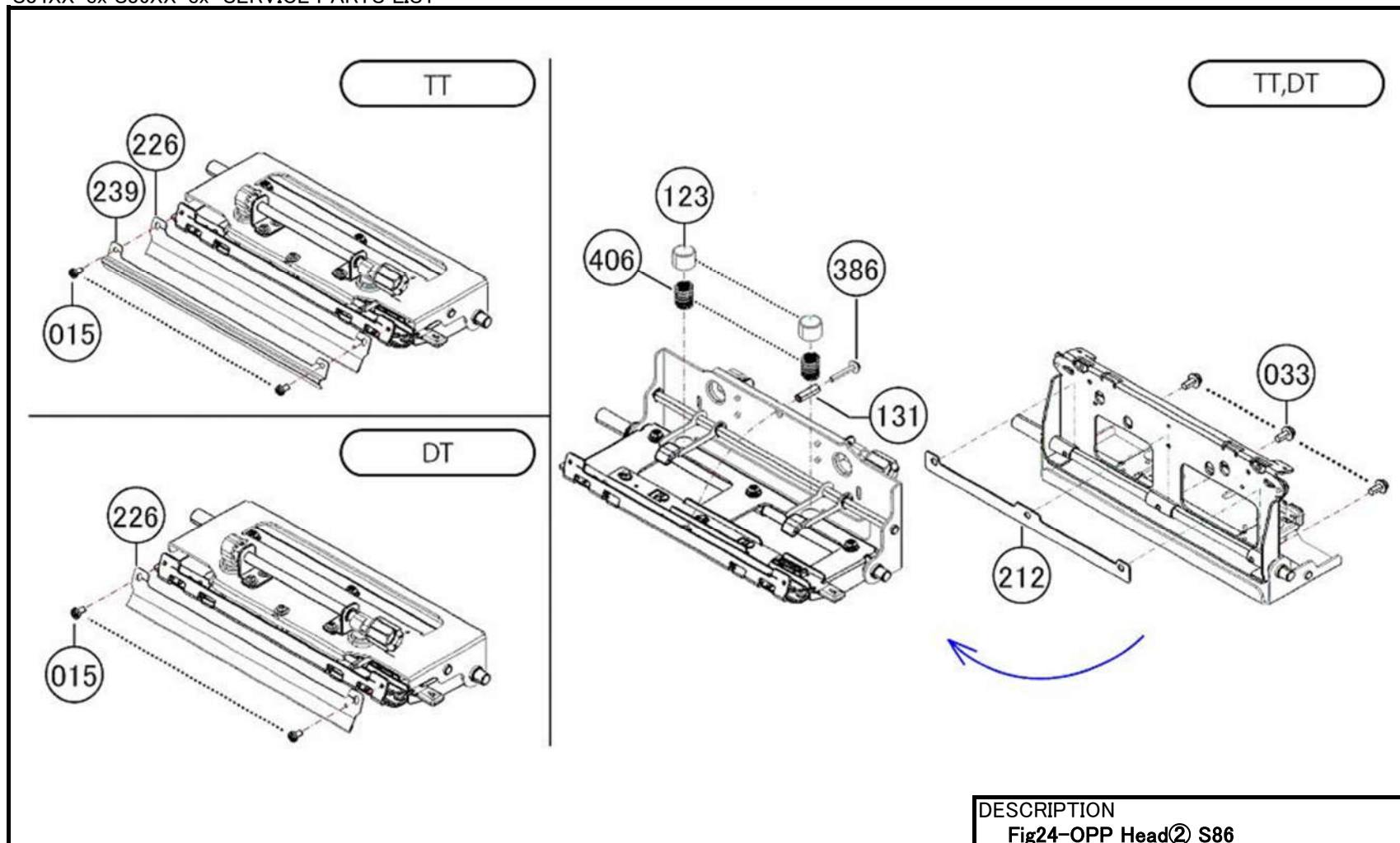


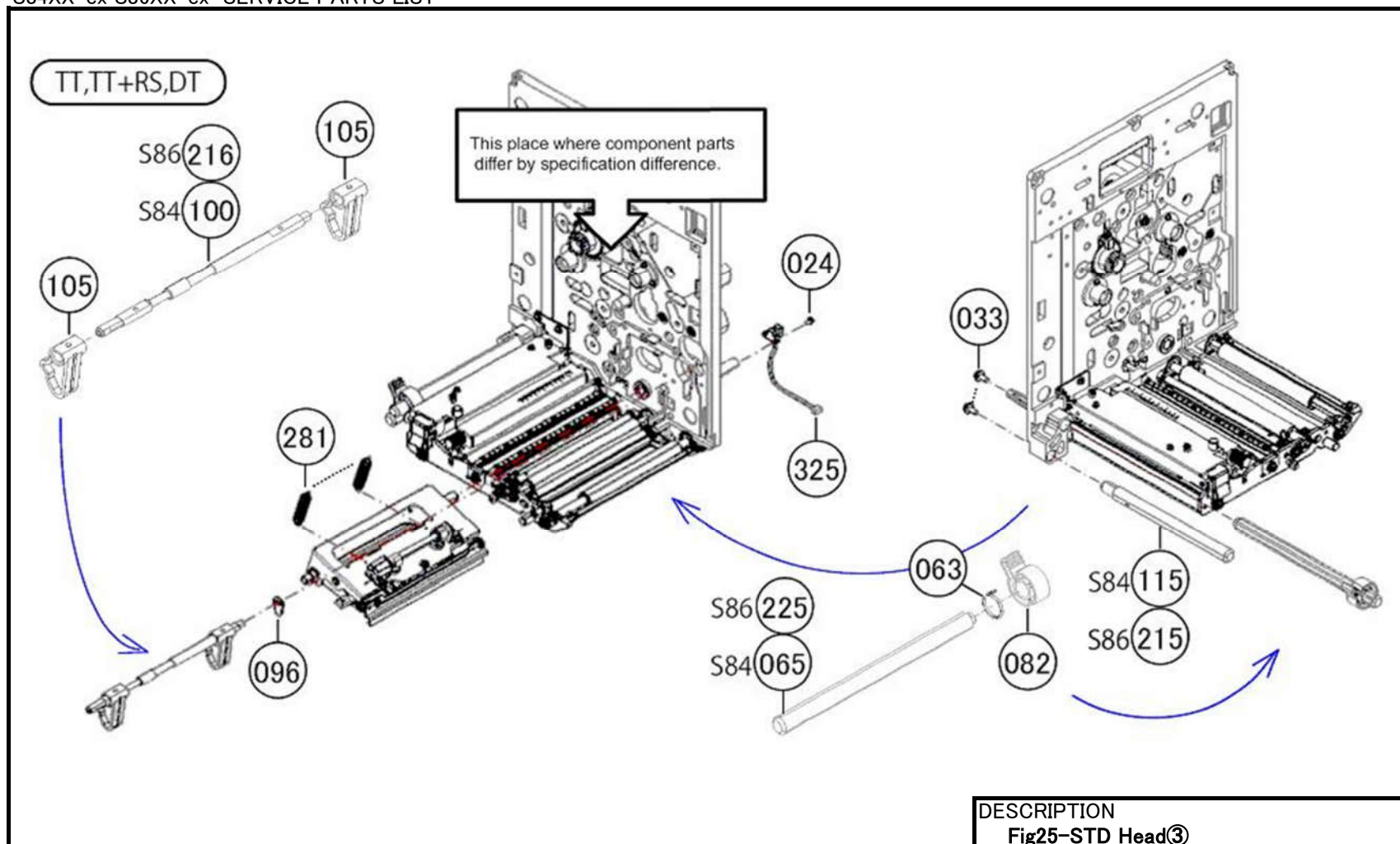
S84XX-ex S86XX-ex SERVICE PARTS LIST



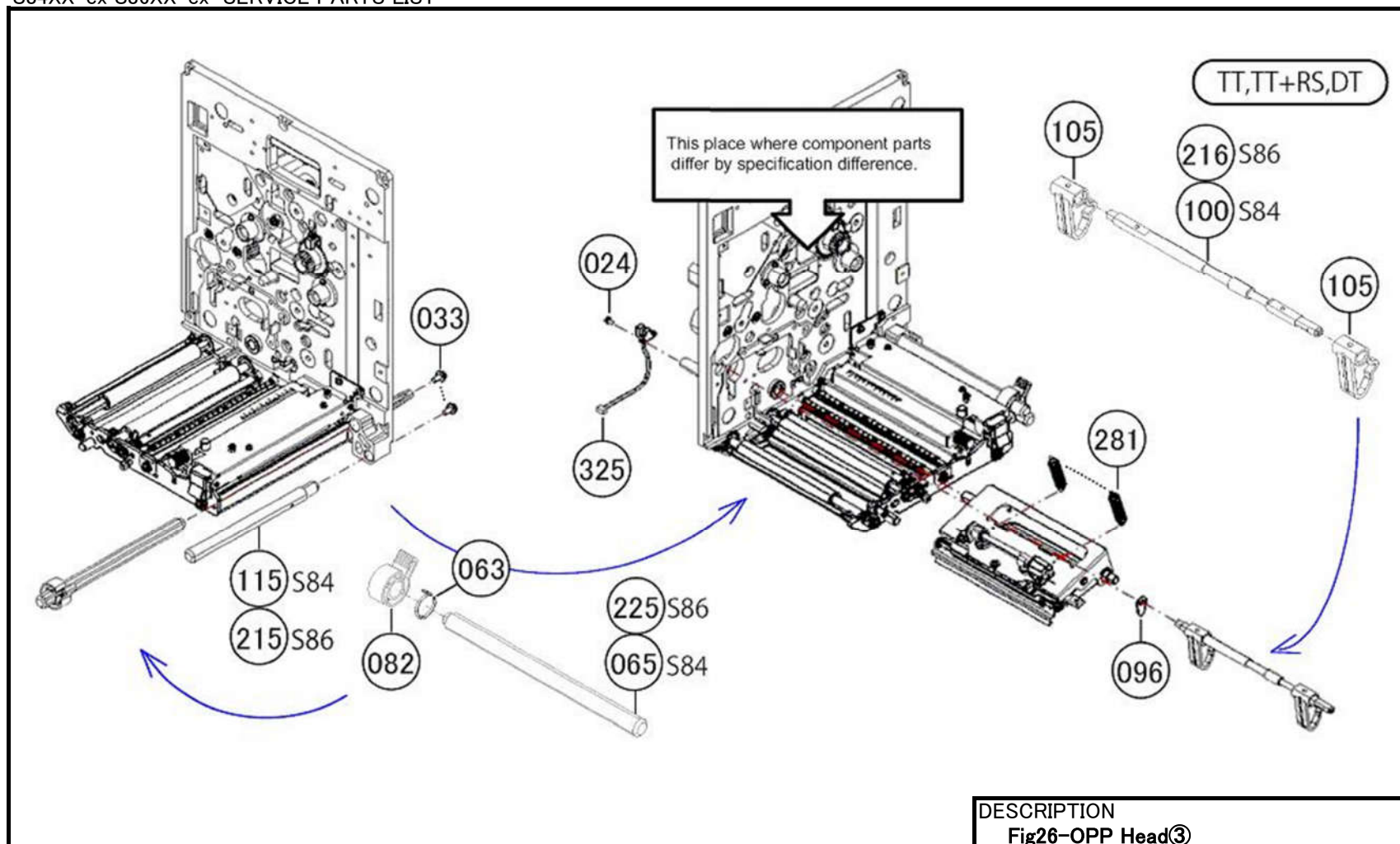


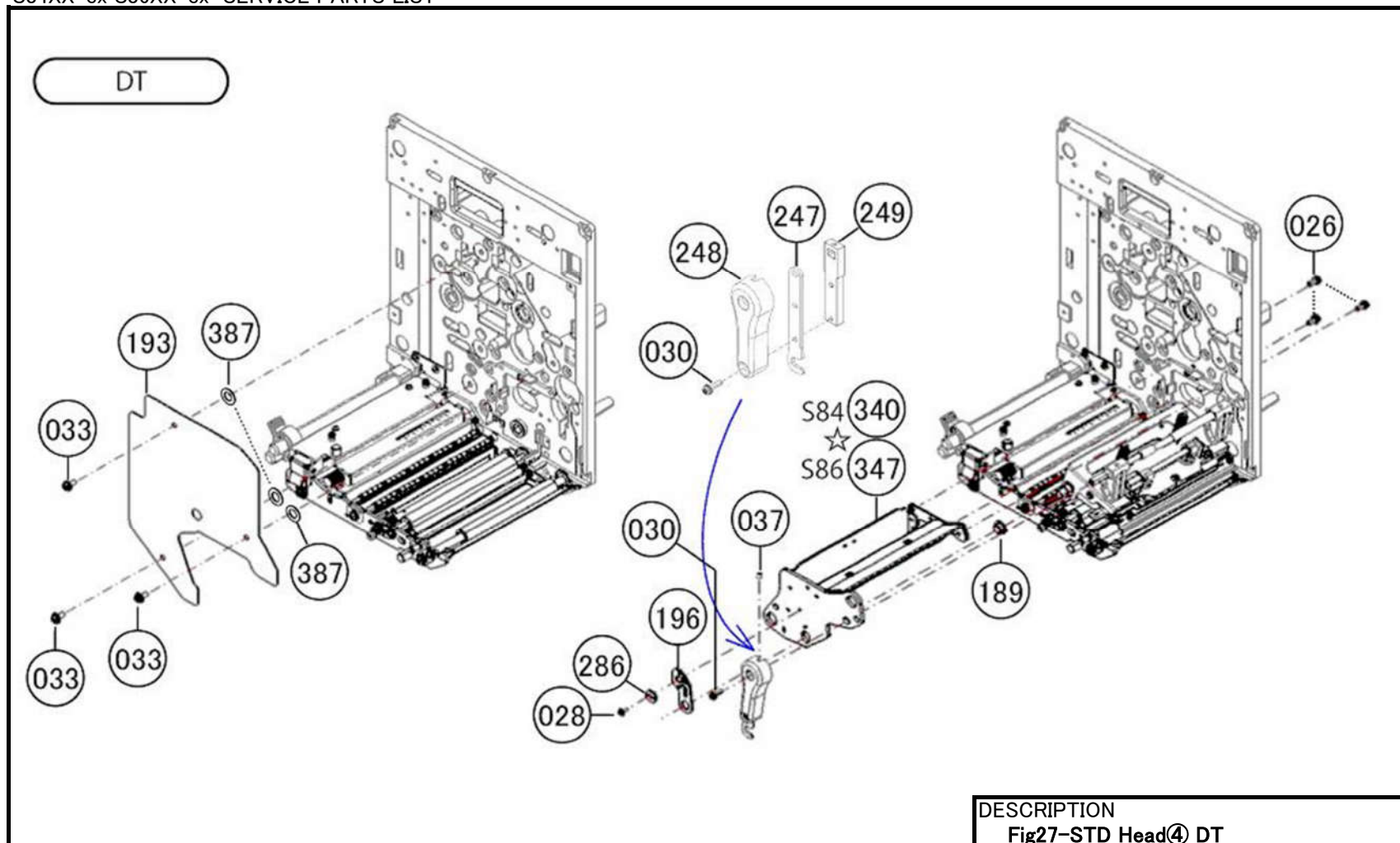
S84XX-ex S86XX-ex SERVICE PARTS LIST



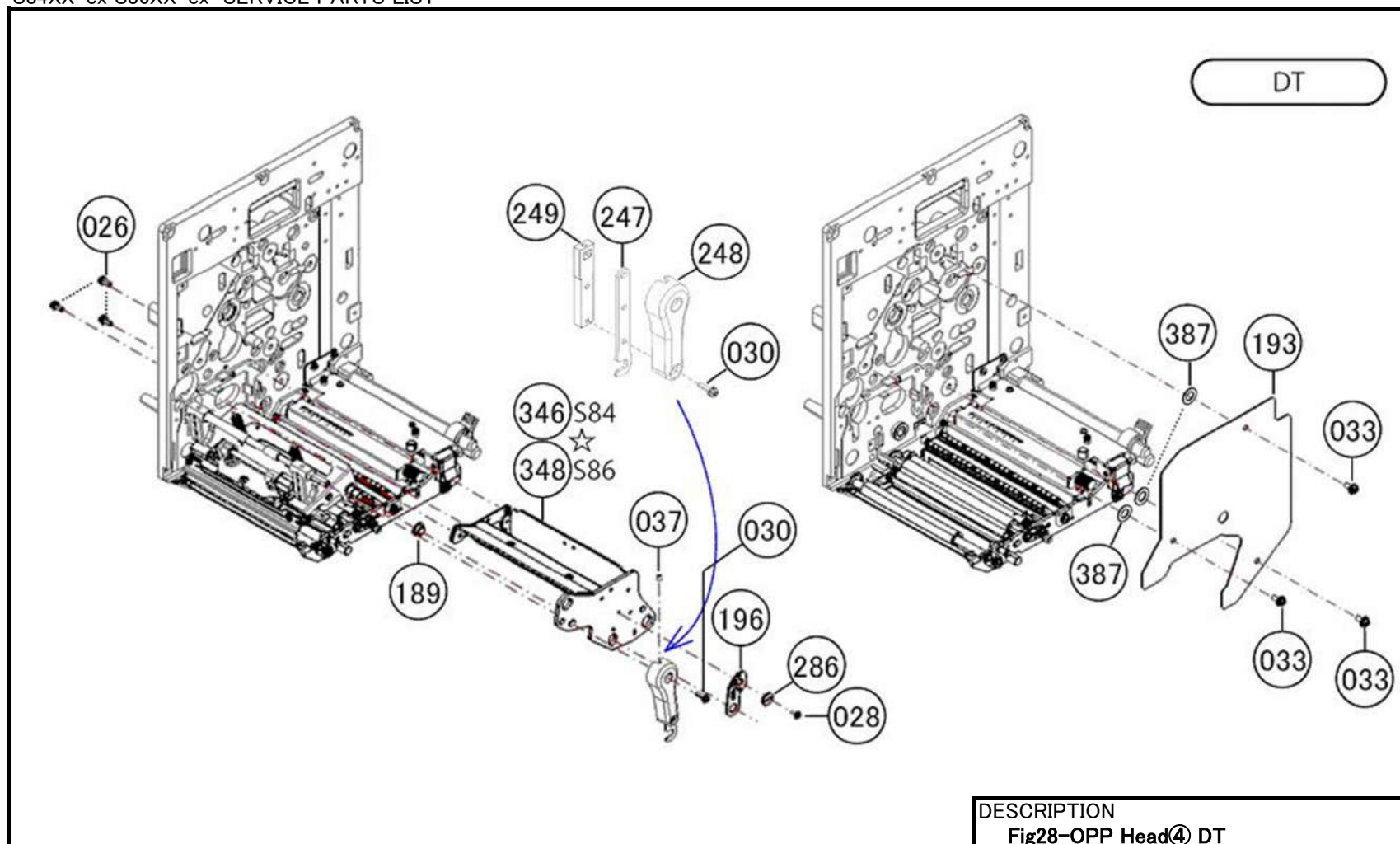


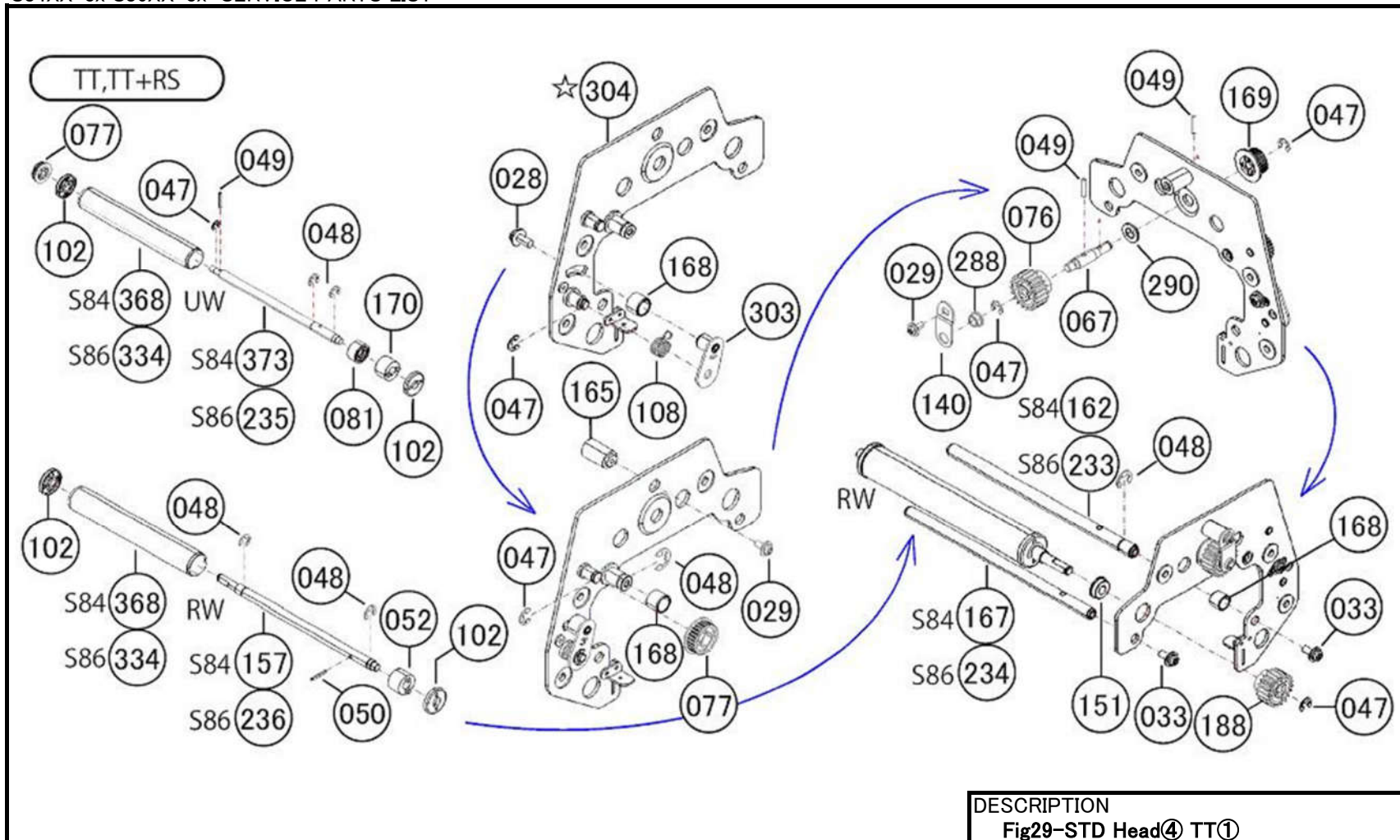
S84XX-ex S86XX-ex SERVICE PARTS LIST

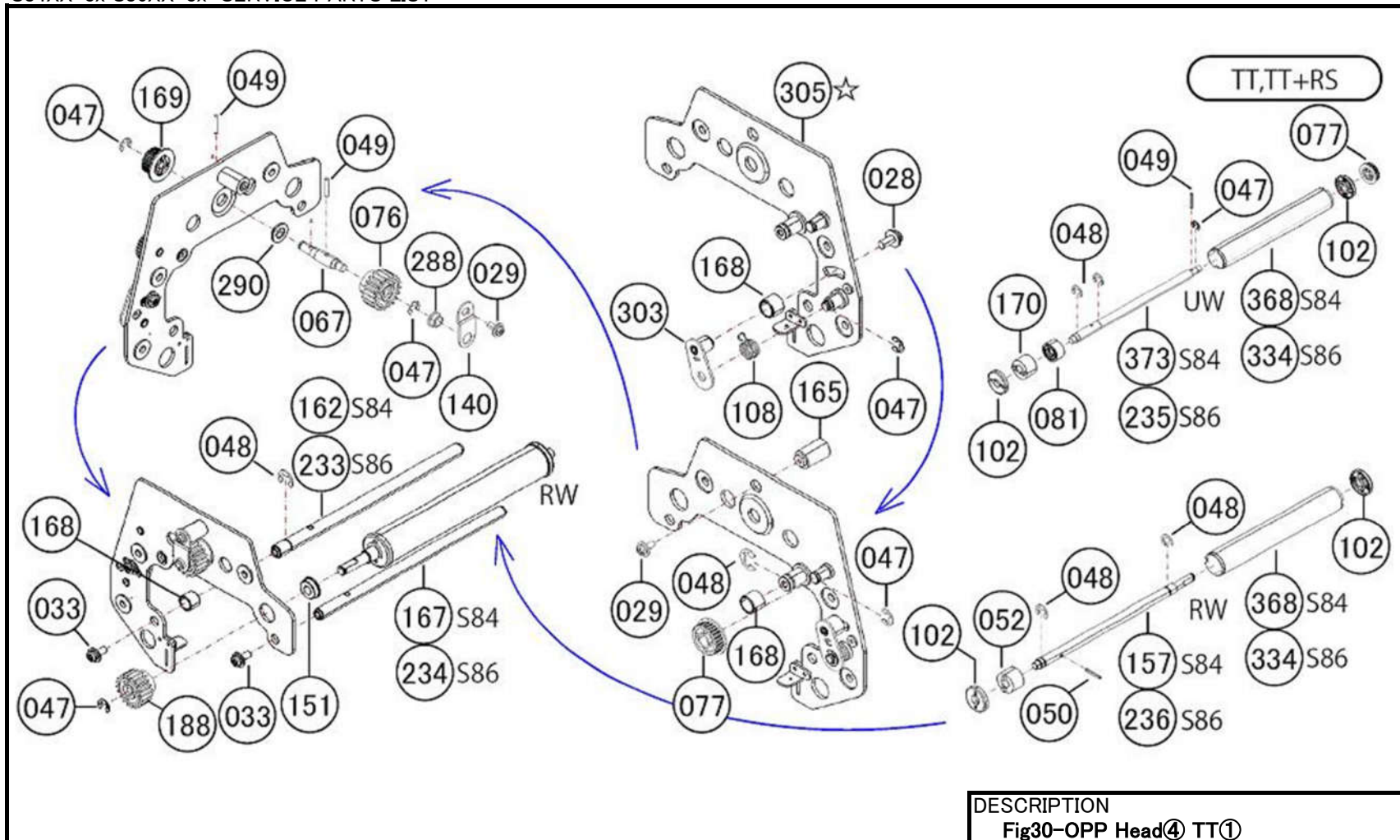




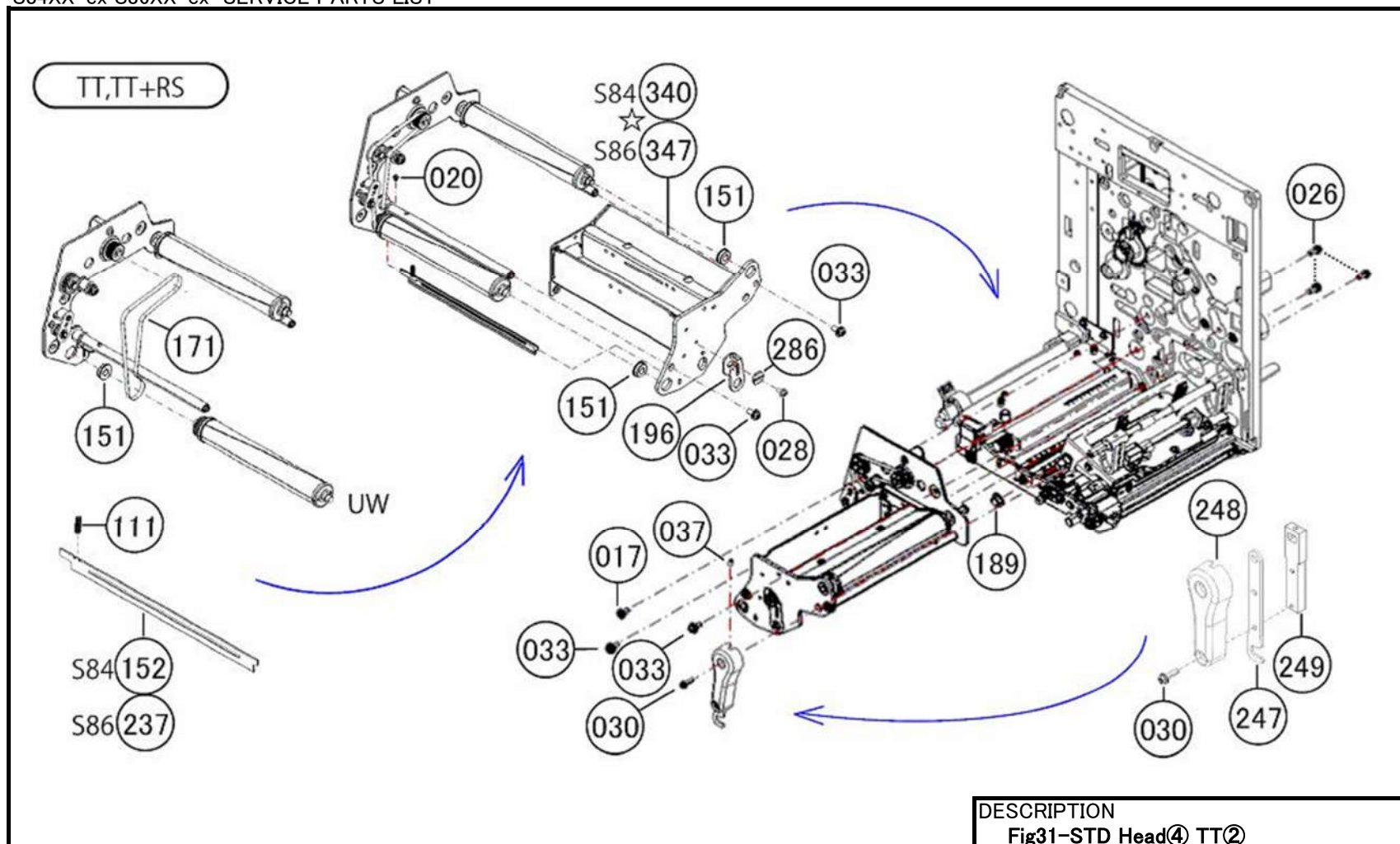
S84XX-ex S86XX-ex SERVICE PARTS LIST



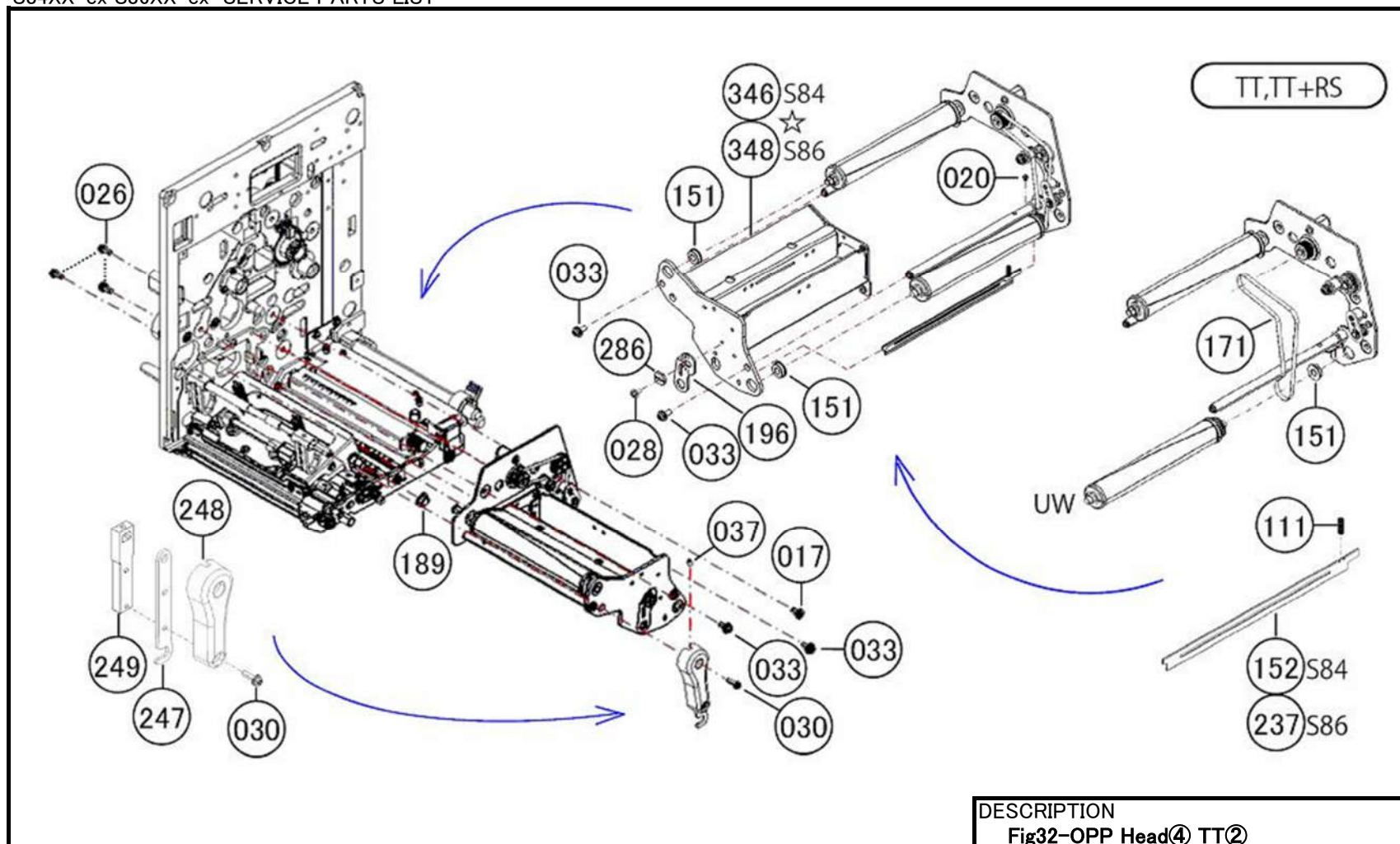




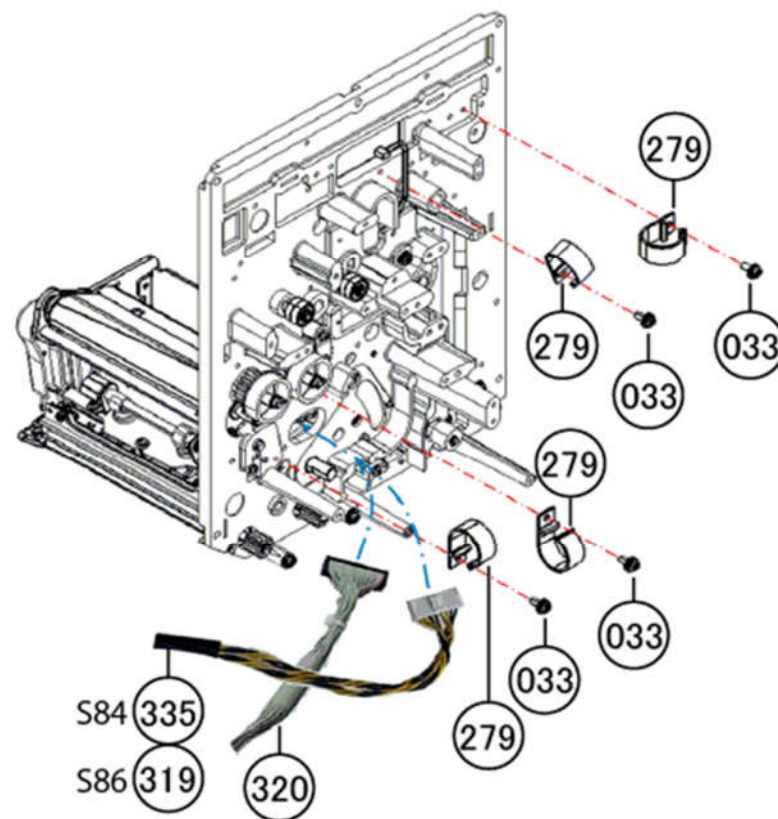
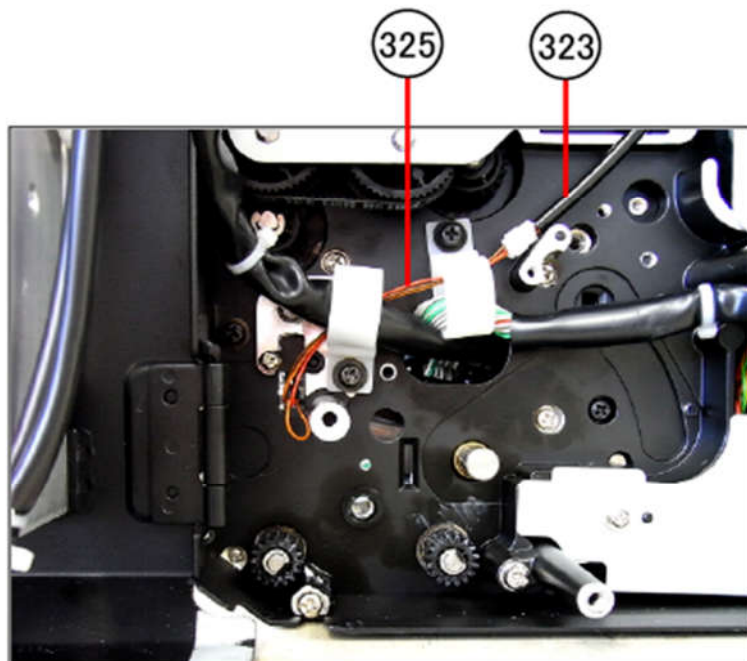
S84XX-ex S86XX-ex SERVICE PARTS LIST



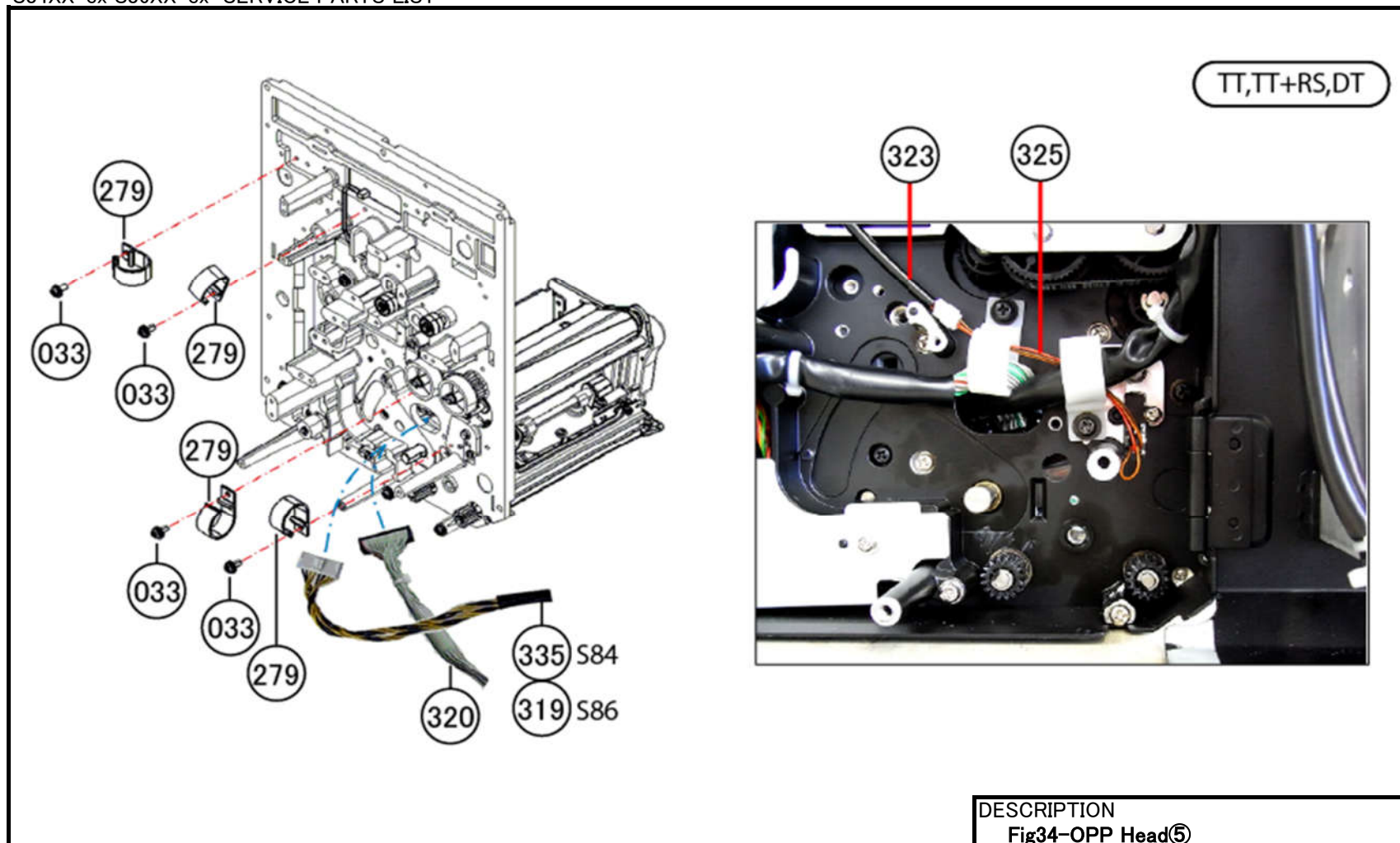
S84XX-ex S86XX-ex SERVICE PARTS LIST



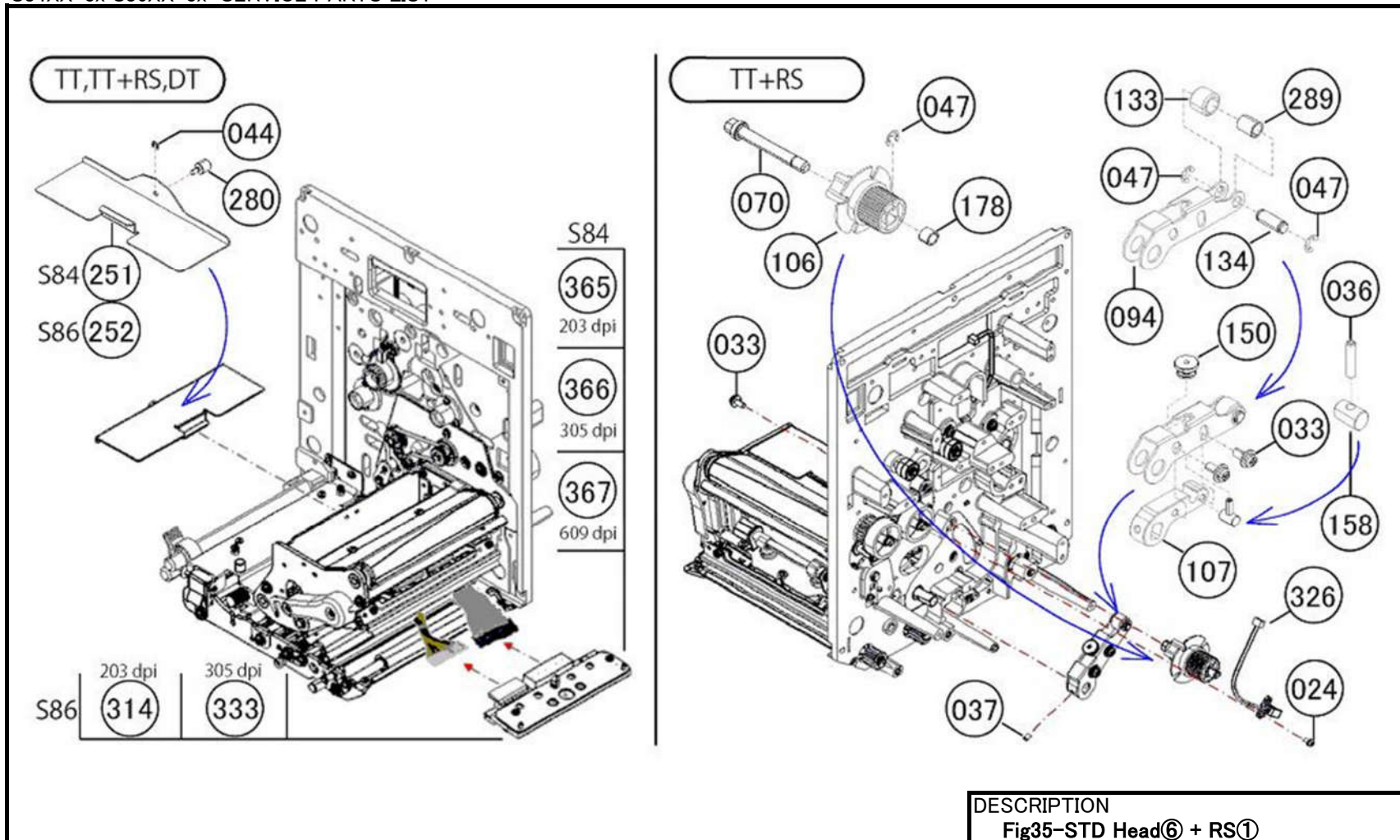
TT,TT+RS,DT



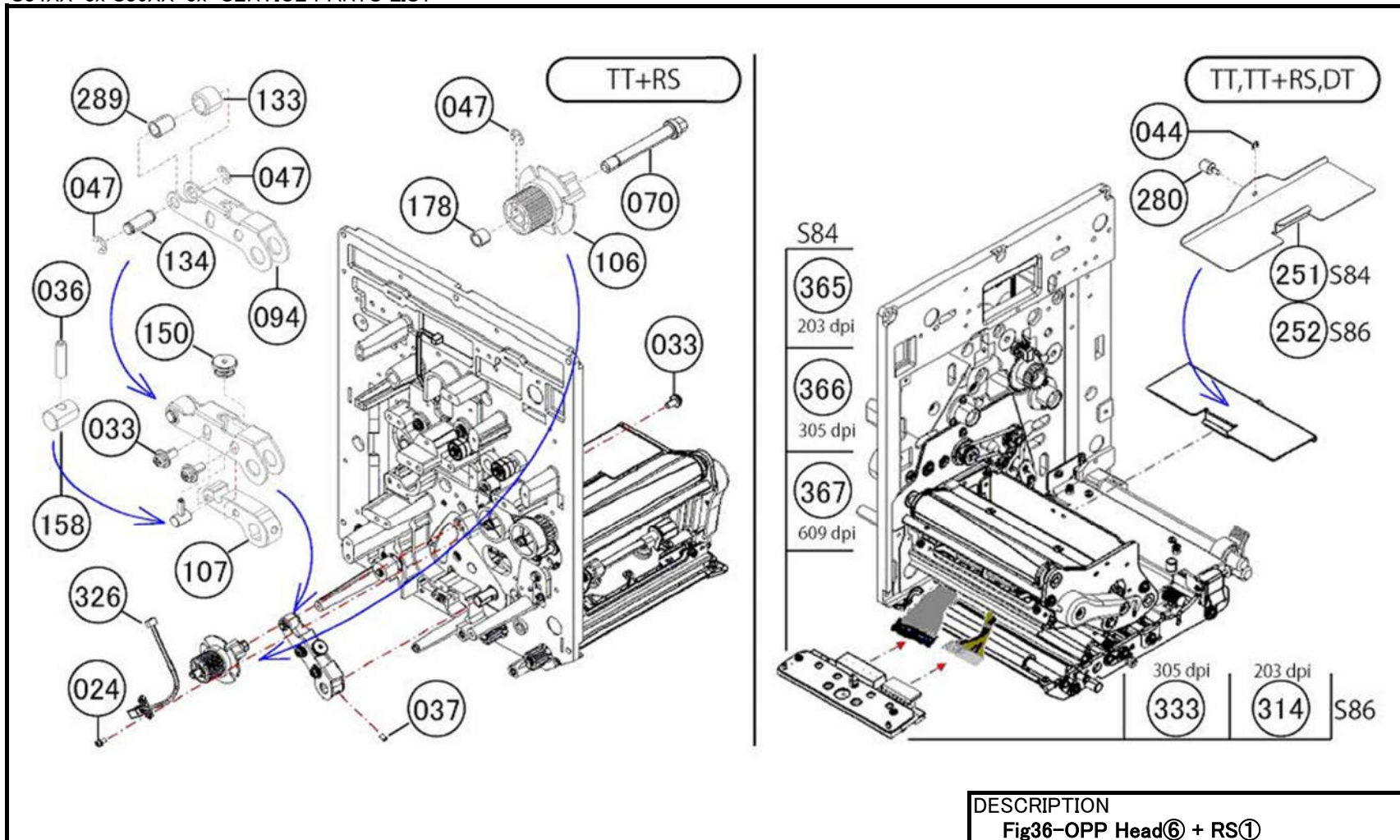
DESCRIPTION
Fig33-STD Head⑤



S84XX-ex S86XX-ex SERVICE PARTS LIST

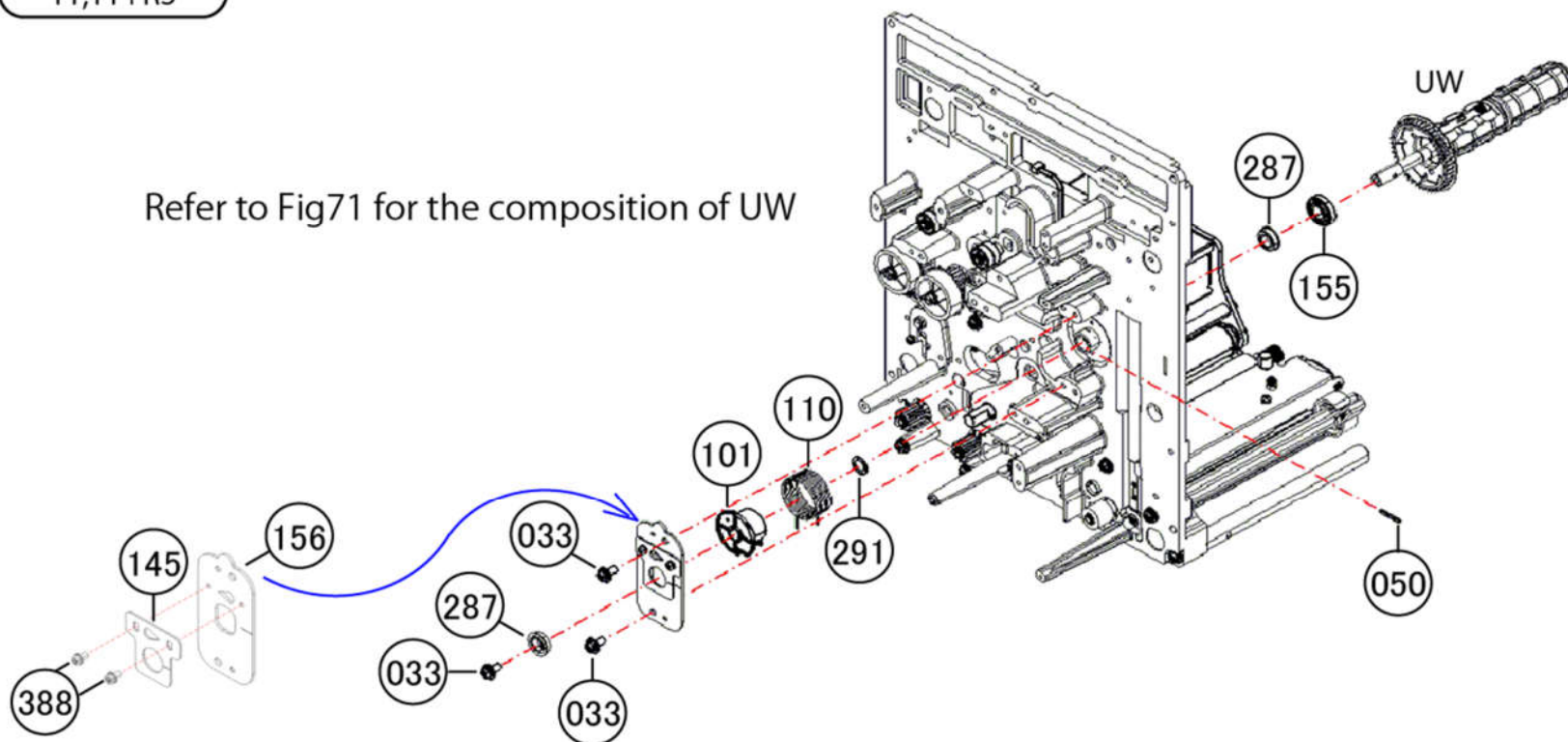


S84XX-ex S86XX-ex SERVICE PARTS LIST



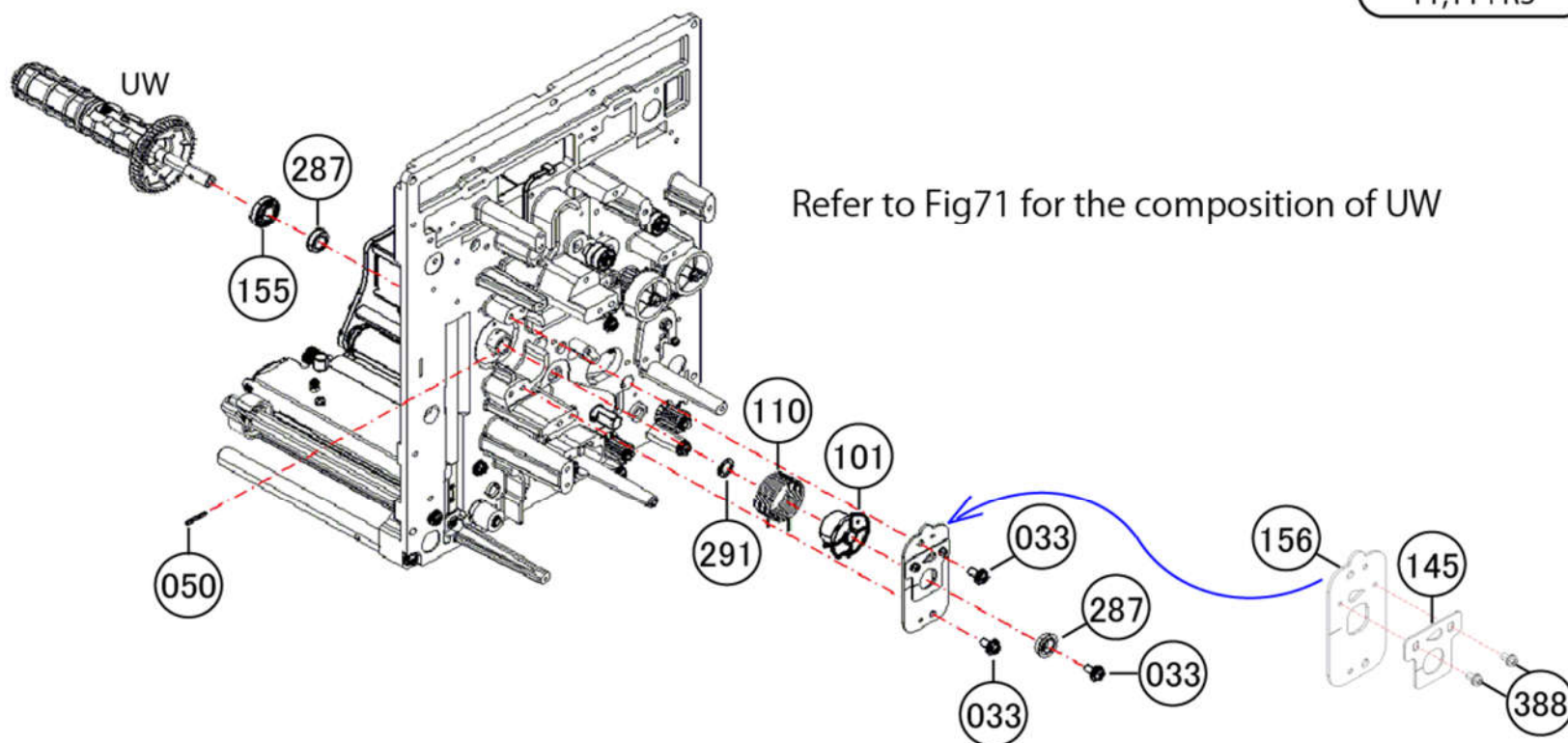
TT,TT+RS

Refer to Fig71 for the composition of UW

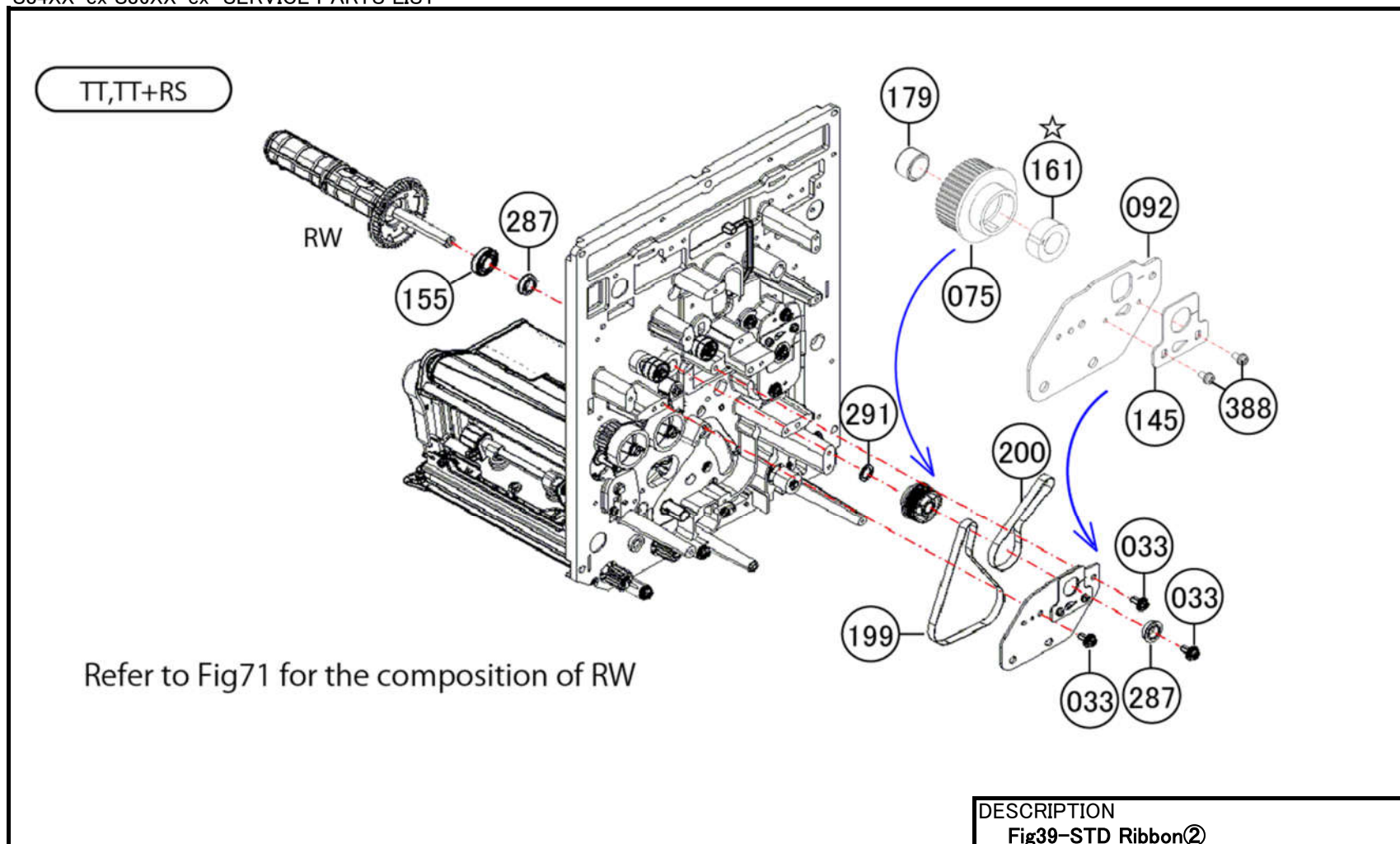


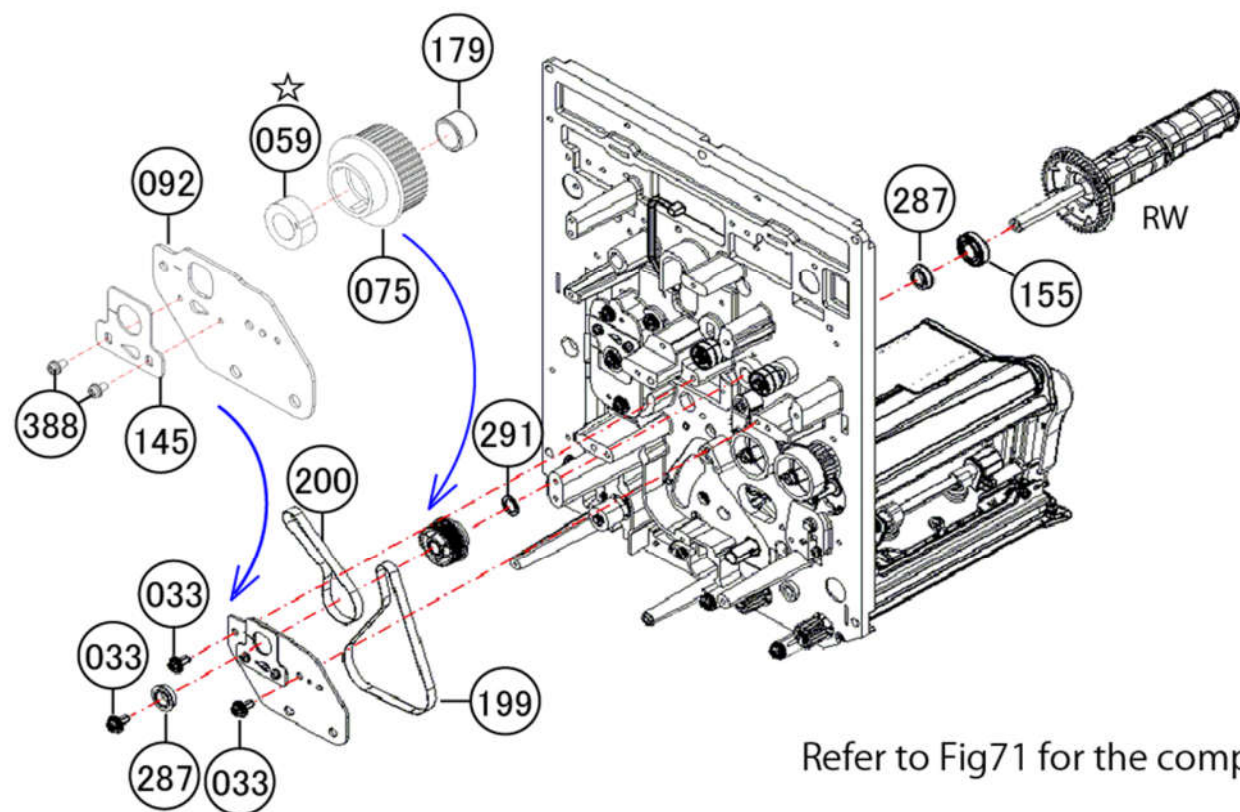
DESCRIPTION
Fig37-STD Ribbon①

TT,TT+RS

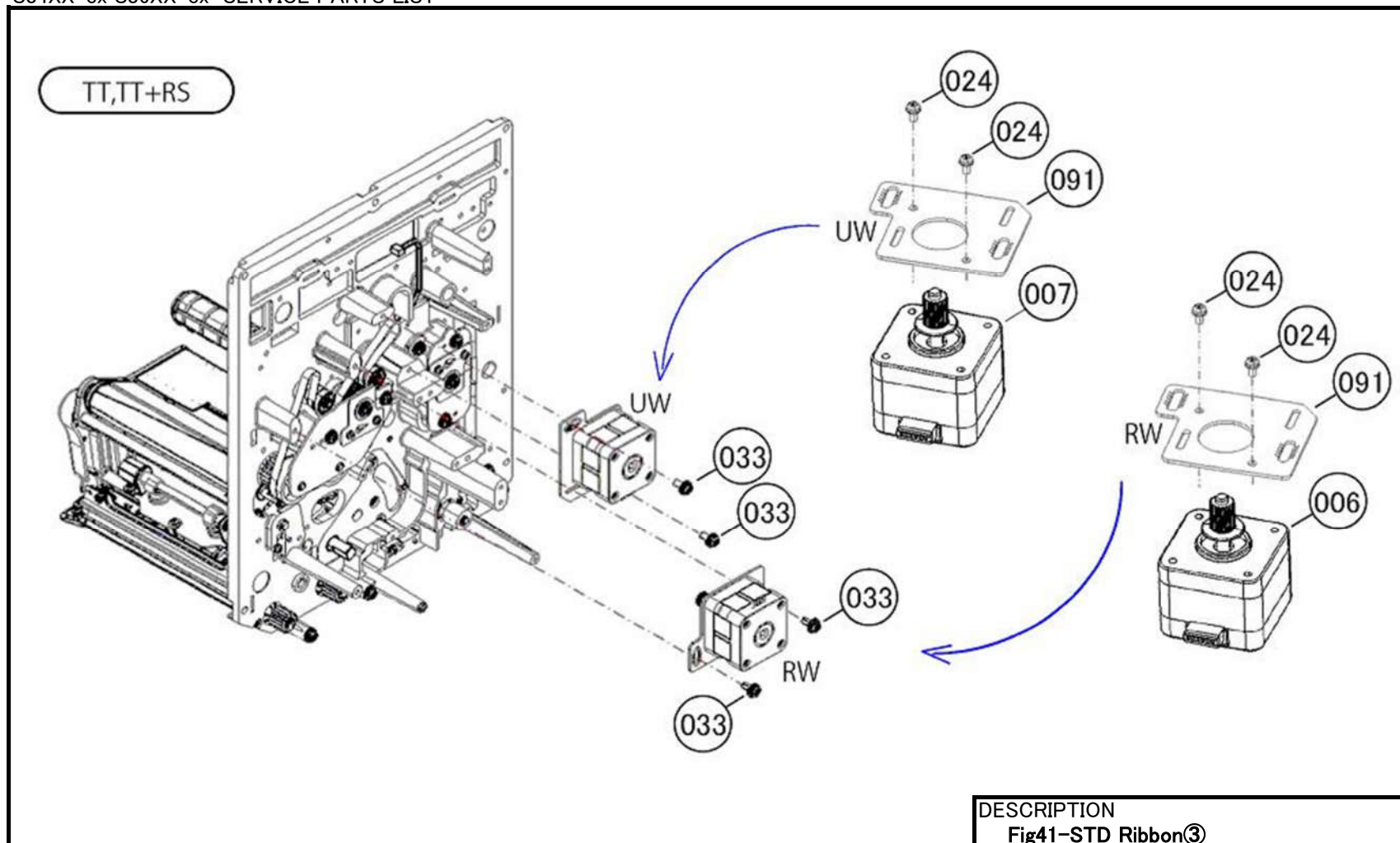


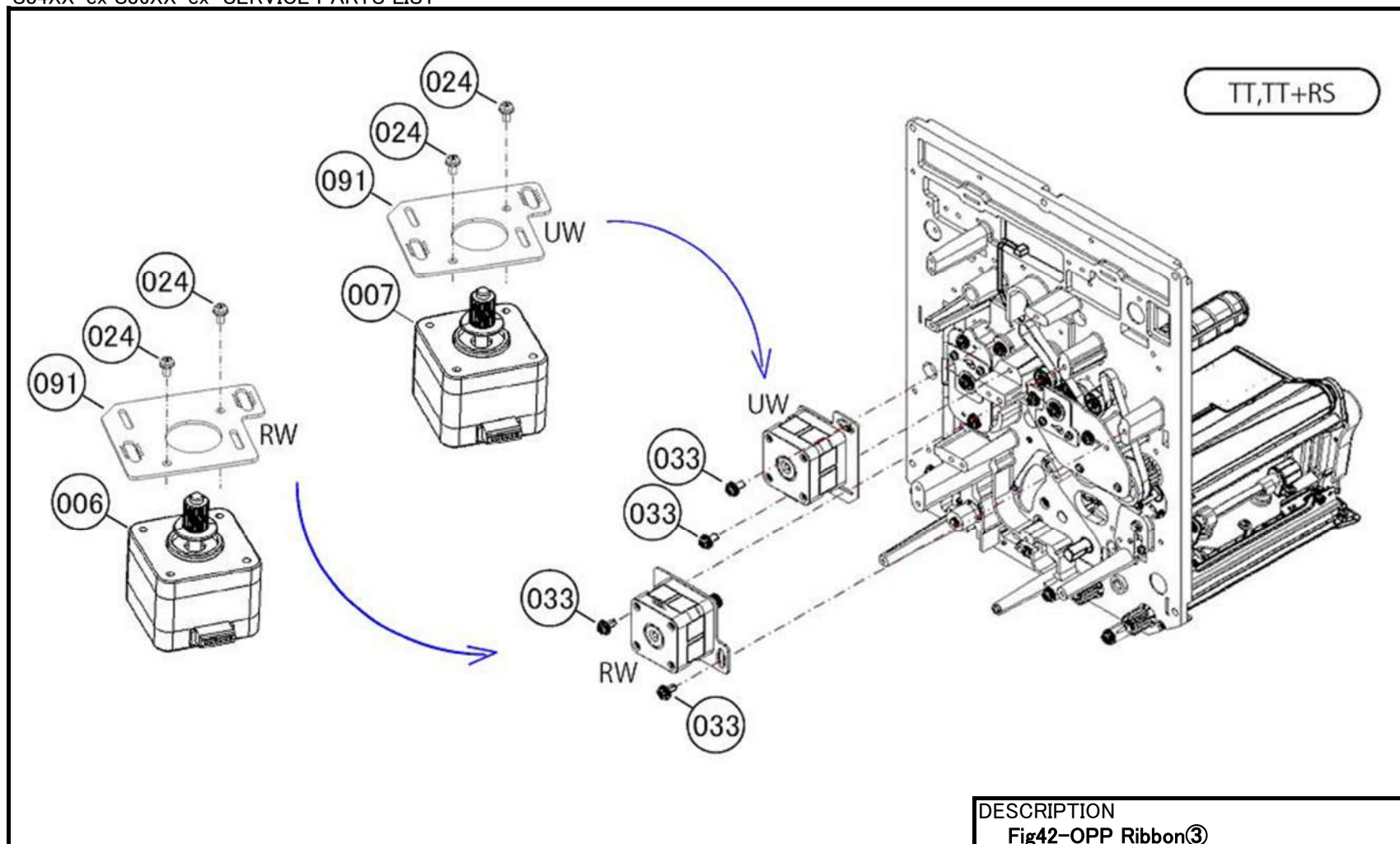
DESCRIPTION
Fig38-OPP Ribbon①

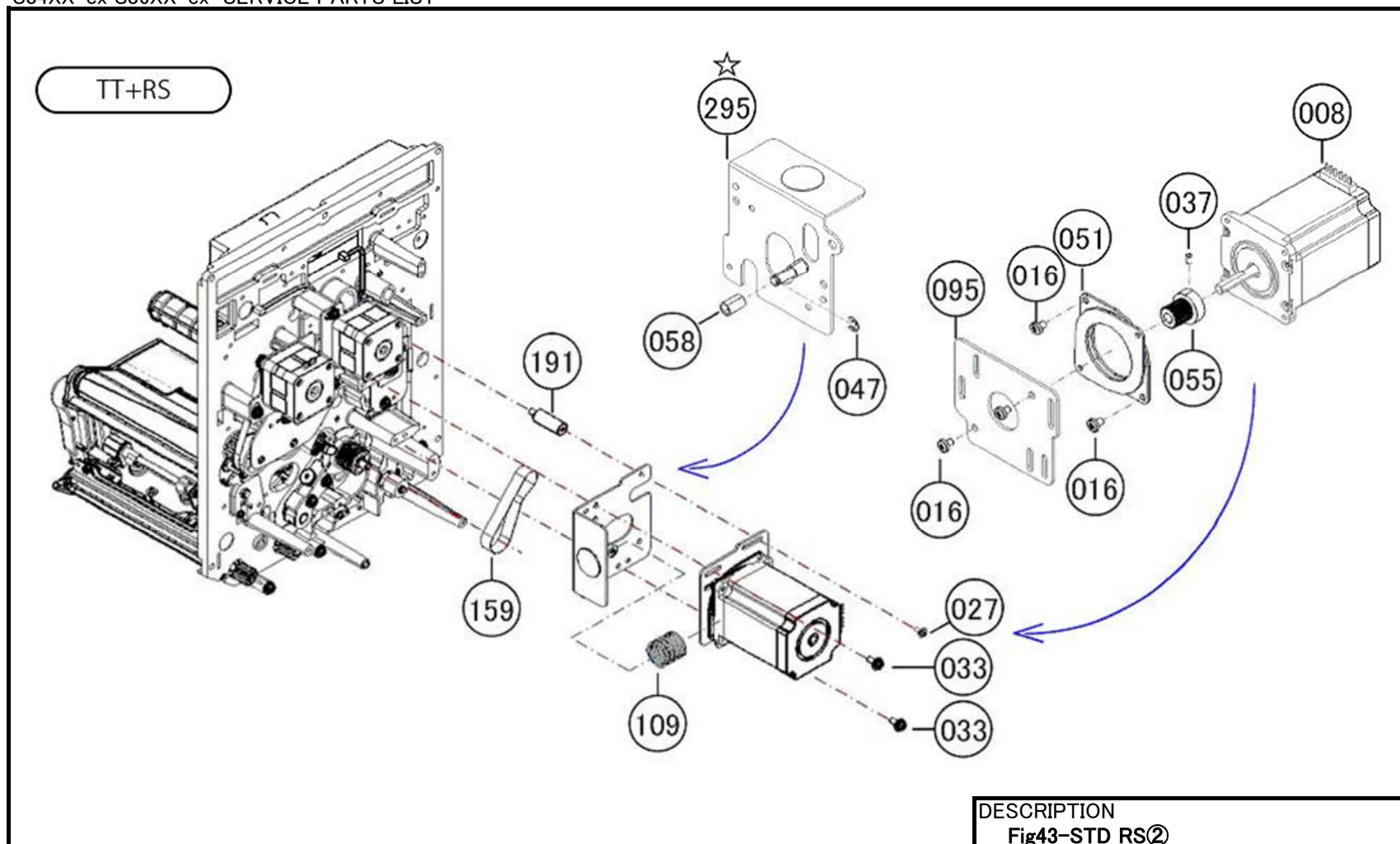




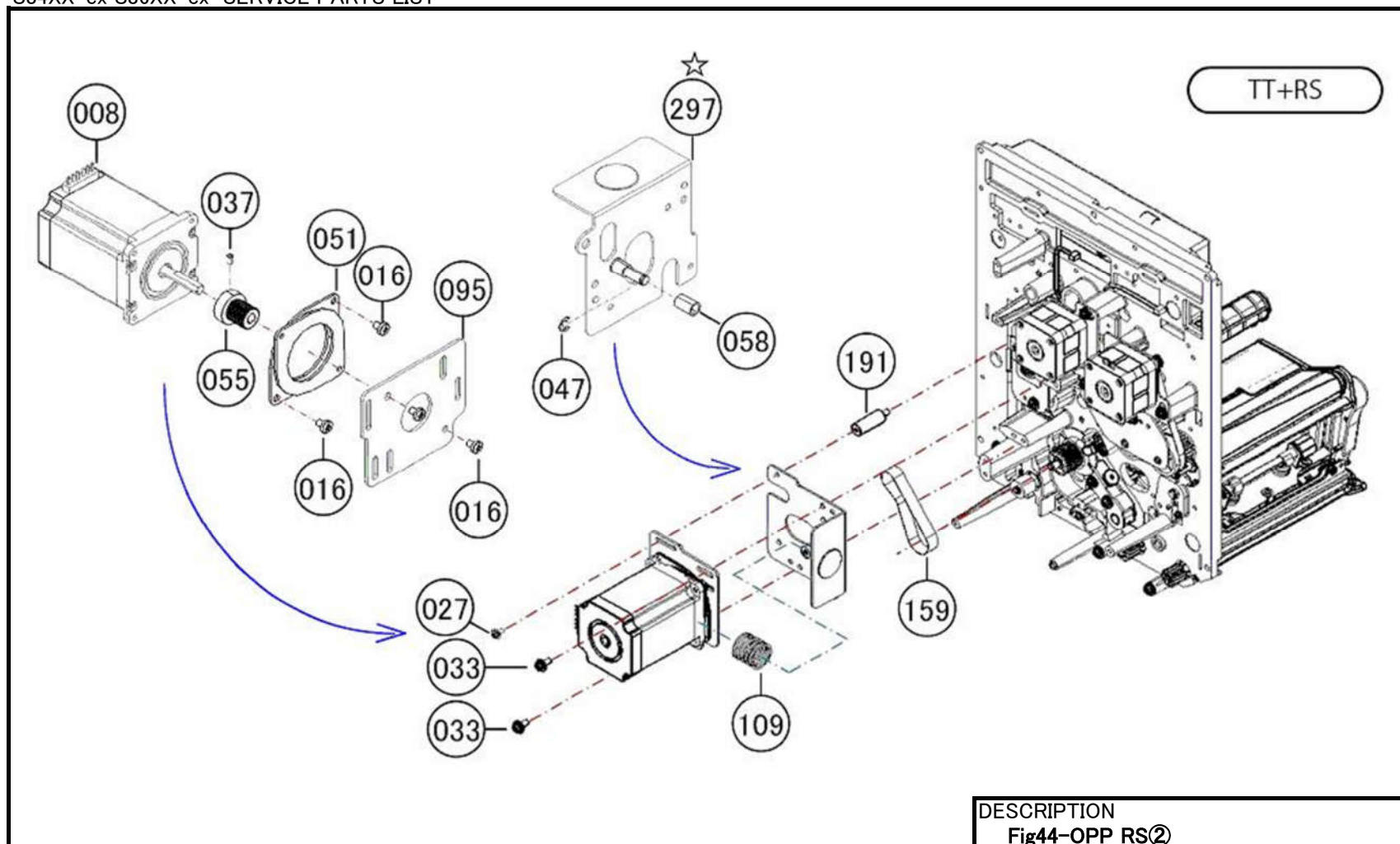
DESCRIPTION
Fig40-OPP Ribbon②

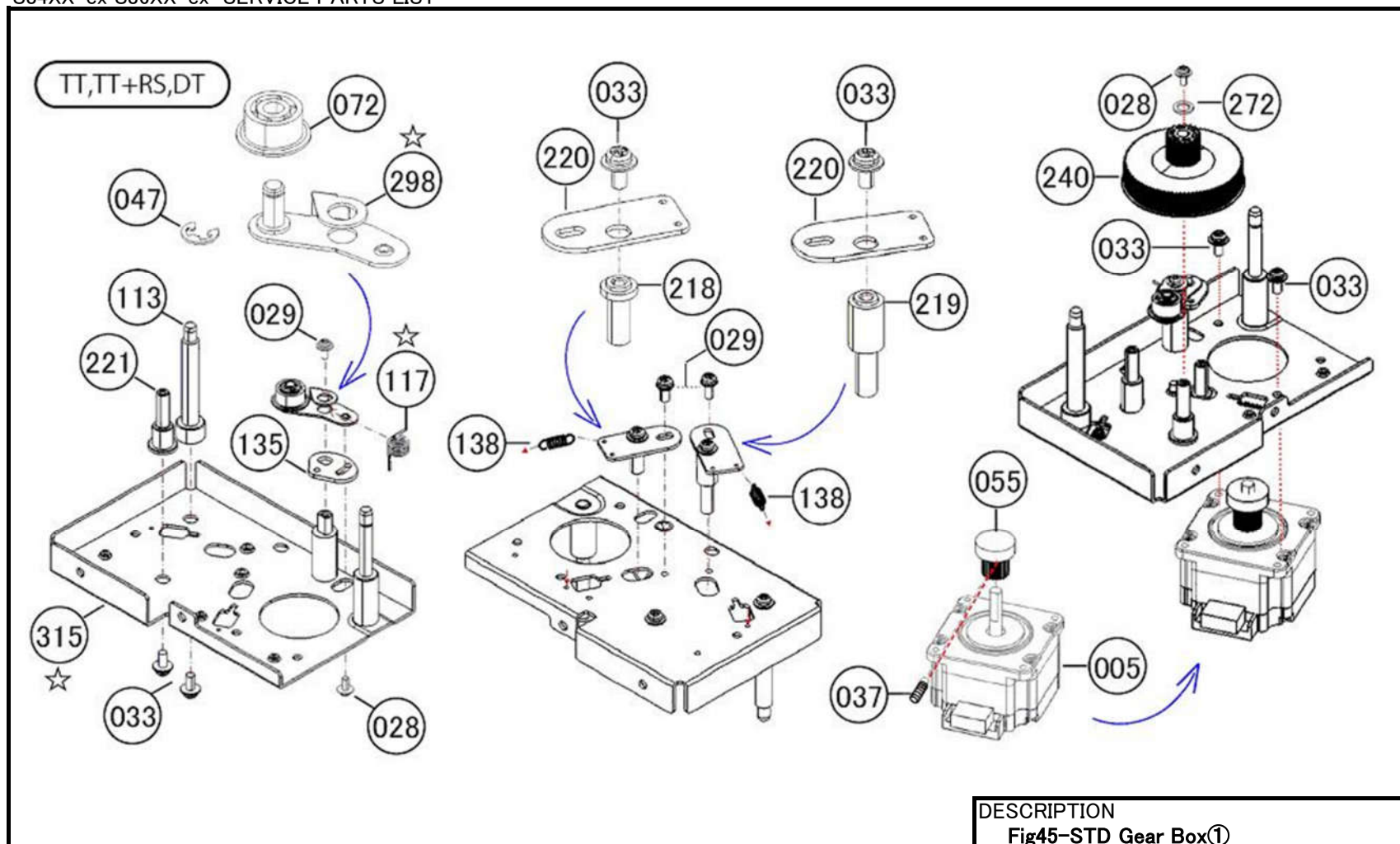


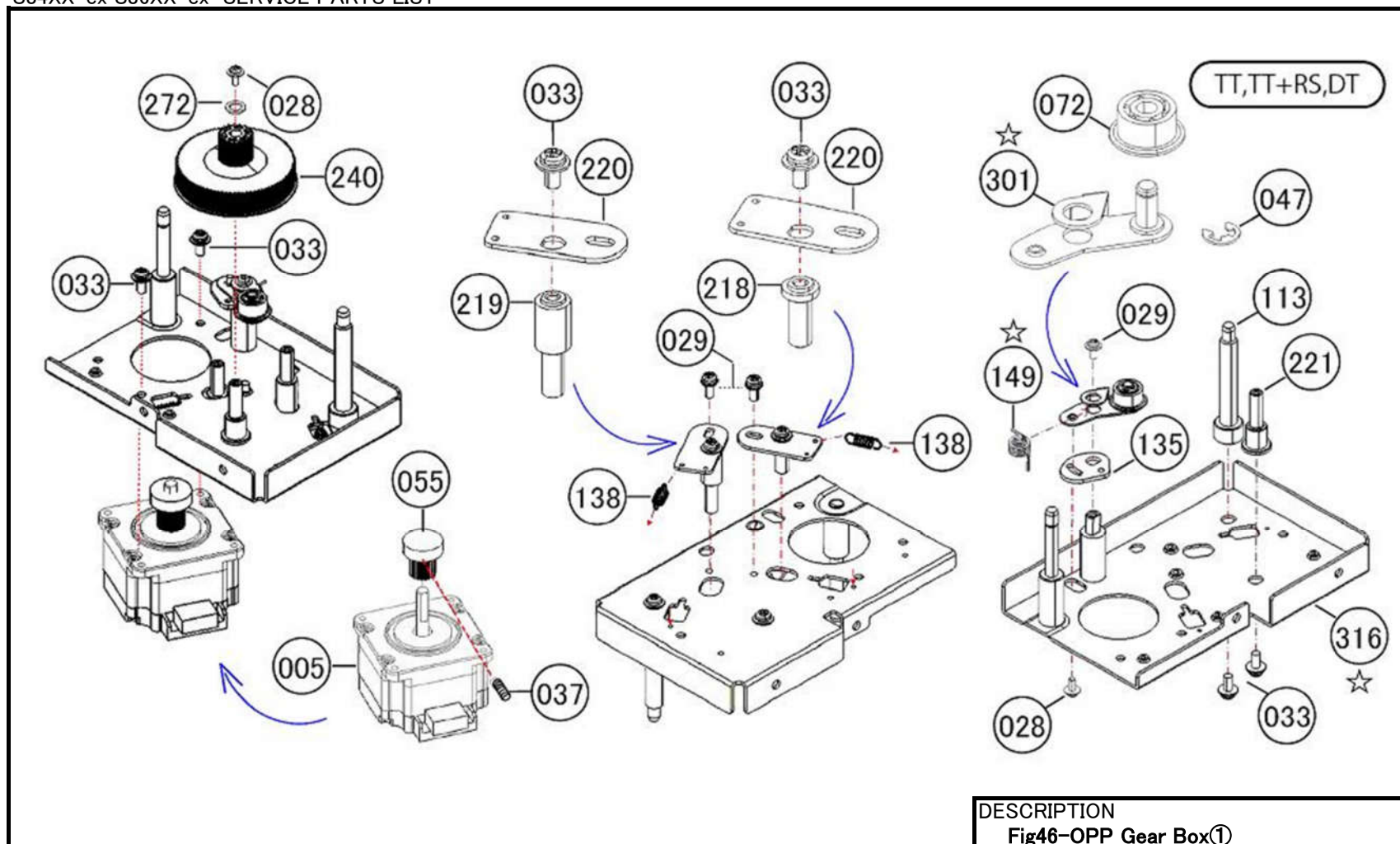




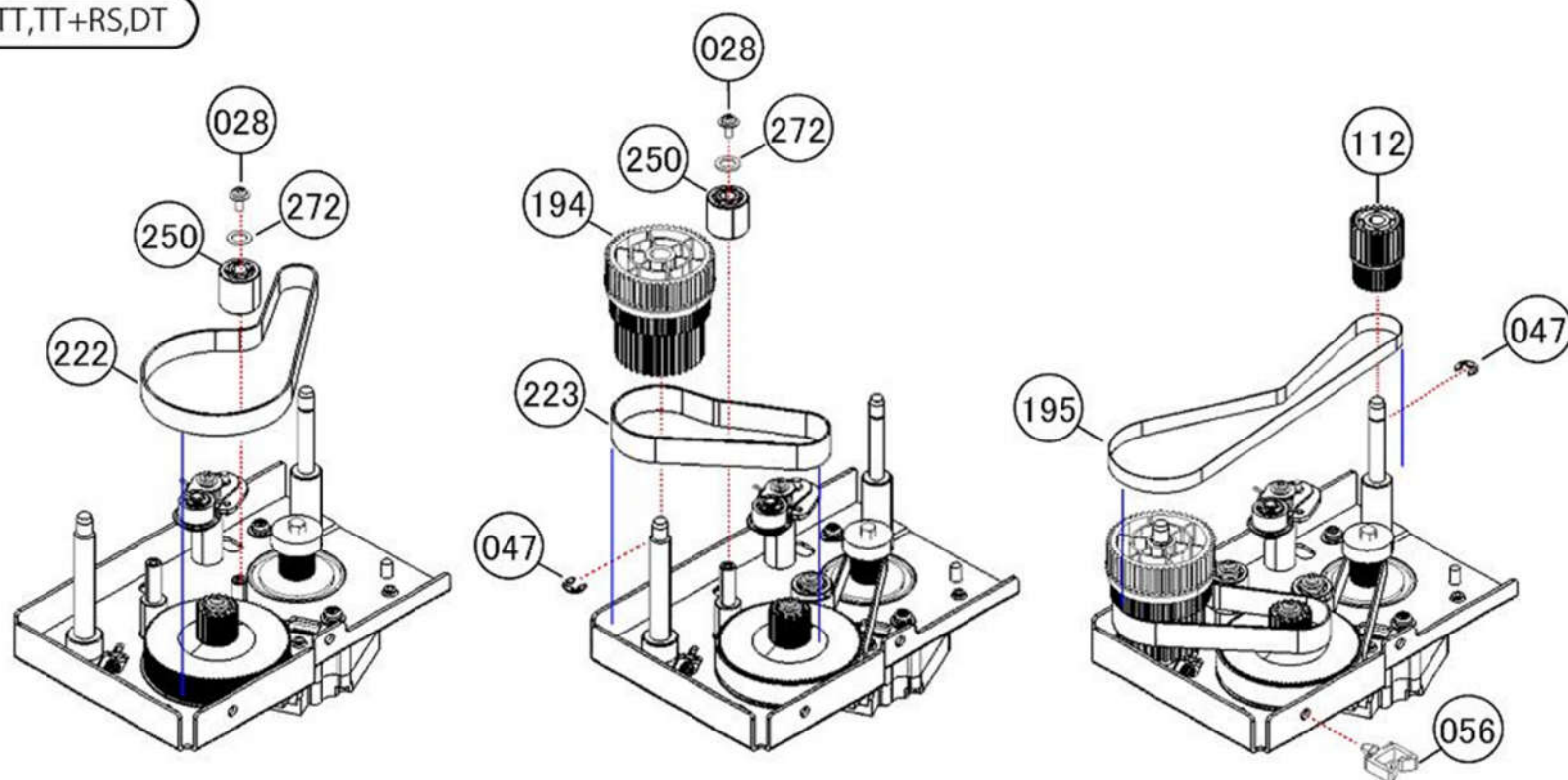
S84XX-ex S86XX-ex SERVICE PARTS LIST



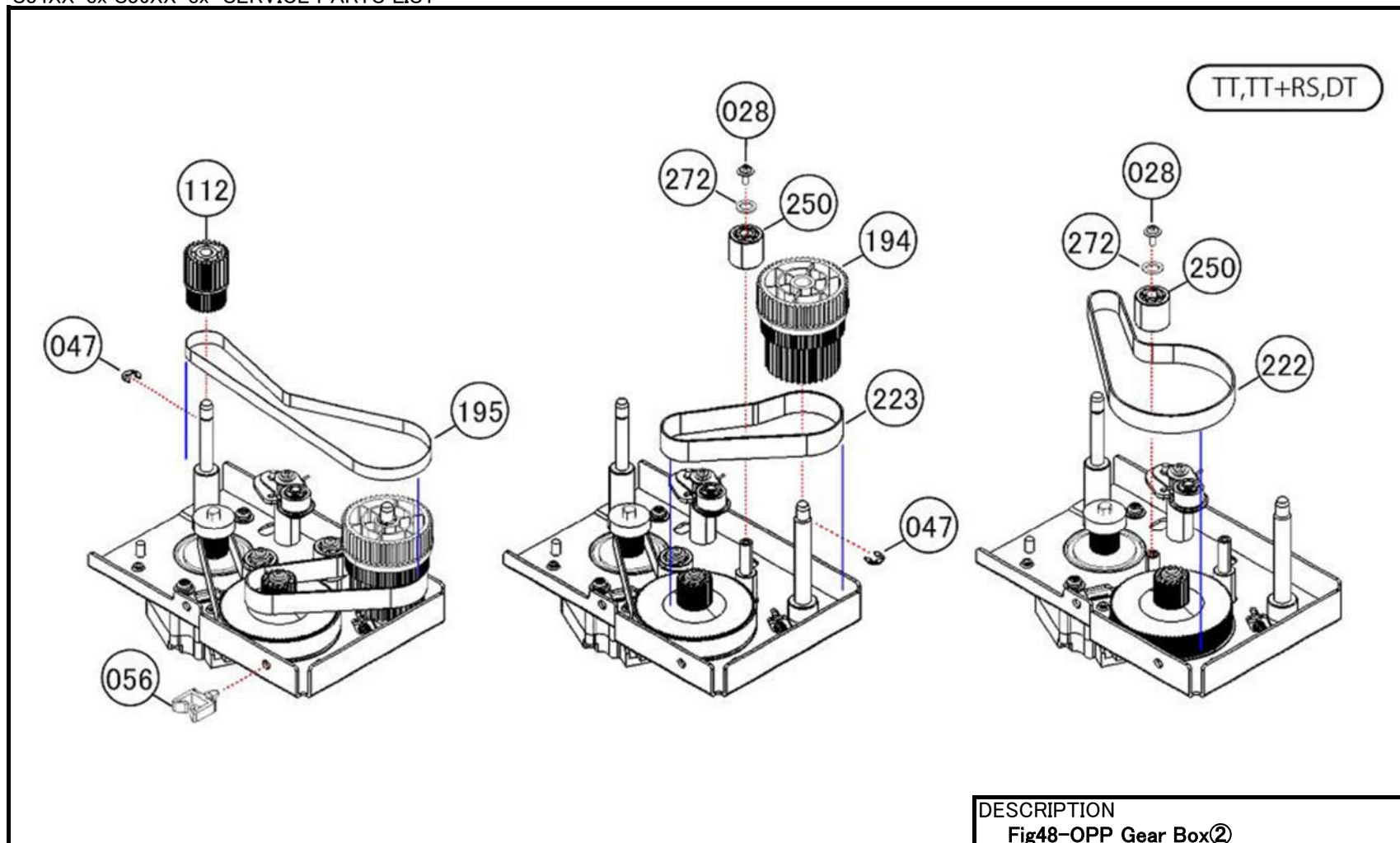




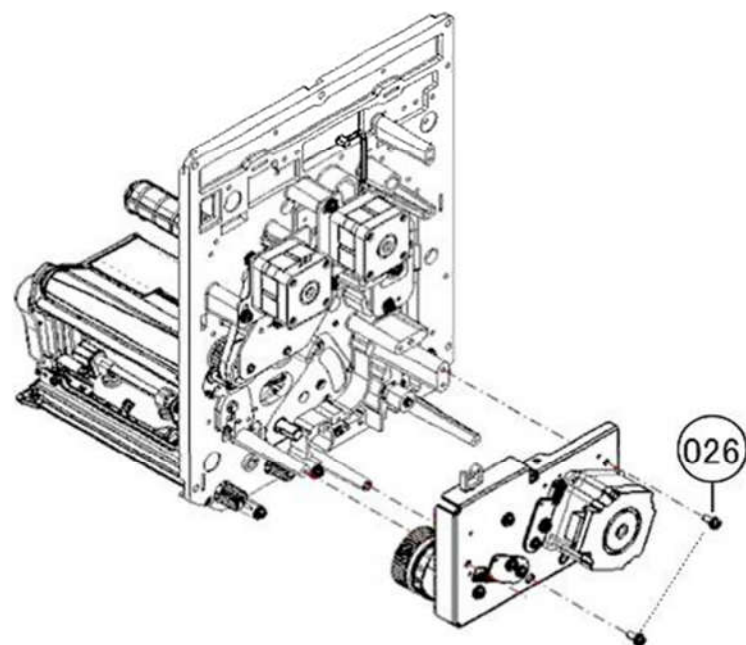
TT,TT+RS,DT



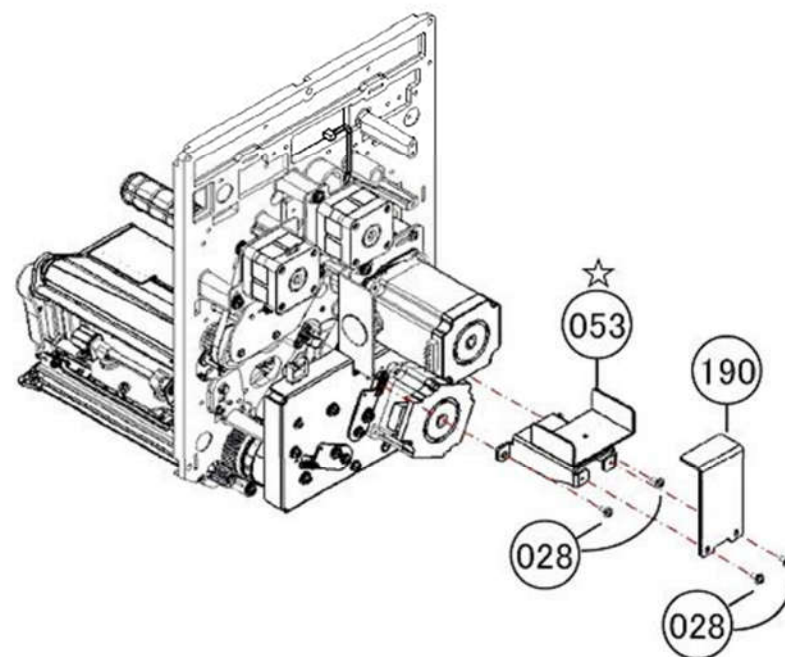
DESCRIPTION
Fig47-STD Gear Box②



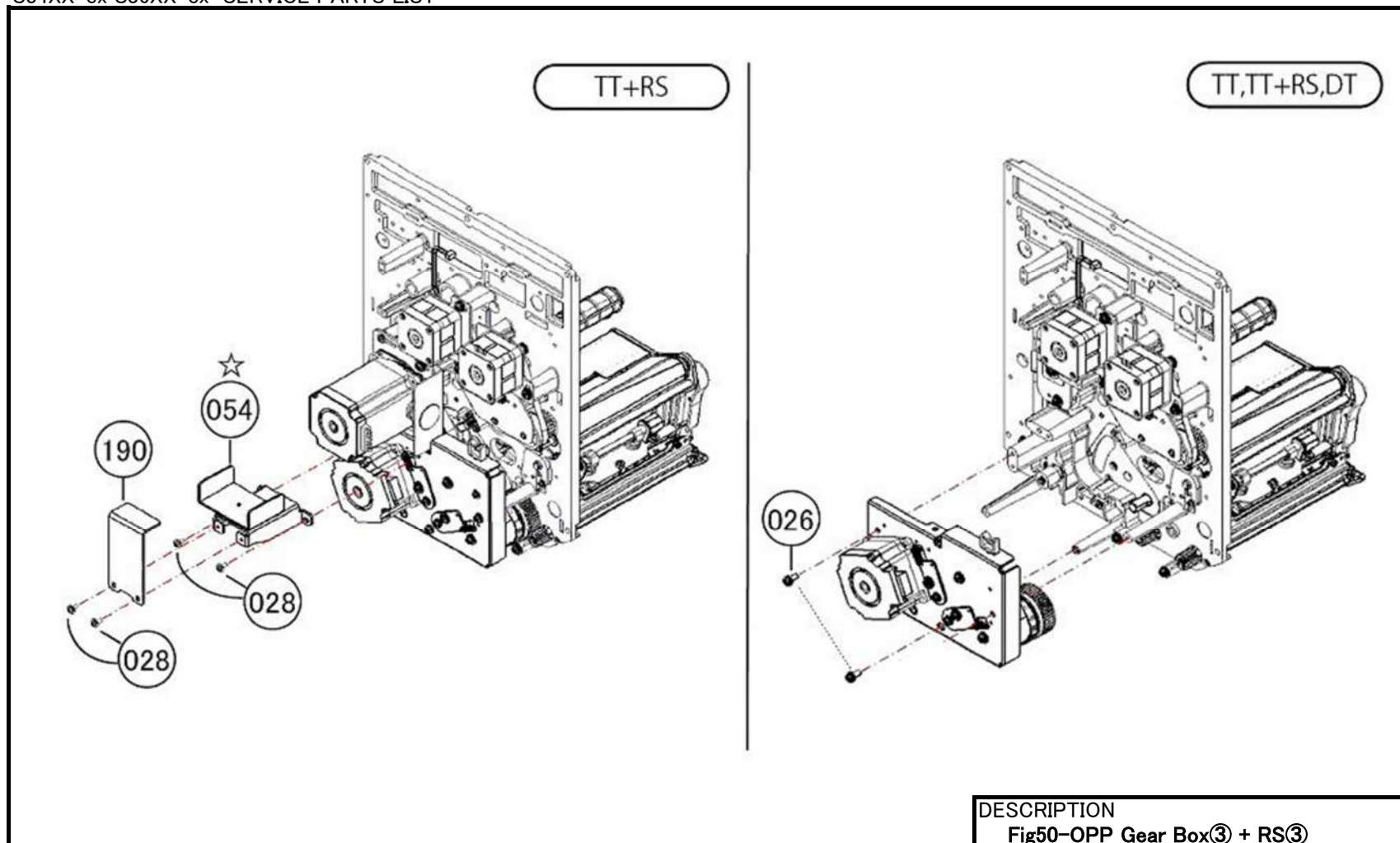
TT,TT+RS,DT

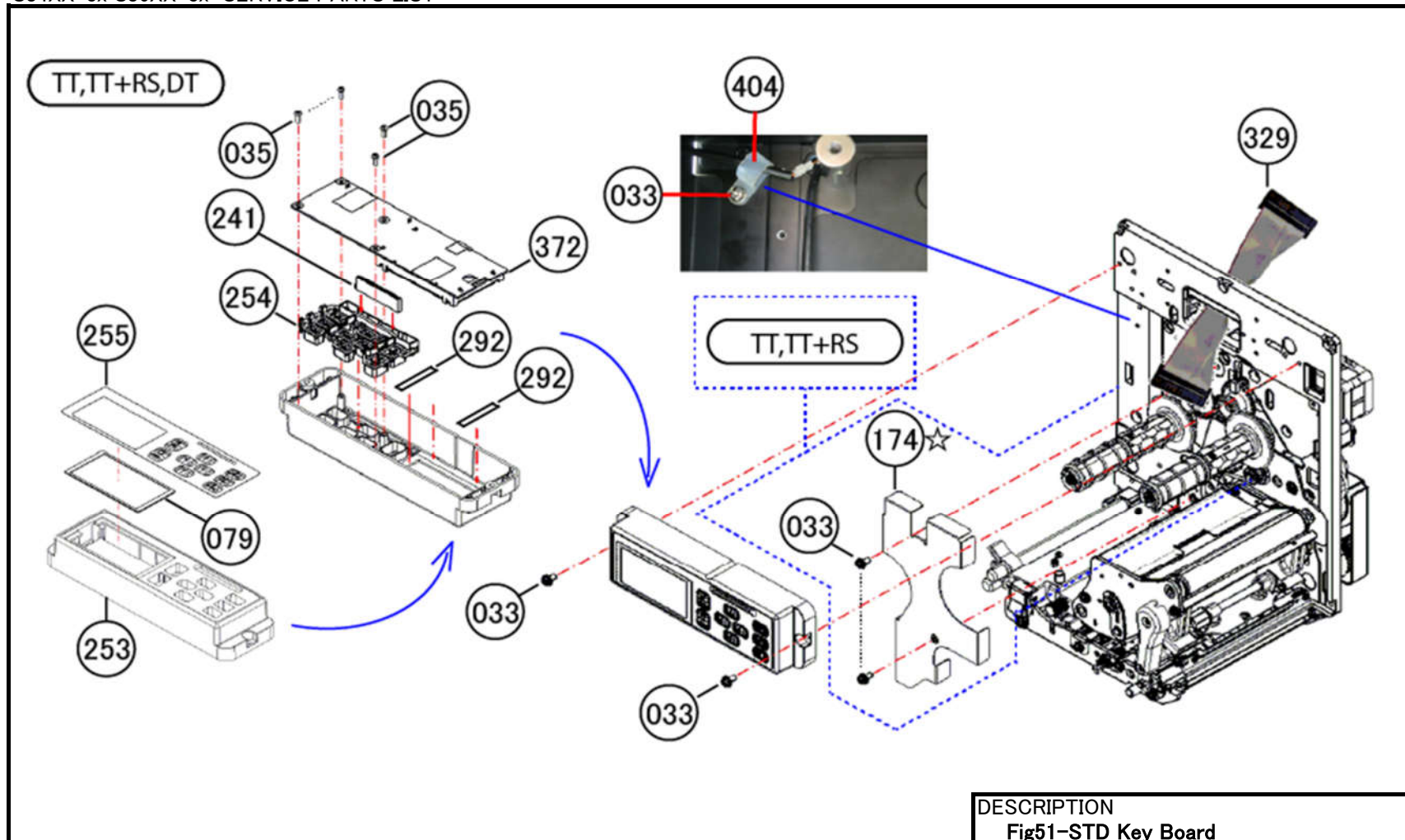


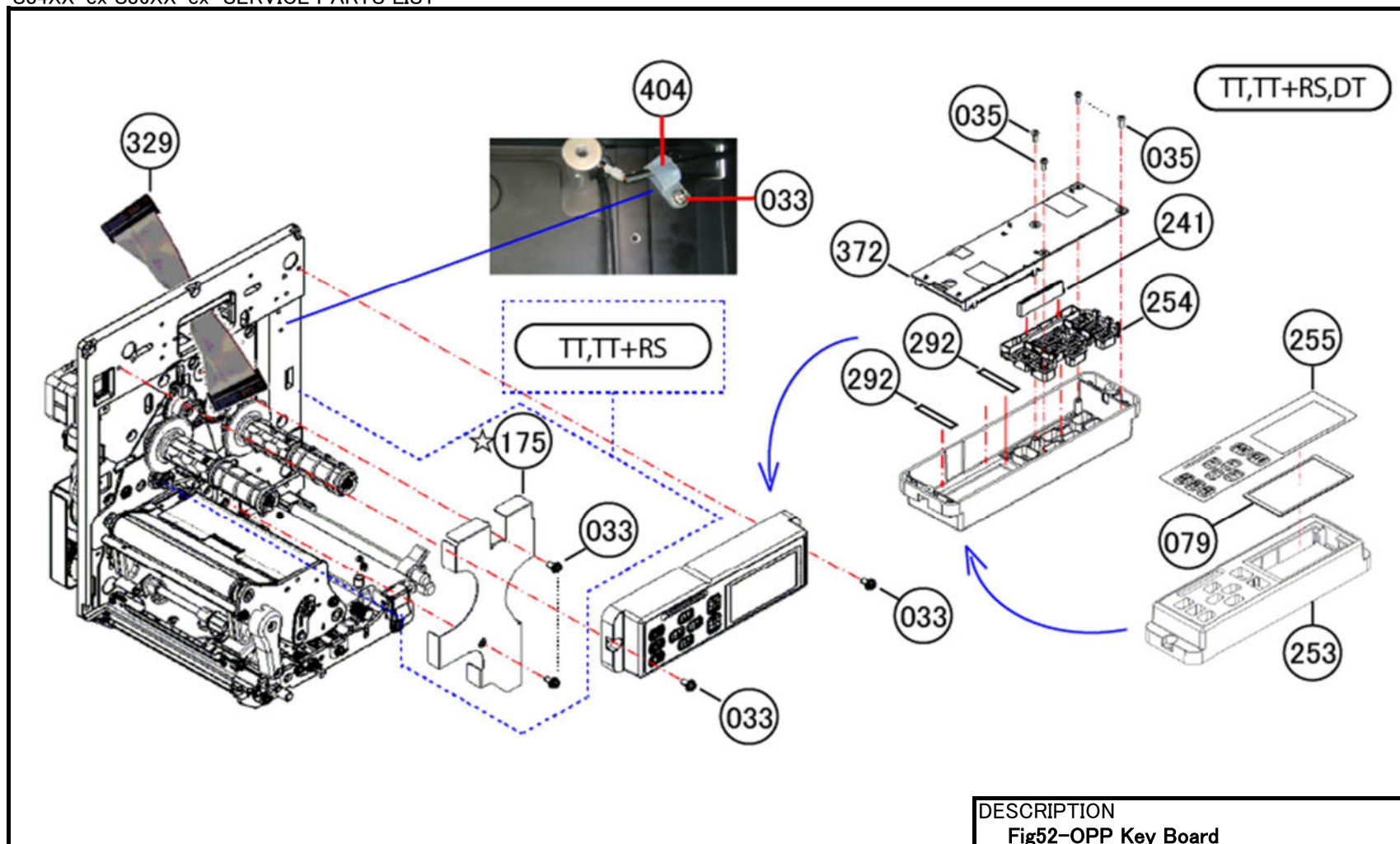
TT+RS

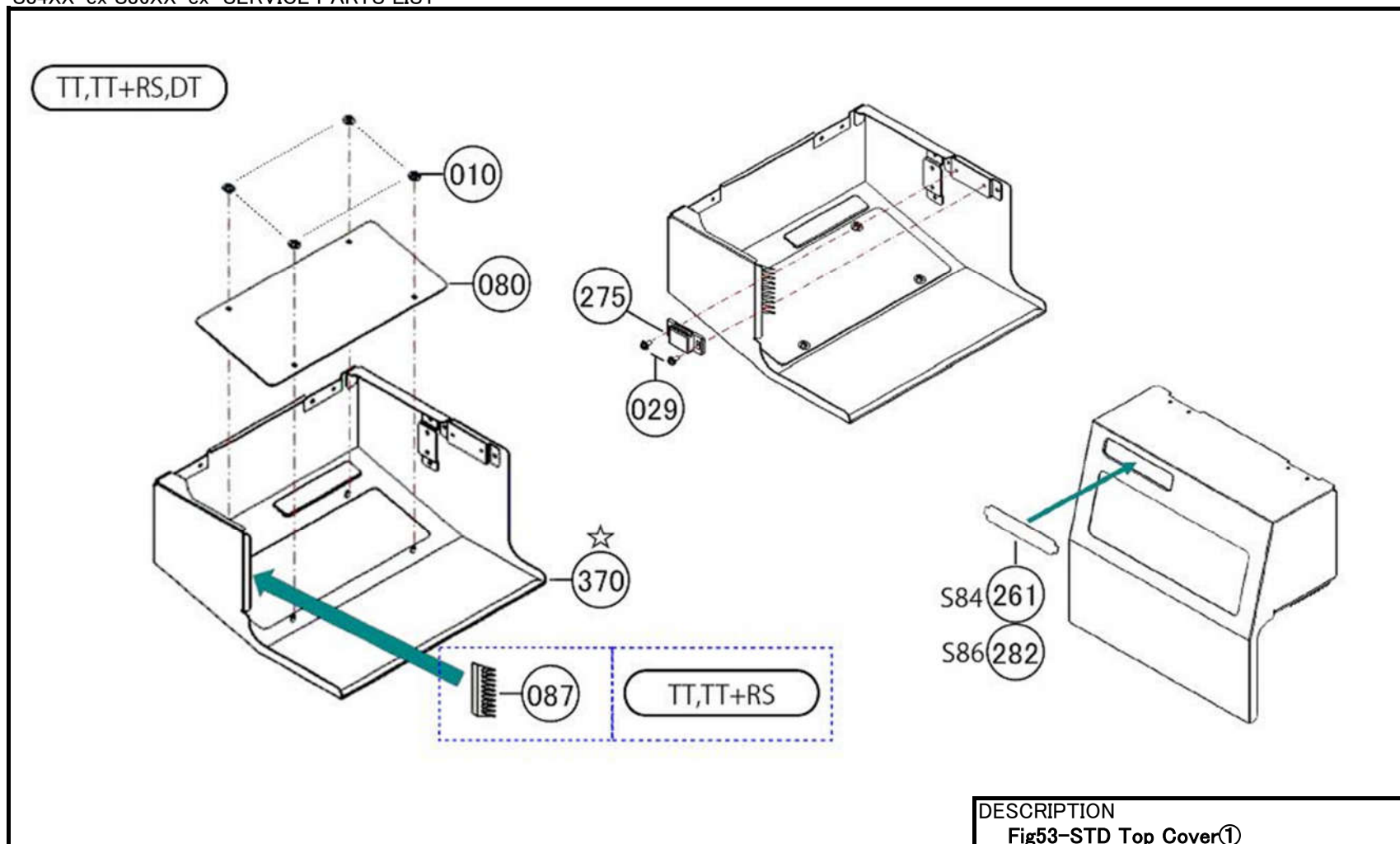


DESCRIPTION
Fig49-STD Gear Box③ + RS③

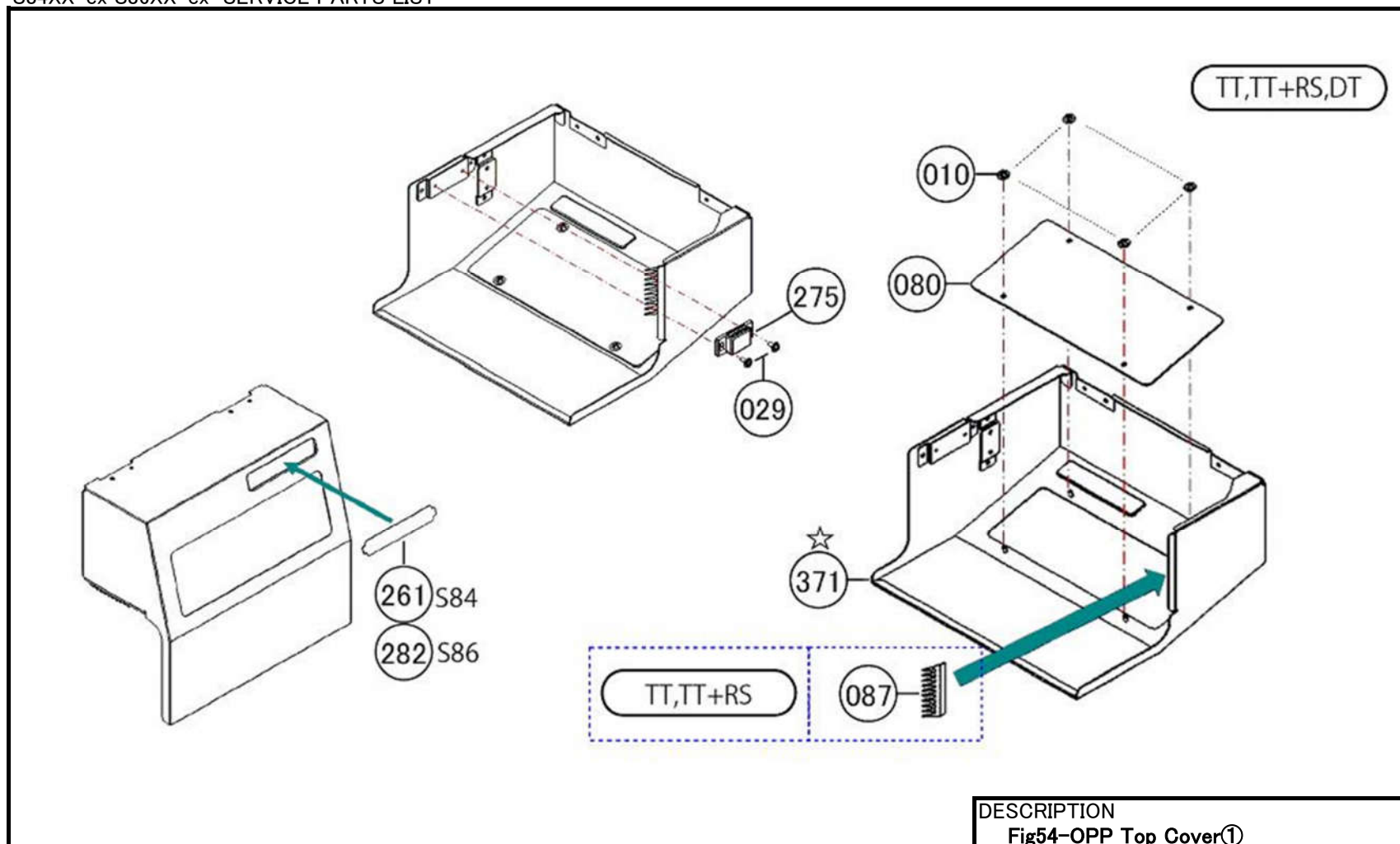


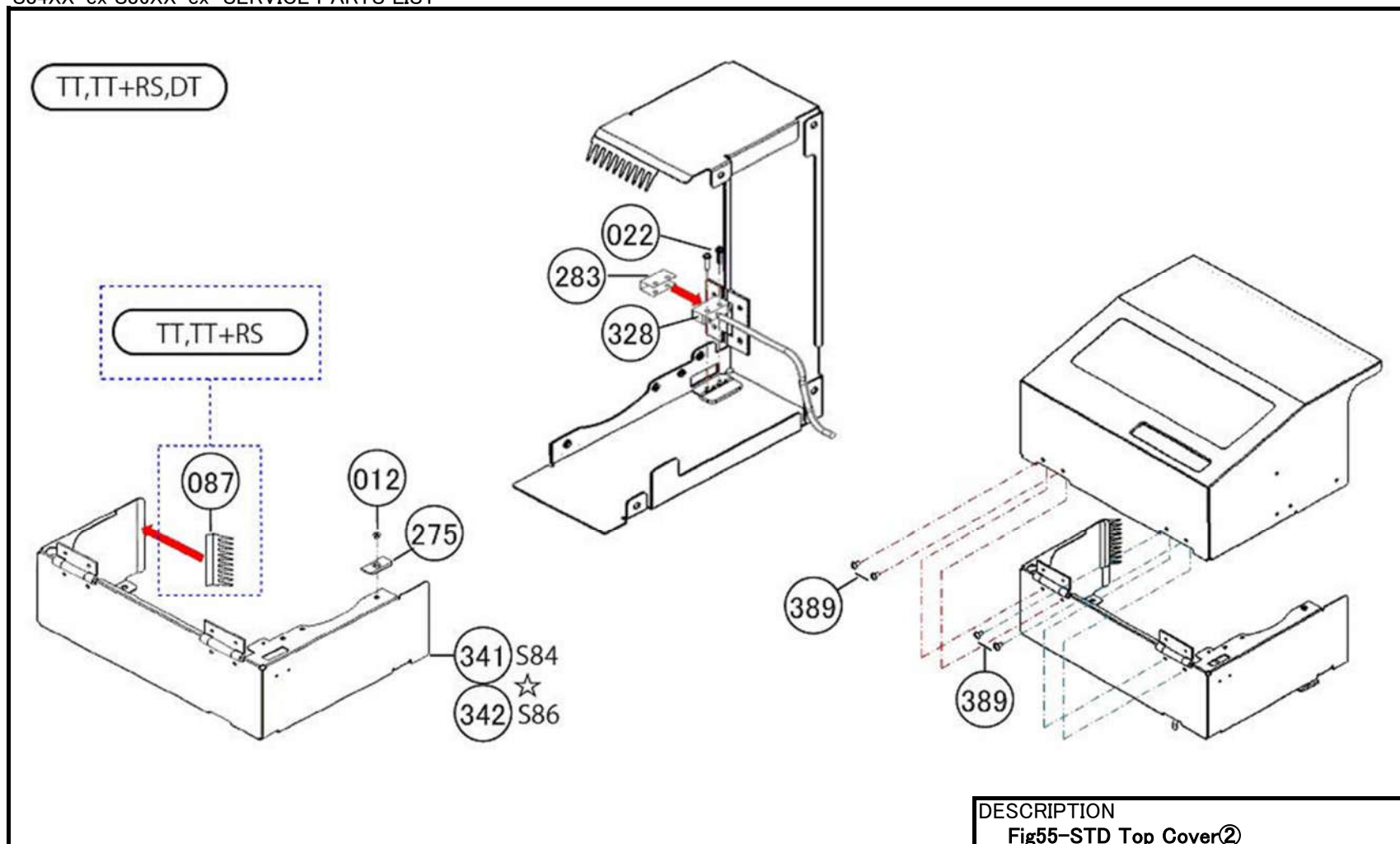




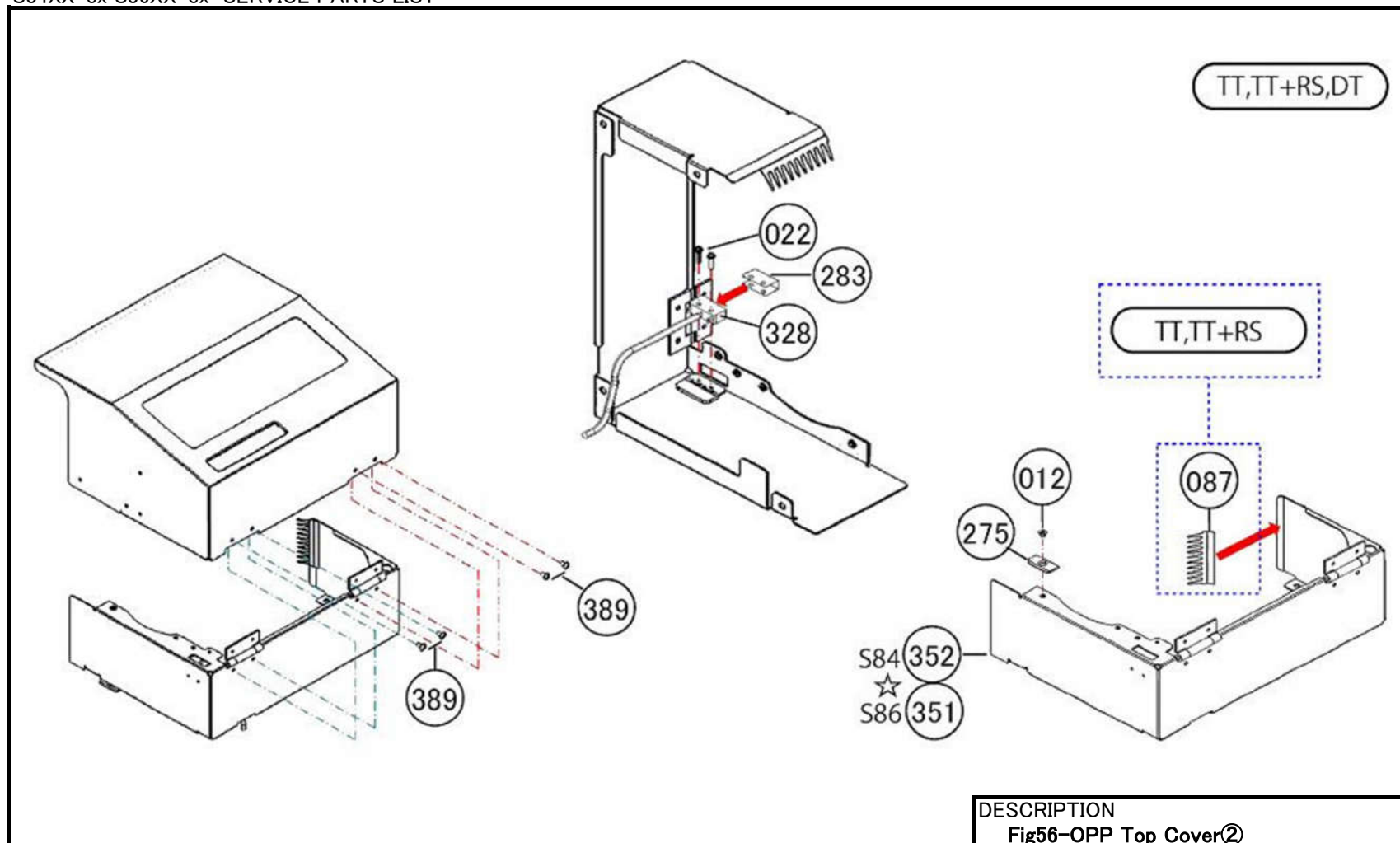


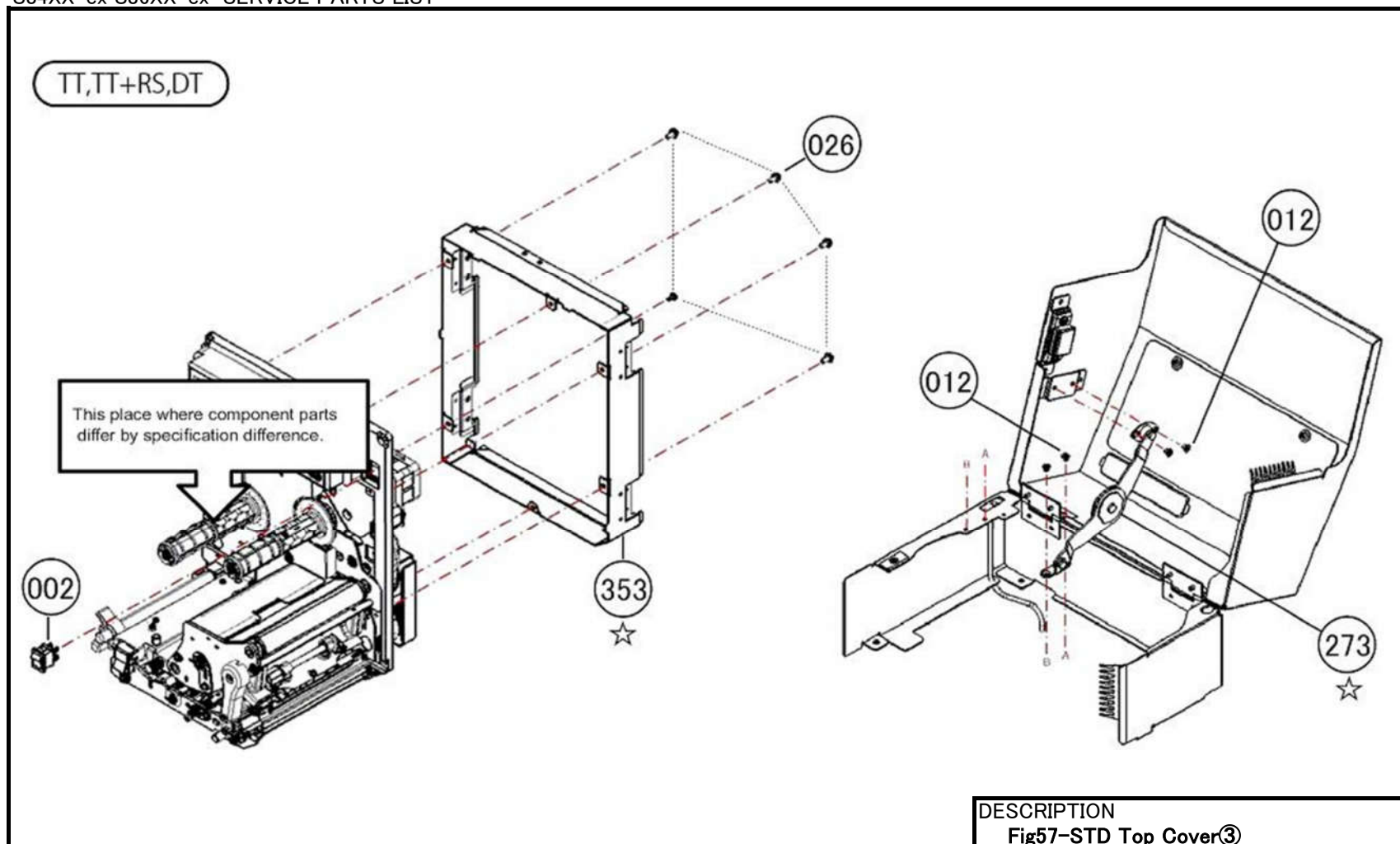
S84XX-ex S86XX-ex SERVICE PARTS LIST

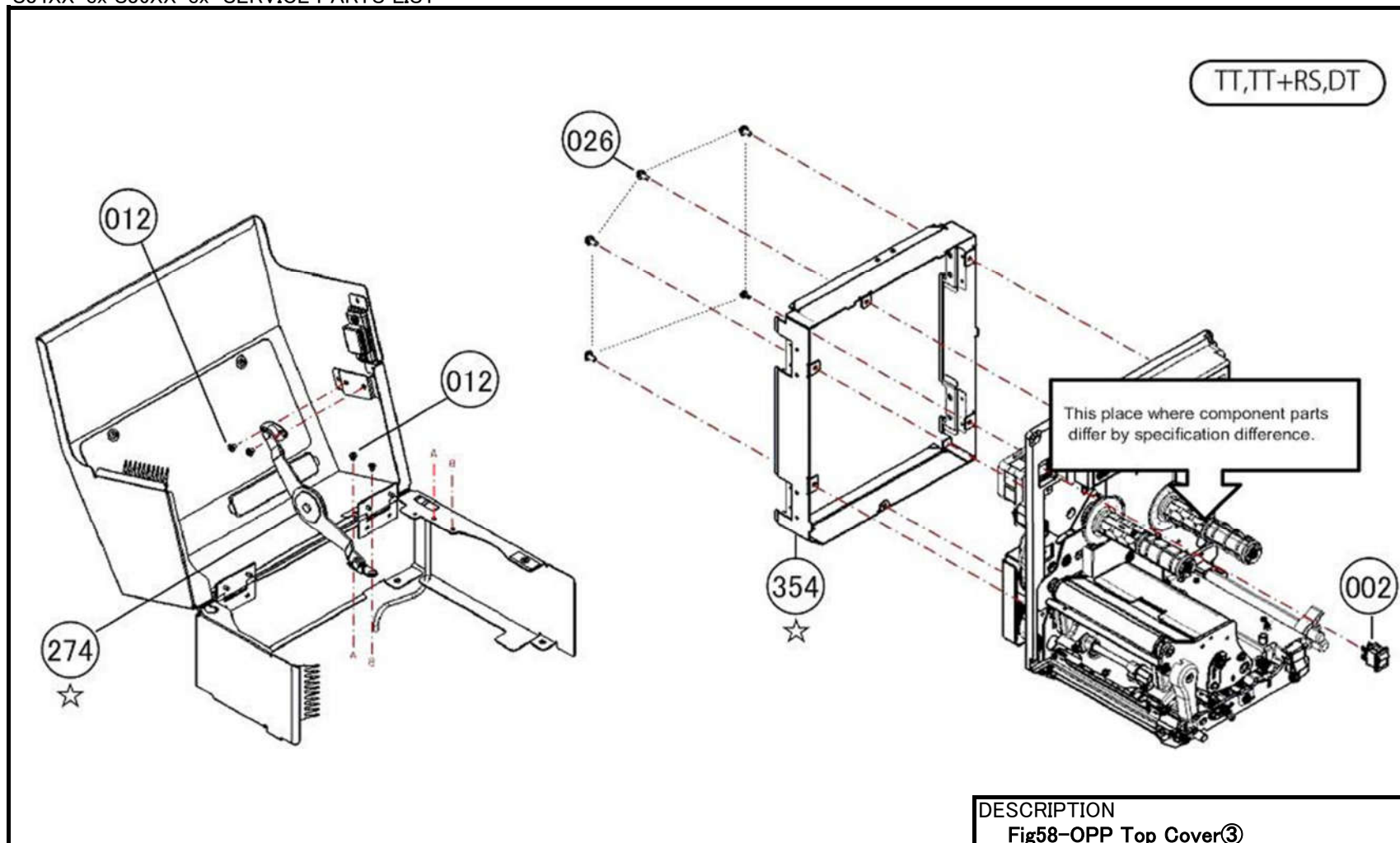


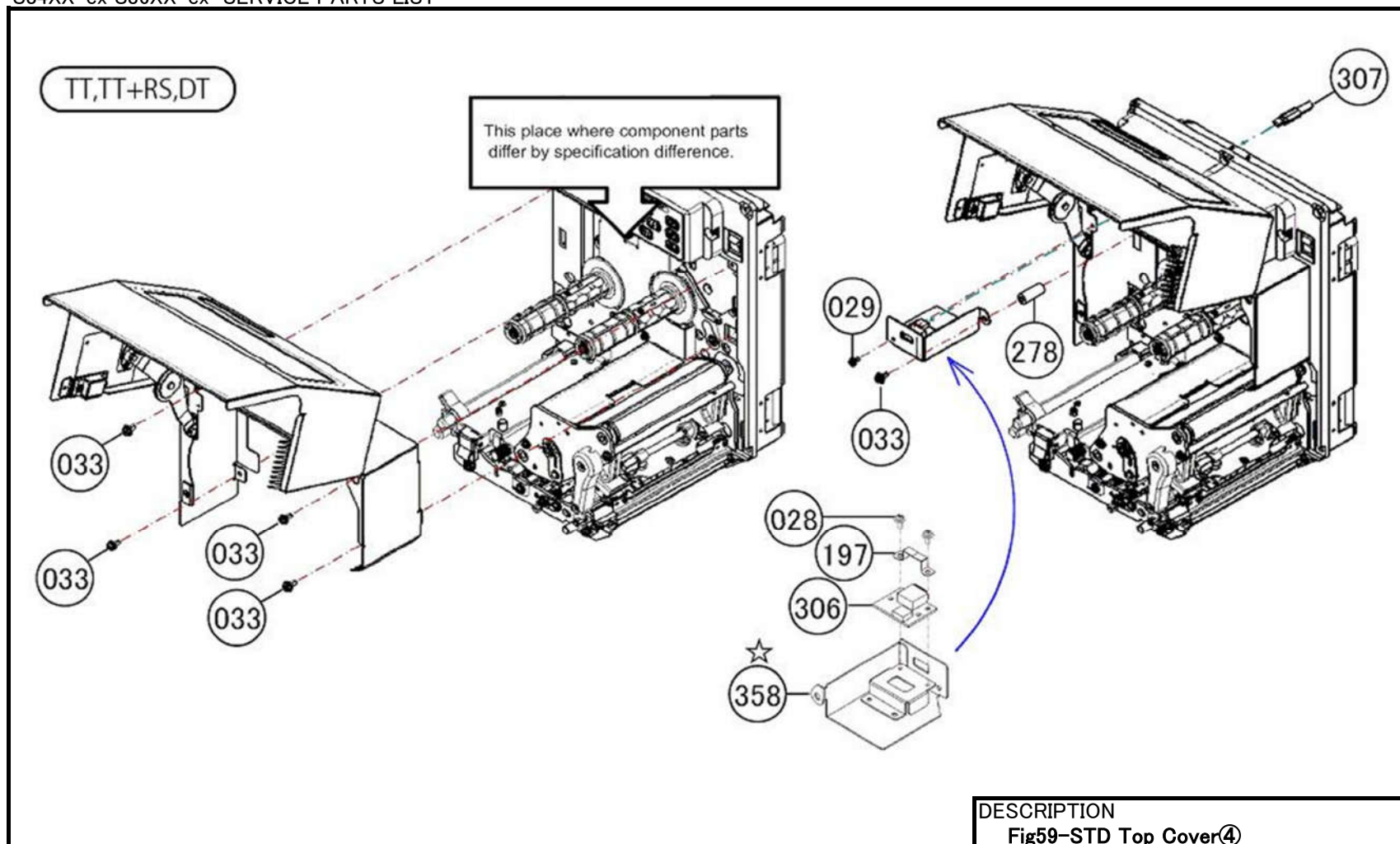


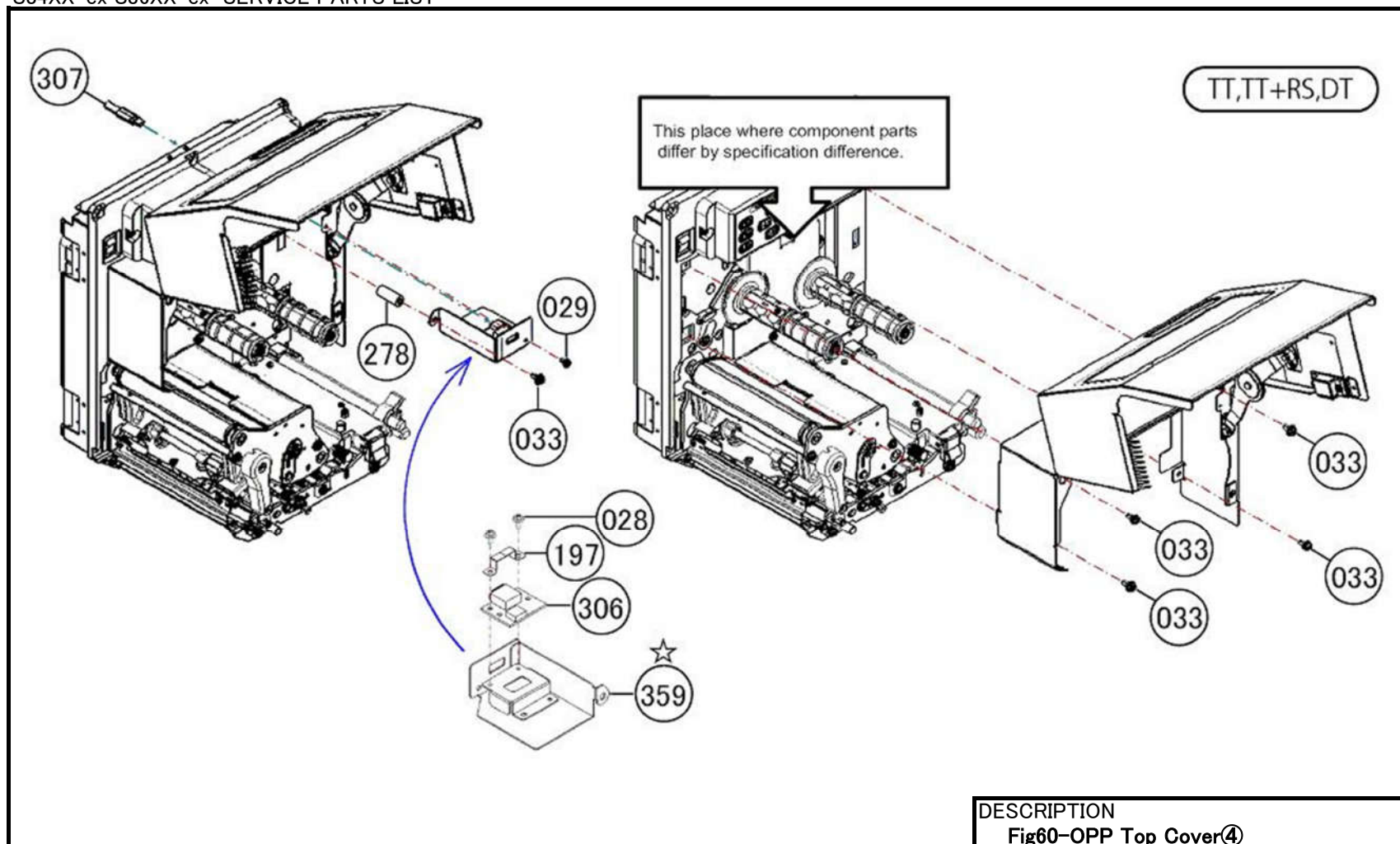
S84XX-ex S86XX-ex SERVICE PARTS LIST



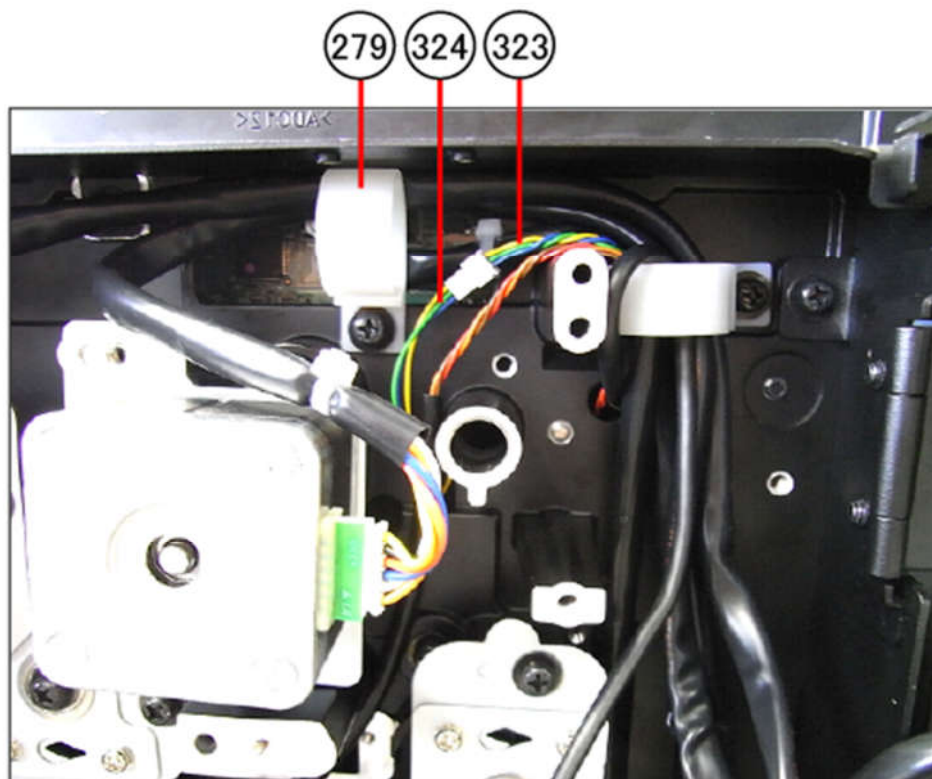




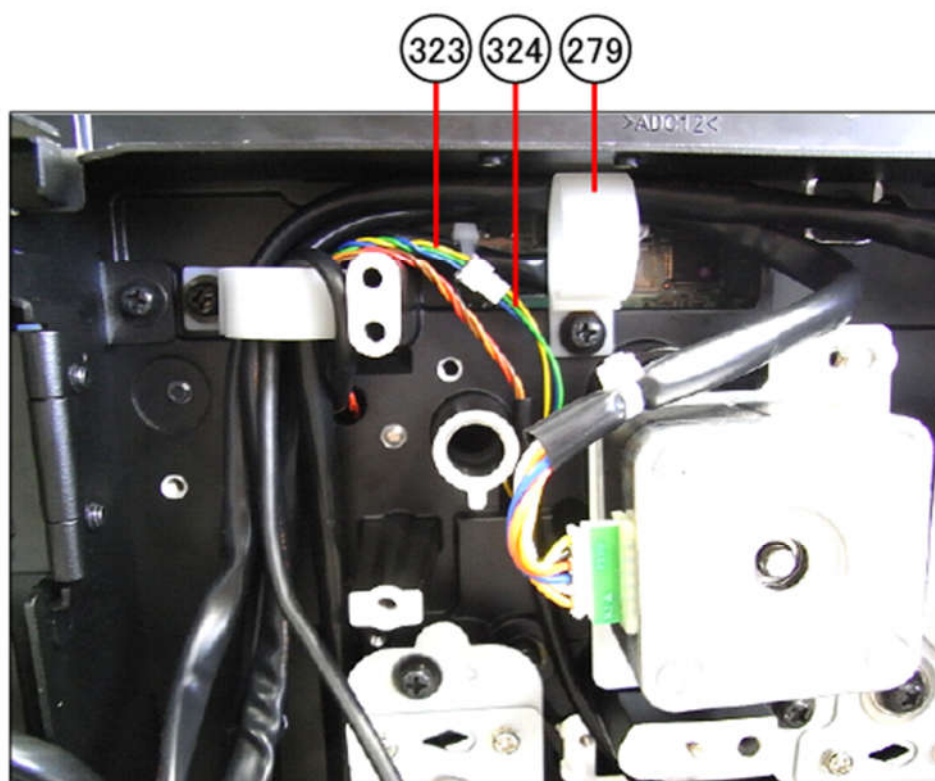




TT,TT+RS

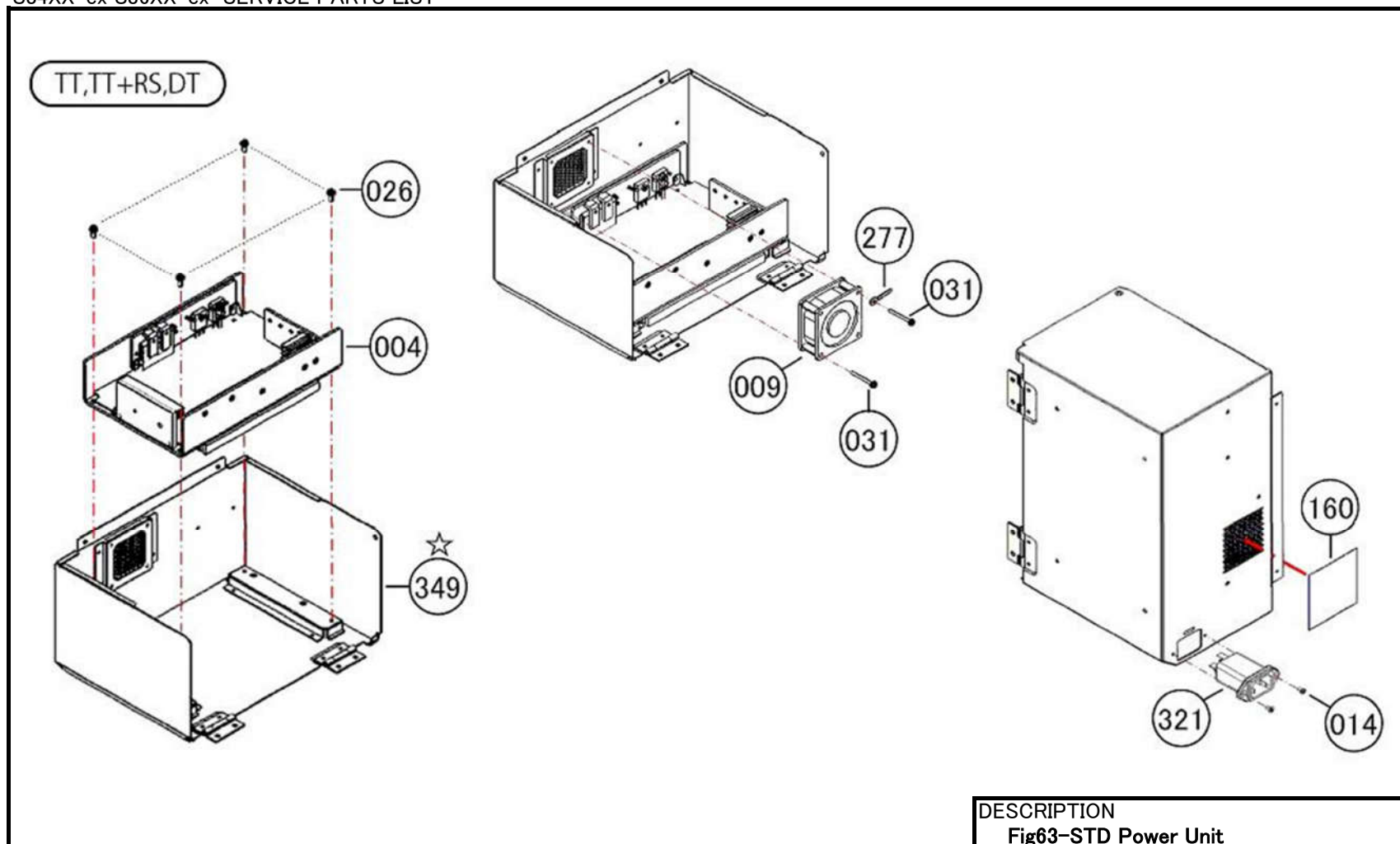


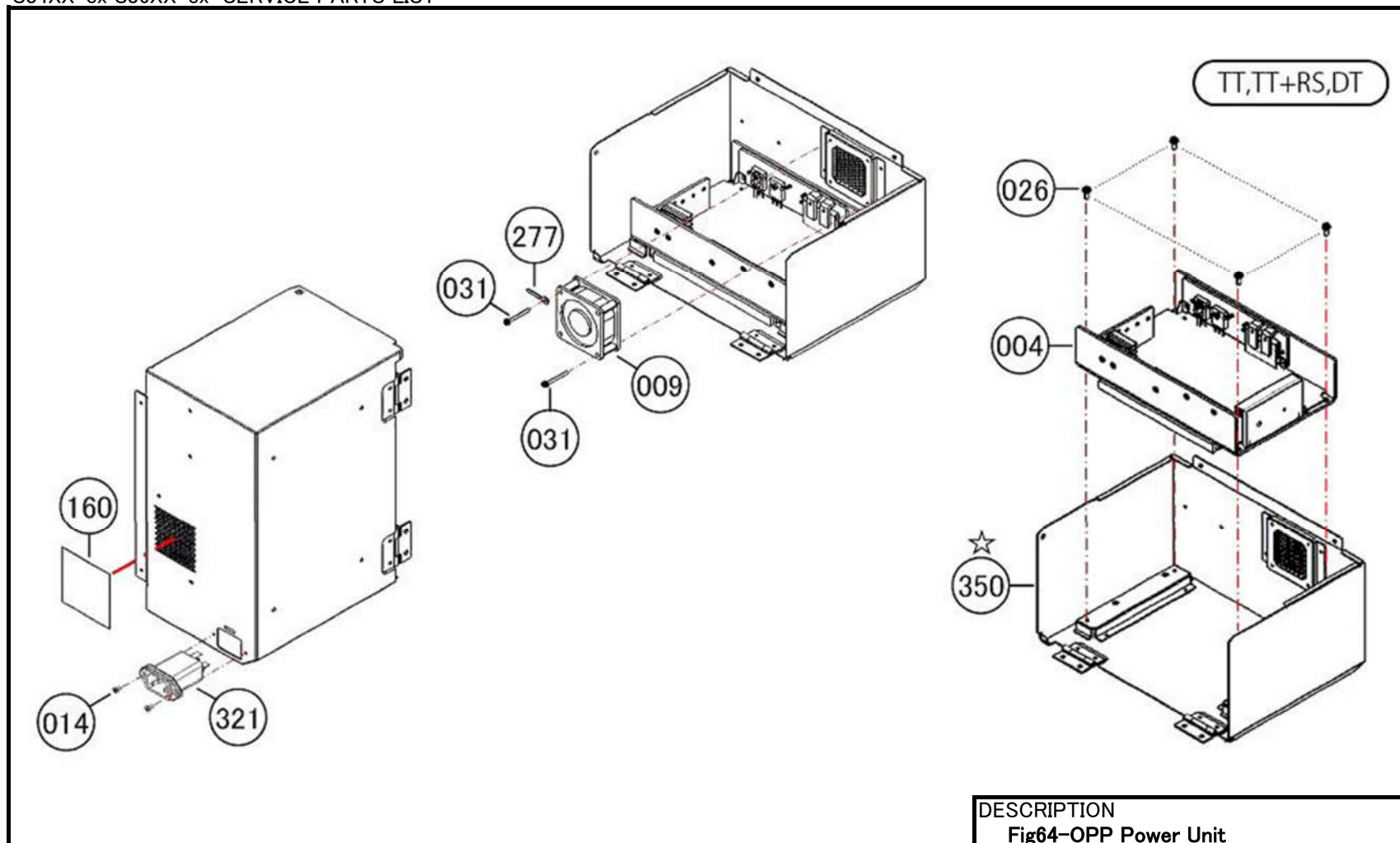
DESCRIPTION
Fig61-STD Cable①

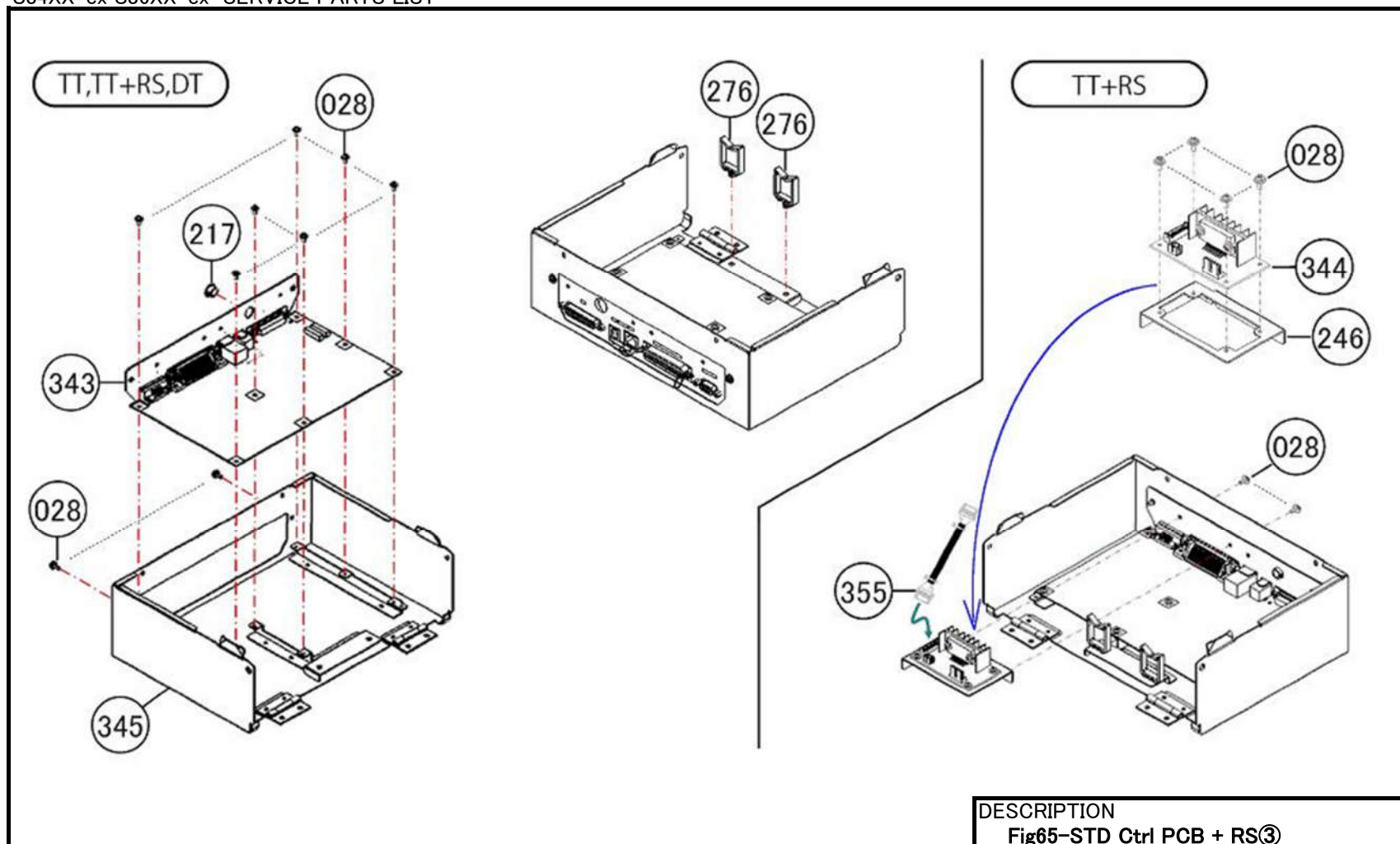


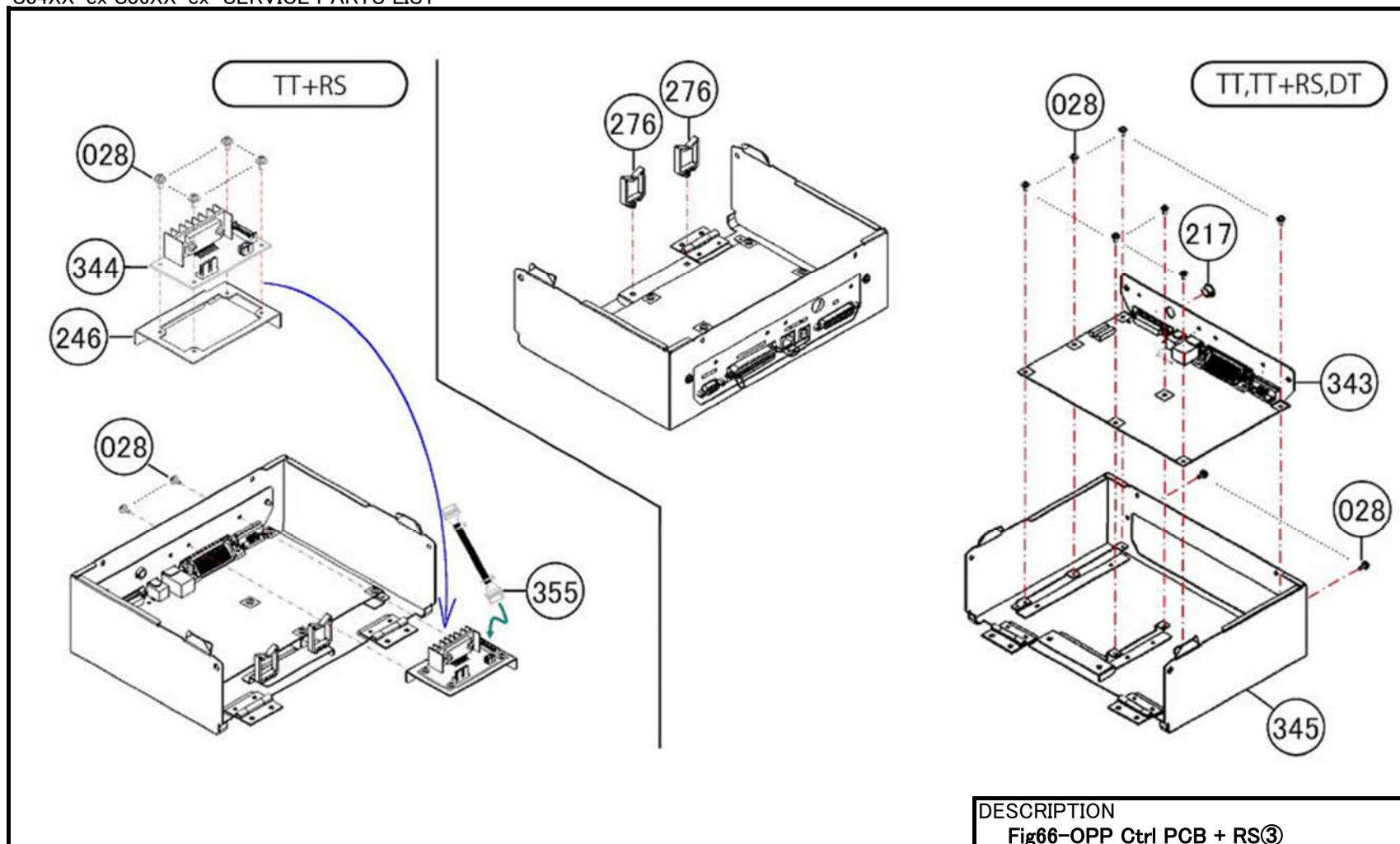
TT,TT+RS

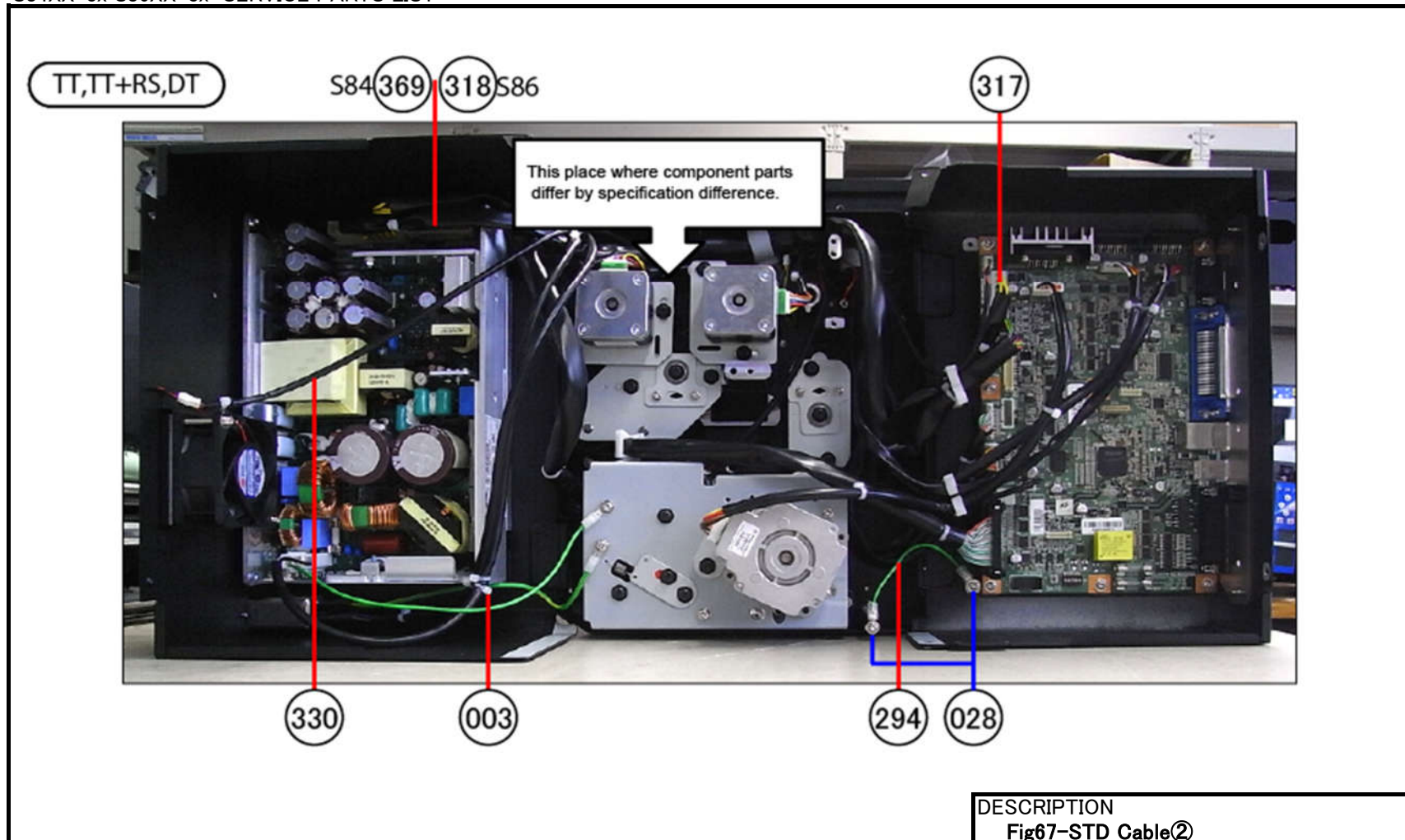
DESCRIPTION
Fig62-OPP Cable①

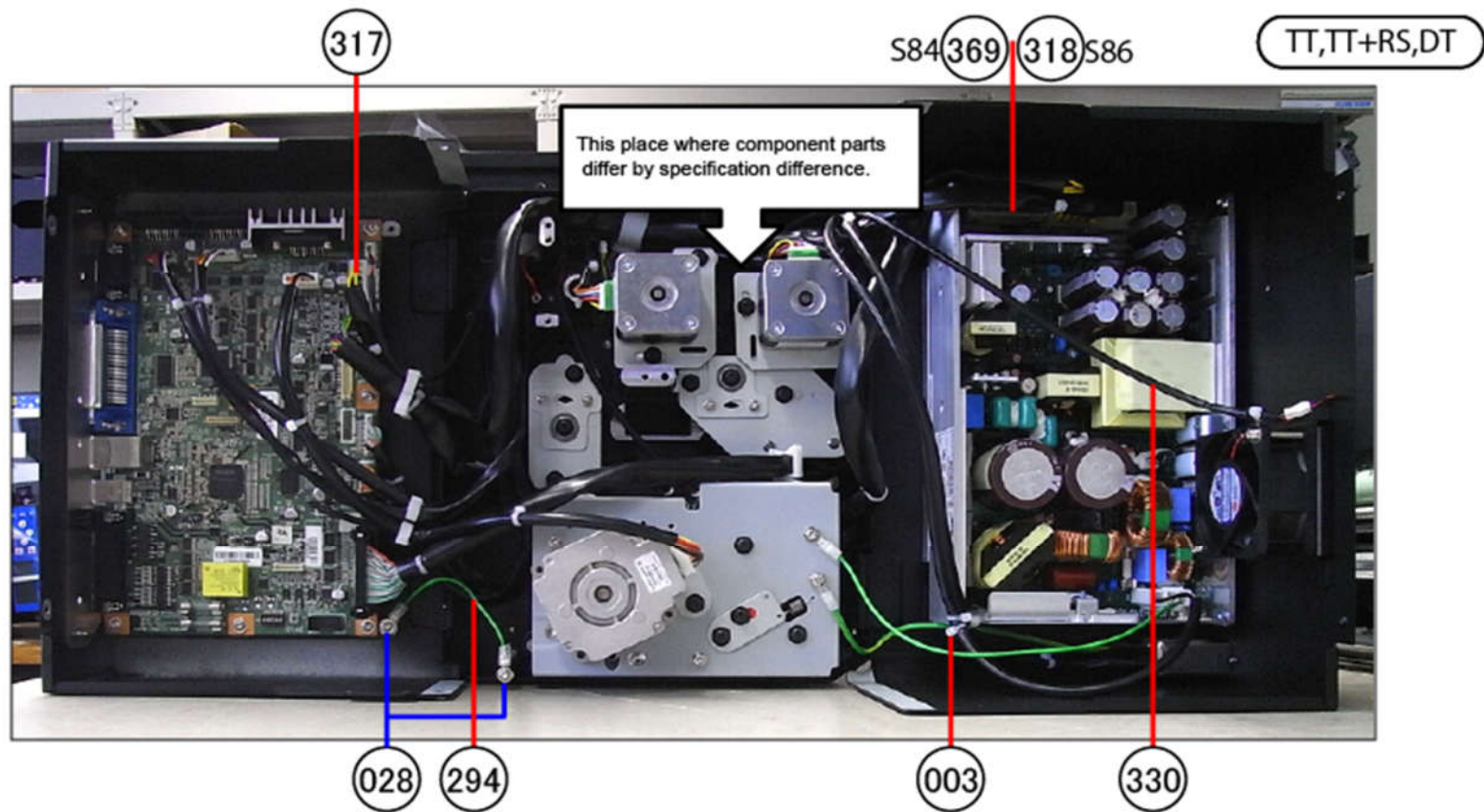




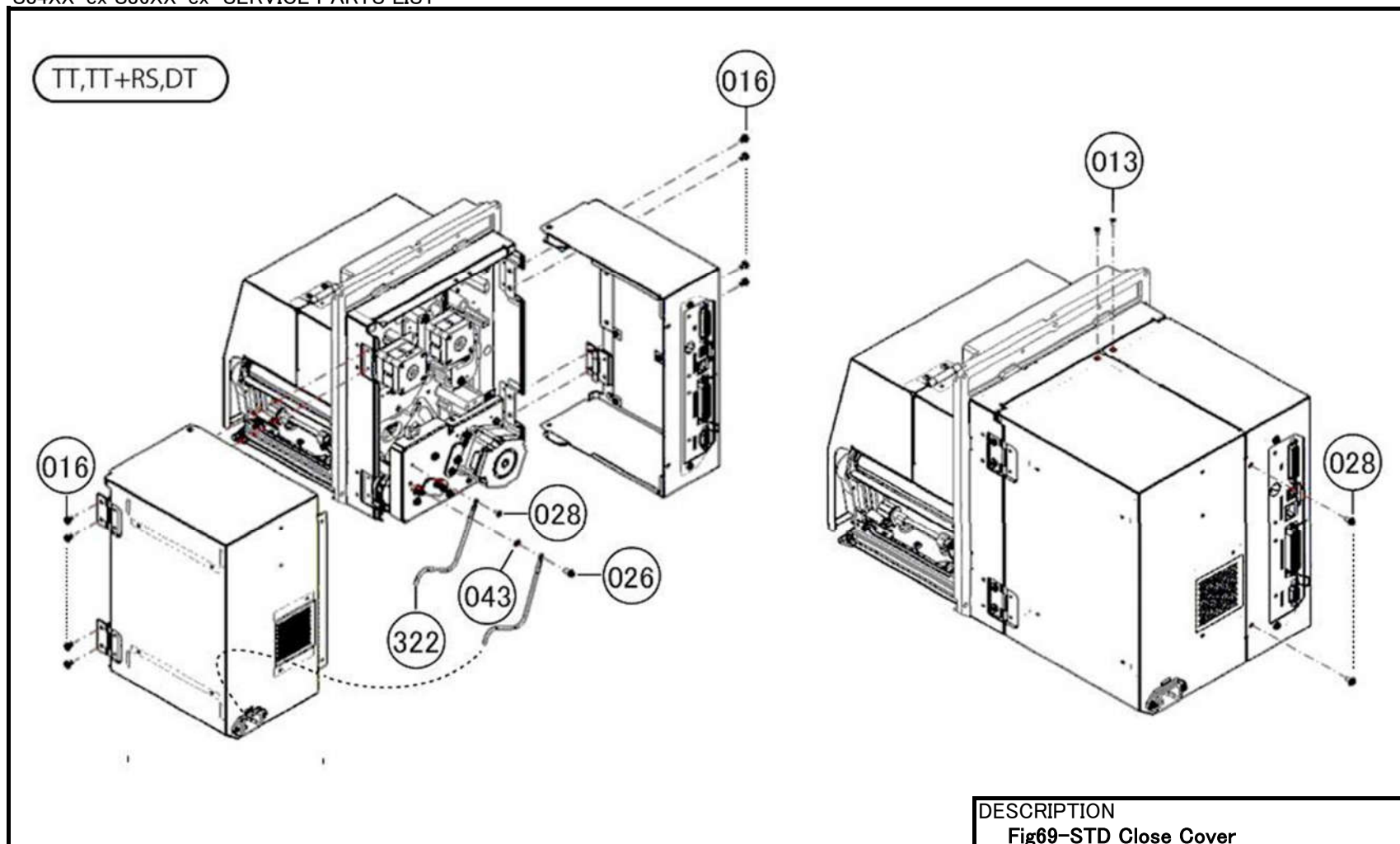


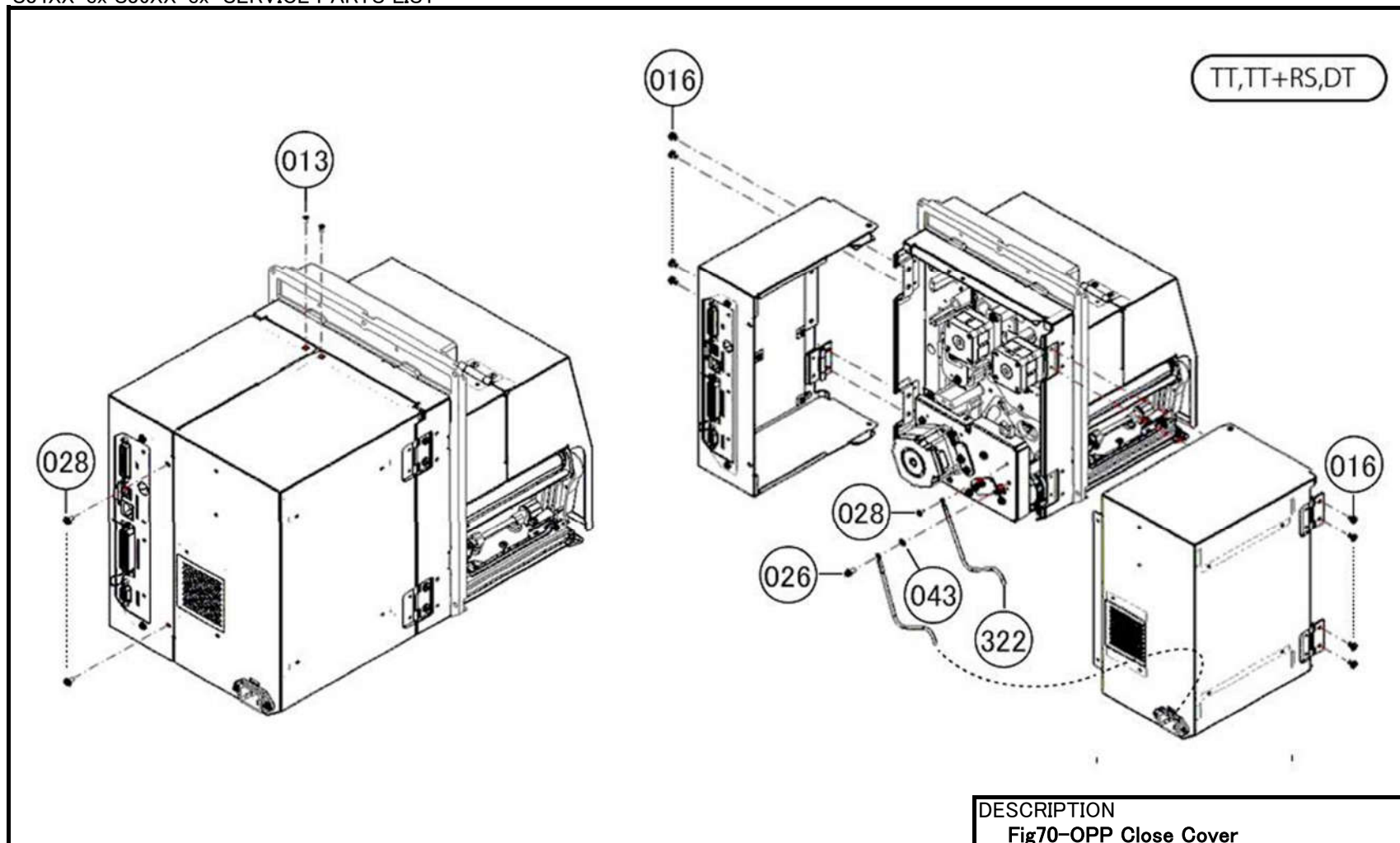




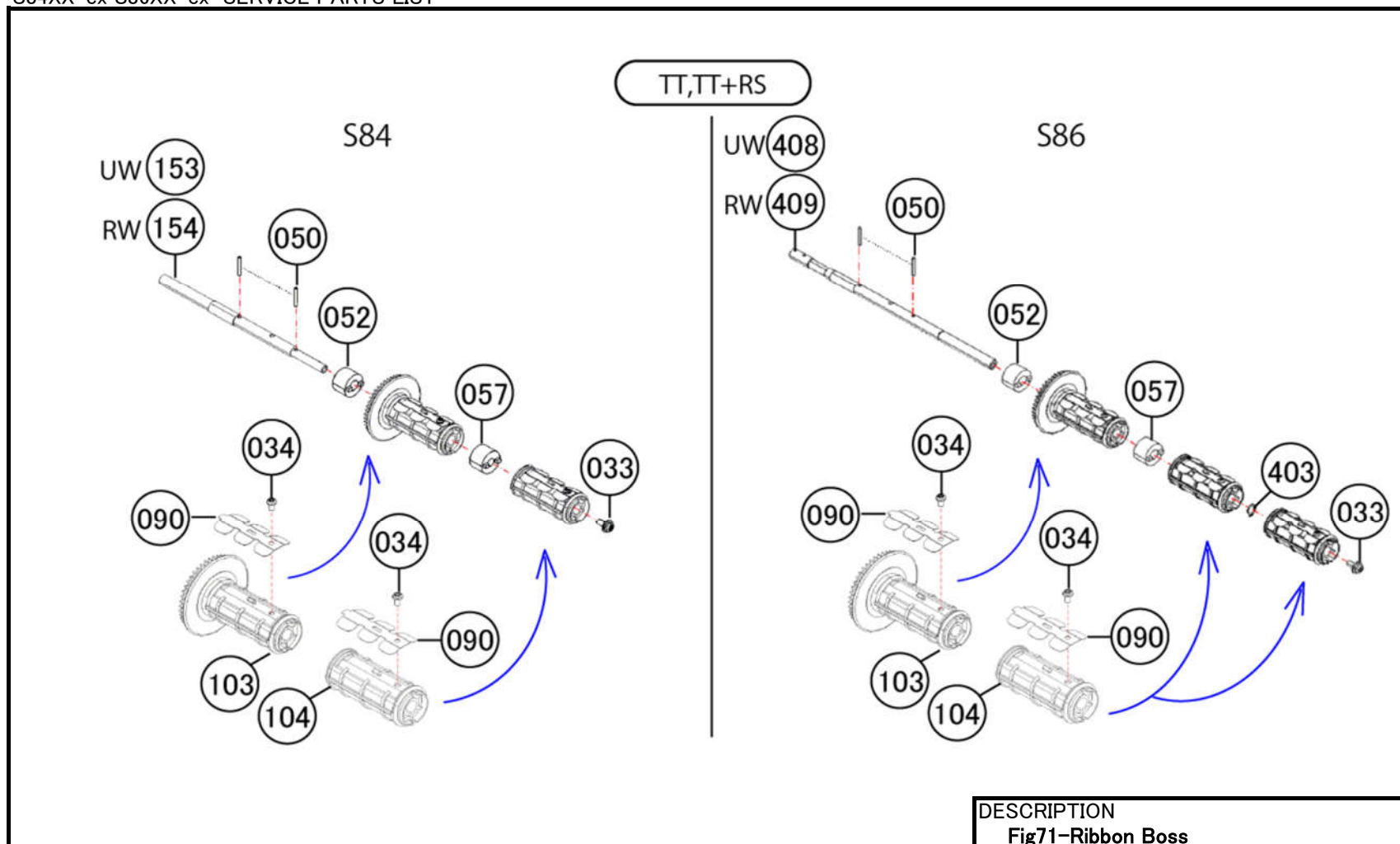


DESCRIPTION
Fig68-OPP Cable②

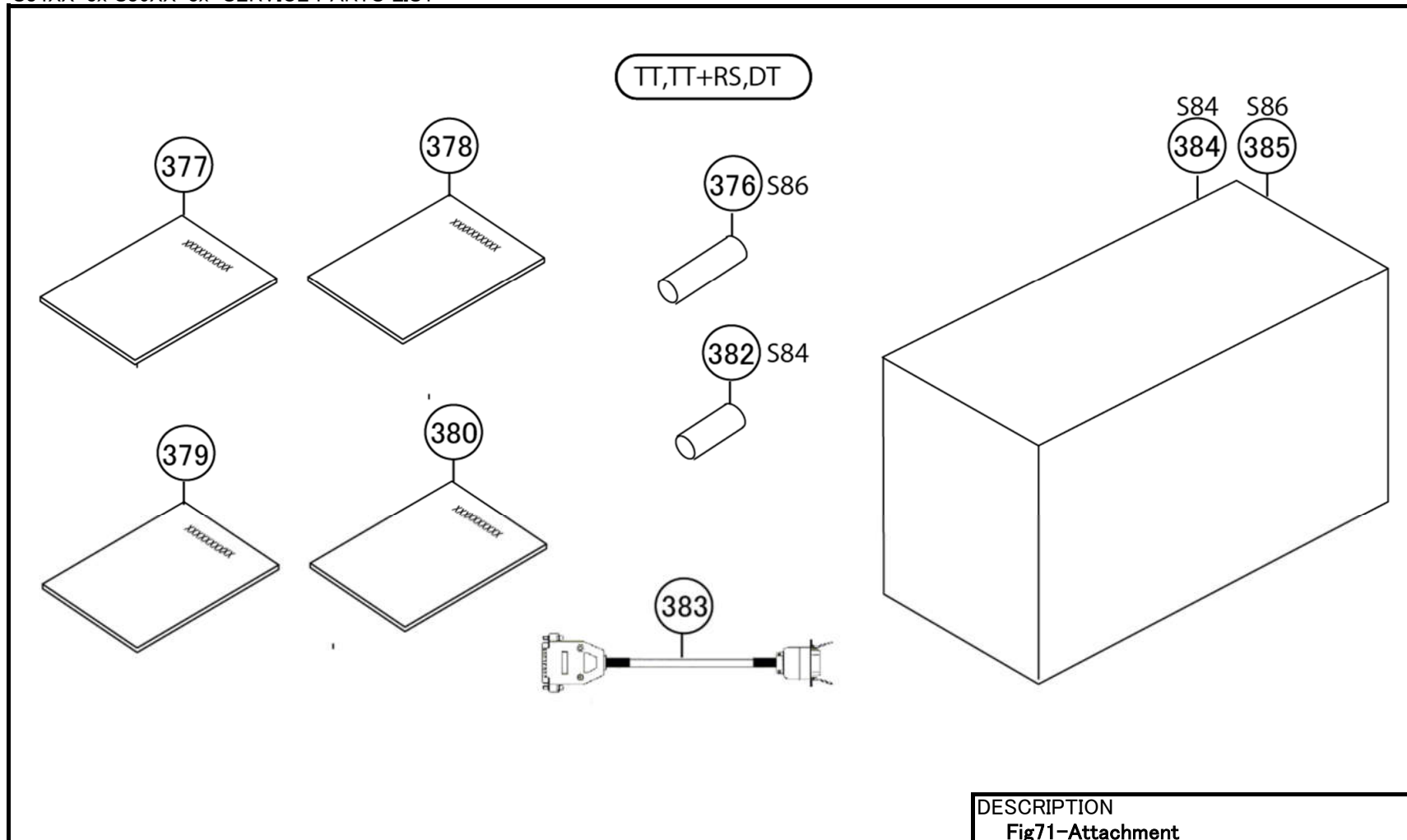




S84XX-ex S86XX-ex SERVICE PARTS LIST



S84XX-ex S86XX-ex SERVICE PARTS LIST



	S84XX-ex S86XX-ex SERVICE PARTS LIST			
	Assy Name		ASSY	
	NO	First_Code	Description	NOTE
	1	F00177000	PHOTO INTERRUPTER -LF	Fig03, 04, 15, 16/Recommended Spare parts
	2	G00528000	ROCKER SWITCH -LF	Fig57, 58/
	3	JG100011A	TIE WRAP	Fig67, 68/
	4	K00466000	POWER SUPPLY (UNIVERSAL) S84-ex/S86-ex	Fig63, 64/Recommended Spare parts
	5	K00475000	STEPPING MOTOR-LF	Fig45, 46/
	6	K00476000	STEPPING MOTOR-LF	Fig41, 42/
	7	K00477000	STEPPING MOTOR-LF	Fig41, 42/
	8	K00484000	STEPPING MOTOR -LF	Fig43, 44/
	9	K00485000	DC FAN -LF	Fig63, 64/Recommended Spare parts
	10	MV8300030	PUSH NUT	Fig53, 54/
	11	MA0301022	PAN HEAD SCREW	Fig09, 10/
	12	MA1300422	FLAT HEAD SCREW	Fig55, 56, 57, 58/
	13	MA1300622	FLAT HEAD SCREW	Fig69, 70/
	14	MA1300822	FLAT HEAD SCREW	Fig63, 64/
	15	MA2300622	BIND HEAD SCREW	Fig11, 12, 13, 14, 21, 22, 23, 24/
	16	MA2400628	BIND HEAD SCREW	Fig43, 44, 69, 70/
	17	MA2400828	BIND HEAD SCREW	Fig31, 32/
	20	MD3200428	PAN HEAD SCREW+SW+WS	Fig31, 32/
	21	MD3200822	PAN HEAD SCREW+SW+WS	Fig11, 12/
	22	MD3201022	PAN HEAD SCREW+SW+WS	Fig55, 56/
	24	MD3300622	PAN HEAD SCREW+SW+WS	Fig03, 04, 05, 06, 09, 10, 11, 12, 17, 18, 19, 20, 25, 26, 35, 36, 41, 42/
	25	MD3300822	PAN HEAD SCREW+SW+WS	Fig01, 02/

	S84XX-ex S86XX-ex SERVICE PARTS LIST		
26	MD3401022	PAN HEAD SCREW+SW+WS	Fig03, 04, 27, 28, 31, 32, 45, 46, 49, 50, 57, 58, 63, 64, 69, 70/
27	MD4300622	PAN HEAD SCREW+SW+WL	Fig43, 44/
28	MD4300822	PAN HEAD SCREW+SW+WL	Fig13, 14, 27, 28, 29, 30, 31, 32, 45, 46, 47, 48, 49, 50, 59, 60, 65, 66, 67, 68, 69, 70/
29	MD4300828	PAN HEAD SCREW+SW+WL	Fig29, 30, 45, 46, 53, 54, 59, 60/
30	MD4301228	PAN HEAD SCREW+SW+WL	Fig27, 28, 31, 32/
31	MD4303022	PAN HEAD SCREW+SW+WL	Fig63, 64/
33	MD4401028	PAN HEAD SCREW+SW+WL	Fig01, 02, 05, 06, 07, 08, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 51, 52, 59, 60/
34	MH0300522	PAN HEAD P TIGHT SCREW	Fig71/
35	MH0300822	PAN HEAD P TIGHT SCREW	Fig51, 52/
36	MJ1301228	HEX SOCKET HEAD CAP SCREW(W POINT)	Fig35, 36/
37	MJ1400528	HEX SOCKET SET SCREW	Fig27, 28, 31, 32, 35, 36, 43, 44, 45, 46/
38	MN0300628	HEX SOCKET HEAD CAP SCREW	Fig05, 06/
39	MT1300522	HEXAGON NUT	Fig09, 10/
40	MT1400722	HEX NUT	Fig05, 06/
41	NA0040022	PLAIN WASHER	Fig05, 06/
42	NB0040022	SPRING WASHER	Fig05, 06/
43	NB2040022	TOOTHED LOCK WASHER	Fig69, 70/
44	ND0020030	E SNAP RING	Fig05, 06, 09, 10, 11, 12, 35, 36/
46	ND0030030	E SNAP RING	Fig01, 02, 05, 06, 17, 18, 19, 20/
47	ND0040030	E SNAP RING	Fig01, 02, 17, 18, 19, 20, 29, 30, 35, 36, 43, 44, 45, 46, 47, 48/
48	ND0060030	E RING	Fig01, 02, 03, 04, 17, 18, 29, 30/
49	NG2201230	STRAIGHT PIN	Fig29, 30/
50	NG2201630	PARALLEL PIN	Fig29, 30, 71/
51	P02525000	RUBBER DAMPER	Fig43, 44/
52	P08554000	TORQUE LIMITER	Fig29, 30, 71/Recommended Spare parts
53	R11144000	MOTOR GUIDE(STD) SET	Fig49/ STD

	S84XX-ex S86XX-ex SERVICE PARTS LIST		
54	R11145000	MOTOR GUIDE (OPP) SET	Fig50/ OPP
55	P11157001	MO PULLEY	Fig43, 44, 45, 46/
56	P11523000	WIRE SADDLE	Fig47, 48/
57	P12267000	TORQUE LIMITER	Fig71/Recommended Spare parts
58	P12836000	DRY METAL	Fig43, 44/
59	P13493000	ONE WAY CLUTCH	Fig40/ OPP
60	P13672020	ENGINE FRAME (STD)	Fig03/ STD
61	P13703000	STAY (FRAME)	Fig03, 04/
62	P13725000	ROLLER GUIDE	Fig05, 06/
63	P13793010	SPRING (LABEL GUIDE)	Fig25, 26/
64	P13802000	SHAFT (FEED)	Fig03, 04/
65	P13803010	SHAFT (LABEL GUIDE)	Fig25, 26/
66	P54279000	SHAFT (SUB ROLLER)	Fig05, 06/
67	P13817010	SHAFT (GEAR UW)	Fig29, 30/
68	P13821000	SHAFT (SLIT GEAR)	Fig01, 02/
69	P13822000	SHAFT (GEAR PULLEY)	Fig01, 02/
70	P13825000	SHAFT (CAM)	Fig35, 36/
71	P13826000	SHAFT (HEAD)	Fig17, 18/
72	P13863010	TENSION ROLLER	Fig45, 46/
73	P13907000	SLIT GEAR (18)	Fig01, 02/
74	P13908000	GEAR PULLEY (20/48)	Fig01, 02/
75	P13909000	PULLEY (S2M 40)	Fig39, 40/
76	P13910010	ROLLER GEAR (20)	Fig29, 30/
77	P13911000	PULLEY (S2M 28)	Fig29, 30/
79	P14037000	LCD PROTECTOR	Fig51, 52/
80	P14038100	WINDOW	Fig53, 54/

	S84XX-ex S86XX-ex SERVICE PARTS LIST			
	81	P14225000	ONEWAY CLUTCH	Fig29, 30/
	82	P15927100	LABEL GUIDE	Fig25, 26/
	83	P15930100	KNOB (GAP SENSOR)	Fig09, 10/
	84	P15937100	KNOB (HEAD SLIDE)	Fig05, 06/
	85	P16092000	BEARING CLAMP	Fig07, 08/
	86	P16645000	COLLAR (5.1*7*8)	Fig05, 06/
	87	P16765000	ANTI STATIC SHEET	Fig53, 54, 55, 56/
	89	P17012000	PRESSURE LEVER	Fig03, 04/
	90	P17016000	BOSS SPRING	Fig71/
	91	P17019000	MOTOR PLATE (RIBBON)	Fig41, 42/
	92	P17021000	PULLEY FRAME	Fig39, 40/
	93	P17022020	HEAD SHAFT BR	Fig21, 22/
	94	P17023010	SAVER LEVER	Fig35, 36/
	95	P17025000	MOTOR PLATE	Fig43, 44/
	96	P17026000	SENSOR ARM	Fig25, 26/
	98	P17034000	SHAFT (PRESSURE)	Fig03, 04/
	100	P17037010	SHAFT (HEAD CAM)	Fig25, 26/
	101	P17039000	BF STOPPER	Fig37, 38/
	102	P17044000	ROLLER BR	Fig29, 30/
	103	P17049010	RIBBON BOSS (GEAR)	Fig71/
	104	P17050010	RIBBON BOSS	Fig71/
	105	P17052000	PRESSURE CAM	Fig25, 26/
	106	P17054030	CAM GEAR (33)	Fig35, 36/
	107	P17055010	ADJUSTER	Fig35, 36/
	108	P17056010	SPRING (TENSIONER)	Fig29, 30/
	109	P17058000	SPRING (SAVER MOTOR)	Fig43, 44/

	S84XX-ex S86XX-ex SERVICE PARTS LIST		
	110	P17059010 SPRING (BACK)	Fig37, 38/
	111	P17061000 SPRING (RIBBON END)	Fig31, 32, 32/
	112	P17070010 GEAR (FEED)	Fig47, 48/
	113	P17071020 SHAFT (GEAR FRAME A)	Fig45, 46/
	114	P17093020 ENGINE FRAME (OPP)	Fig04/ OPP
	115	P17094010 SHAFT (FRAME)	Fig25, 26/
	117	P17102010 SPRING (TENSION) (STD)	Fig45/ STD
	118	P17105000 SHAFT (FEED BR)	Fig09, 10/
	119	P17106000 HINGE (FEED BR) (STD)	Fig09/ STD
	120	P17107000 SPRING (HOOK) (STD)	Fig09, 10/
	121	P17114020 HEAD TOP BR	Fig17, 18/
	122	P17115010 PRESSURE BR A	Fig17, 18, 19, 20/
	123	P17118000 SPRING CAP	Fig21, 22, 23, 24/
	124	P17121020 SHAFT (HEAD PRESSURE)	Fig17, 18/
	125	P17122000 HEAD PRESSURE A	Fig17, 18, 19, 20/
	126	P17123000 HEAD PRESSURE B	Fig17, 18, 19, 20/
	127	P17124100 KNOB (HEAD PRESSURE)	Fig17, 18, 19, 20/
	128	P17130000 SHAFT (ARM)	Fig17, 18/
	129	P17131010 RELEASE LEVER	Fig17, 18/
	130	P17132010 SPRING (RELEASE)	Fig17, 18, 19, 20/
	131	P17136000 COLLAR (HEAD BR)	Fig21, 22, 23, 24/
	132	P17137000 SPRING (HEAD)	Fig21, 22/
	133	P17147000 ROLLER (LEVER)	Fig35, 36/
	134	P17148000 SHAFT (LEVER ROLLER)	Fig35, 36/
	135	P17280000 TENSION LINK	Fig45, 46/
	136	P17368100 LEVER CAP	Fig17, 18, 19, 20/

	S84XX-ex S86XX-ex SERVICE PARTS LIST			
	137	P17394000	CABLE COVER (STD)	Fig13/ STD
	138	P17402000	SPRING (BELT TENSION)	Fig45, 46/
	139	P17411010	DISPENSE GUIDE B (STD)	Fig05/ STD
	140	P17413000	GEAR PLATE	Fig29, 30/
	141	P17434010	SHAFT (HINGE)	Fig09, 10/
	142	P17470000	OILESS BEARING	Fig03, 04/
	144	P17532000	PRESSURE ARM	Fig17, 18, 19, 20/
	145	P17737000	BEARING HOLDER	Fig37, 38, 39, 40/
	146	P17803010	DISPENSE GUIDE B (OPP)	Fig06/ OPP
	147	P17805000	CABLE COVER (OPP)	Fig14/ OPP
	148	P17808000	HINGE (FEED BR) (OPP)	Fig10/ OPP
	149	P17810010	SPRING (TENSION) (OPP)	Fig46/ OPP
	150	P17821000	KNOB (ADJUSTER)	Fig35, 36/
	151	P17891000	GRITRON SE	Fig29, 30, 31, 32/
	152	P17926000	RIBBON END BAR (SUB)	Fig31, 32/
	153	P17945041	SHAFT (BOSS UW)	Fig71/
	154	P17946020	SHAFT (BOSS RW)	Fig71/
	155	P17947000	COLLAR (BOSS)	Fig37, 38, 39, 40/
	156	P17950000	PLATE (RIBBON UW)	Fig37, 38/
	157	P17951020	SHAFT (ROLLER RW-RD)	Fig29, 30/
	158	P17962000	SHAFT (ADJUSTER)	Fig35, 36/
	159	P17991000	TIMING BELT	Fig43, 44/Recommended Spare parts
	160	P18026010	FILTER	Fig63, 64/Recommended Spare parts
	161	P18044000	ONE WAY CLUTCH	Fig39/ STD
	162	P18659000	SHAFT (RIBBON SUB)	Fig29, 30/
	163	P18754010	SHAFT (BOSS GUIDE UW)	Fig01, 02/

	S84XX-ex S86XX-ex SERVICE PARTS LIST		
164	P18755010	SHAFT (BOSS GUIDE RW)	Fig01, 02/
165	P18788000	SHAFT (GEAR UW SUB)	Fig29, 30/
166	P18807000	RIBBON AJ PLATE (SUB)	Fig21, 22/
167	P18820000	SHAFT (FRONT SUB)	Fig29, 30/
168	P18887000	OILES BEARING	Fig29, 30/
169	P18956010	PULLEY (S2M 24)	Fig29, 30/
170	P32016000	TORQUE LIMITER	Fig29, 30/Recommended Spare parts
171	P19515000	TIMING BELT	Fig31, 32/Recommended Spare parts
174	P20539000	BELT COVER (STD)	Fig51/ STD
175	P20540000	BELT COVER (OPP)	Fig52/ OPP
176	P20718000	SPRING (LOCK LEVER) STD	Fig03/ STD
177	P20719000	SPRING (LOCK LEVER) OPP	Fig04/ OPP
178	PT2006006	DRY METAL	Fig35, 36/
179	P20916000	DRY METAL	Fig39, 40/
180	P22214000	SPRING (FEED BR)	Fig09, 10/
181	P22215000	SHAFT (GUIDE ROLLER)	Fig11, 12/
182	P22216020	SCREW SHAFT (SENSOR)	Fig09, 10/
183	P22217000	SHAFT (ROLLER BR)	Fig09, 10/
184	P22218010	SENSOR HOLDER	Fig09, 10/
185	P22219000	GUIDE ROLLER HOLDER	Fig11, 12/
186	P22221000	SPRING (ROLLER BR)	Fig09, 10/
187	P22225000	SWITCH BRACKET	Fig11, 12/
188	P23465000	ROLLER GEAR (RW)	Fig29, 30/
189	P24424000	FLANGE BUSH B	Fig27, 28, 31, 32/
190	P24594000	MOTOR GUIDE B	Fig49, 50/
191	P24609000	STUD (RIBBON DIRECT)	Fig43, 44/

	S84XX-ex S86XX-ex SERVICE PARTS LIST			
	192	P24646000	RIBBON PLATE (RD)	Fig21, 22/
	193	P25671000	DT COVER	Fig27, 28/
	194	P34348001	GEAR PULLEY (52/64/38)	Fig47, 48/
	195	P34928000	TIMING BELT (S2M 340)	Fig47, 48/Recommended Spare parts
	196	P40906000	ADJUST PLATE	Fig27, 28, 31, 32/
	197	P42281000	USB REINFORCE PLATE	Fig59, 60/
	198	P42541000	BEARING	Fig01, 02/
	199	PU3256060	TIMING BELT	Fig39, 40/Recommended Spare parts
	200	P17886000	TIMING BELT	Fig39, 40/Recommended Spare parts
	201	P44235000	SHAFT (TENSION ROLLER)	Fig01, 02/
	202	P45308000	SHAFT (FEED)	Fig03, 04/
	203	P45370001	PRESSURE LEVER	Fig03, 04/
	206	P45377000	SHAFT (PRESSURE)	Fig03, 04/
	208	P45466000	SHAFT (HEAD)	Fig19, 20/
	209	P45499000	HEAD TOP BR (STD)	Fig19/ STD
	210	P45561000	ADJUST PLATE (HEAD)	Fig19, 20/
	211	P45562001	RELEASE LEVER	Fig19, 20/
	212	P45588000	SPACER (HEAD)	Fig23, 24/
	213	P45726000	SHAFT (ARM)	Fig19, 20/
	214	P45778000	SHAFT (HEAD PRESSURE B)	Fig19, 20/
	215	P45780000	SHAFT (FRAME)	Fig25, 26/
	216	P46062000	SHAFT (HEAD CAM)	Fig25, 26/
	217	P46163000	HOLE PLUG	Fig65, 66/
	218	P46240000	POST (TENSION) (A)	Fig45, 46/
	219	P46241000	POST (TENSION) (B)	Fig45, 46/
	220	P46247000	TENSION BRACKET	Fig45, 46/

	S84XX-ex S86XX-ex SERVICE PARTS LIST			
	221	P46249000	POST (PULLEY)	Fig45, 46/
	222	P46270000	TIMING BELT (S2M*274)	Fig47, 48/Recommended Spare parts
	223	P46271000	TIMING BELT (S3M*192)	Fig47, 48/Recommended Spare parts
	224	P46330000	STAY (FRAME)	Fig03, 04/
	225	P46415000	SHAFT (LABEL GUIDE)	Fig25, 26/
	226	P46496000	RIBBON PLATE	Fig23, 24/
	227	P46527000	DISPENSE BAR (6)	Fig05, 06/
	228	P46535000	SHAFT (ROLLER BR)	Fig09, 10/
	229	P46558000	GUIDE ROLLER HOLDER	Fig11, 12/
	230	P46559000	SHAFT (GUIDE ROLLER)	Fig11, 12/
	231	P46567000	SHAFT (SUB ROLLER)	Fig05, 06/
	232	P46626000	SCREW SHAFT (SENSOR)	Fig09, 10/
	233	P46658000	SHAFT (RIBBON SUB)	Fig29, 30/
	234	P46659000	SHAFT (FRONT SUB)	Fig29, 30/
	235	P46666000	SHAFT (ROLLER UW-RD)	Fig29, 30/
	236	P46667000	SHAFT (ROLLER RW-RD)	Fig29, 30/
	237	P46719000	RIBBON END BAR	Fig31, 32/
	238	P46797000	HEAD TOP BR (OPP)	Fig20/ OPP
	239	P46799000	RIBBON ADJUST PLATE	Fig23, 24/
	240	P46802000	PULLEY (18/90)	Fig45, 46/
	241	P53133000	LED LENS	Fig51, 52/
	242	P53330000	PROTECT SHEET	Fig11, 12/
	243	P53332000	PROTECT SHEET 6	Fig11, 12/
	244	P53483000	DISPENSE BAR	Fig05, 06/
	245	P53505000	ADJUST PLATE (HEAD)	Fig17, 18/
	246	P53546000	DRV PCB BR	Fig65, 66/

	S84XX-ex S86XX-ex SERVICE PARTS LIST			
	247	P53742000	LOCK PLATE	Fig27, 28, 31, 32/
	248	P53743000	LOCK LEVER	Fig27, 28, 31, 32/
	249	P53744000	HEAD LOCK HANDLE	Fig27, 28, 31, 32/
	250	P53878000	TENSION ROLLER	Fig47, 48/
	251	P54096000	HEAD CABEL COVER	Fig35, 36/
	252	P54097000	HEAD CABLE COVER	Fig35, 36/
	253	P54109000	PANEL COVER	Fig51, 52/
	254	P54110000	BUTTON	Fig51, 52/
	255	P54111000	PROTECT SHEET	Fig51, 52/
	256	P46665000	D30-0195-00 PIN(SIDE FRAME)	Fig05, 06/
	257	P54184001	SENSOR COVER(STD) S84ex	Fig13/ STD
	258	P54186002	FEED BRACKET(STD) S84ex	Fig09/ STD
	259	P54197001	ROLLER BR(STD) S84ex	Fig09/ STD
	260	P54282001	SHAFT(PRESSURE LEVER)	Fig03, 04/
	261	P54287000	LOGO PLATE	Fig53, 54/
	262	P54305000	HOOK	Fig09, 10/
	263	P54370000	KNOB(PRESSURE ROLLER)	Fig05, 06/
	264	P54389001	ROLLER BRACKET(STD) S86ex	Fig09/ STD
	265	P54396001	ROLLER BR(OPP) S84ex	Fig10/ OPP
	266	P54397001	ROLLER BRACKET(OPP) S86ex	Fig10/ OPP
	267	P54401001	SENSOR COVER(OPP) S84ex	Fig14/ OPP
	268	P54402003	FEED BRACKET(OPP) S84ex	Fig10/ OPP
	269	P54405001	SENSOR COVER(STD) S86ex	Fig13/ STD
	270	P54407002	FEED BRACKET(OPP) S86ex	Fig10/ OPP
	271	P54408002	FEED BRACKET(STD) S86ex	Fig09/ STD
	272	P54440000	POLY SLIDER WASHER	Fig45, 46, 47, 48/

	S84XX-ex S86XX-ex SERVICE PARTS LIST		
273	P54468000	STAY (STD)	Fig57/ STD
274	P54469000	STAY (OPP)	Fig58/ OPP
275	P54470000	MAGNET CATCH	Fig53, 54, 55, 56/
276	P54478000	WIRE SADDLE	Fig65, 66/
277	P54479000	STEAL CLAMP	Fig63, 64/
278	P54485010	STUD (USB COVER)	Fig59, 60/
279	P54649000	WIRE CLAMP	Fig33, 34, 61, 62/
280	P55046001	KNOB SCREW	Fig09, 10, 35, 36/
281	P56231000	SPRING(HEAD OPEN A)	Fig25, 26/
282	P55778000	LOGO PLATE	Fig53, 54/
283	PA6730300	COVER (SEN6)	Fig55, 56/
284	PE1A20000	DEMAND ROLLER(B)	Fig05, 06, 11, 12/
285	PE2730300	STOPPER COLLAR	Fig09, 10/
286	PL2720100	ADJUST COLLAR	Fig27, 28, 31, 32/
287	PT1114080	BALL BEARING	Fig37, 38, 39, 40/
288	PT2103050	OILES BEARING	Fig29/
289	PT2106010	DRY METAL	Fig35, 36/
290	PT2106030	OILES BEARING	Fig29, 30/
291	PT9740300	POLY SLIDER	Fig37, 38, 39, 40/
292	P56131400	CUSHION(LCD)	Fig51, 52/
293	R00603000	ROLLER(6.1*12*26)	Fig09, 10/
294	R05255010	FG CABLE - 90SET -LF	Fig67, 68/
295	R07576000	MOTOR BR(SAVER) STD SET	Fig43/ STD
297	R07583000	MOTOR BR(SAVER) OPP SET	Fig44/ OPP
298	R07588000	TENSION PLATE(STD)SET	Fig45/ STD
299	R07718040	HEAD BR(STD) SET	Fig17/ STD

	S84XX-ex S86XX-ex SERVICE PARTS LIST			
	301	R07927000	TENSION PLATE (OPP) SET	Fig46/ OPP
	302	R07928040	HEAD BR (OPP) SET	Fig18/ OPP
	303	R08448000	TENSIONER BR (SUB) SET	Fig29, 30/
	304	R08449010	SUB BASE (STD) SET	Fig29/ STD
	305	R08499010	SUB BASE (OPP) SET	Fig30/ OPP
	306	R19208000	USBH PCB ASSY-LF	Fig59, 60/Recommended Spare parts
	307	R19302000	USBH CABLE SET-LF	Fig59, 60/
	308	R20619000	PLATEN ROLLER SUB S86xx-ex	Fig07, 08/Recommended Spare parts
	309	R20628000	ROLLER (PRESSURE) SUB S86xx-ex	Fig07, 08/Recommended Spare parts
	310	R20634000	FEED ROLLER SUB S86xx-ex	Fig07, 08/Recommended Spare parts
	312	R20677001	PRESSURE BASE SUB (STD)	Fig07/Recommended Spare parts STD
	313	R20711001	HEAD BR SET	Fig19, 20/
	314	R20747001	PRINT HEAD (8 DPMM) S8608-ex	Fig35, 36/Recommended Spare parts
	315	R21105000	GEAR FRAME SET (STD)	Fig45/ STD
	316	R21106000	GEAR FRAME SET (OPP)	Fig46/ OPP
	317	R21147000	S84-86-DRV POWER CABLE SET-LF	Fig67, 68/
	318	R21152000	S86-POWER SUPPLY CABLE SET-LF	Fig67, 68/
	319	R21155000	S86-HEAD POWER CABLE SET-LF	Fig33, 34/
	320	R21156000	S84-86-HEAD CABLE SET-LF	Fig33, 34/
	321	R21159000	S84-86-INLET CABLE SET-LF	Fig63, 64/
	322	R21160001	S84-86-AC LINE CABLE SET-LF	Fig15, 16, 69, 70/
	323	R21182001	S84-86-SENSOR CABLE SET-LF	Fig13, 14, 33, 34, 61, 62/
	324	R21191000	S84-86-R SUPPLY CABLE SET-LF	Fig01, 02, 61, 62/Recommended Spare parts
	325	R21197000	S84-86-HO SENSOR CABLE SET-LF	Fig25, 26, 33, 34/Recommended Spare parts
	326	R21198000	S84-HEAD UP SENSOR CABLE SET-LF	Fig35, 36/Recommended Spare parts
	327	R21200000	S84-86-LID L SENSOR CABLESET-LF	Fig11, 12/

	S84XX-ex S86XX-ex SERVICE PARTS LIST			
	328	R21212000	S84-86-COVER OPEN CABLE SET-LF	Fig55, 56/Recommended Spare parts
	329	R21216002	S84-86-KB CABLE SET STD-LF	Fig51, 52/
	330	R21221000	S84-86-FAN CABLE SET-LF	Fig67, 68/
	331	R21507001	PRESSURE BASE SUB (OPP)	Fig08/Recommended Spare parts OPP
	333	R21515001	PRINT HEAD (12 DPMM) S8612-ex	Fig35, 36/Recommended Spare parts
	334	R21520000	RIBBON ROLLER SET	Fig29, 30/
	335	R26108000	S84-HEAD POWER CABLE SET-LF	Fig33, 34/
	336	R27602000	PRESSURE ASSY (STD)	Fig07/Recommended Spare parts STD
	337	R27603000	PURESSURE ASSY (OPP)	Fig08/Recommended Spare parts OPP
	338	R27773000	PITCH SENSOR BR SET	Fig11, 12/
	339	R27774000	PITCH SENSOR BRACKET 6	Fig11, 12/
	340	R28132002	STAY HEAD SET (STD) S84ex	Fig27, 31/ STD
	341	R28215001	TOP COVER SET (STD) S84ex	Fig55/ STD
	342	R28225001	TOP COVER SET (STD) S86ex	Fig55/ STD
	343	R28374005	MAIN PCB S84-ex/S86-ex	Fig65, 66/Recommended Spare parts
	344	R28423001	S84-DRV PCB ASSY-LF	Fig65, 66/Recommended Spare parts
	345	R28566001	CLOSE COVER C SET	Fig65, 66/
	346	R28567002	STAY HEAD SET (OPP) S84ex	Fig28, 32/ OPP
	347	R28577002	STAY HEAD SET (STD) S86ex	Fig27, 31/ STD
	348	R28578002	STAY HEAD SET (OPP) S86ex	Fig28, 32/ OPP
	349	R28580001	CLOSE COVER B SET (STD)	Fig63/ STD
	350	R28583001	CLOSE COVER B SET (OPP)	Fig64/ OPP
	351	R28705001	TOP COVER SET (OPP) S86ex	Fig56/ OPP
	352	R28706001	TOP COVER SET (OPP) S84ex	Fig56/ OPP
	353	R28711001	CLOSE COVER A SET (STD)	Fig57/ STD
	354	R28712001	CLOSE COVER A SET (OPP)	Fig58/ OPP

	S84XX-ex S86XX-ex SERVICE PARTS LIST			
	355	R28713000	S84-HEAD UP CABLE SET-LF	Fig65, 66/
	356	R28742000	SIDE FRAME (STD) SET	Fig05/ STD
	357	R28804000	SIDE FRAME (OPP) SET	Fig06/ OPP
	358	R29023001	USB PCB COVER (STD) SET	Fig59/ STD
	359	R29029001	USB PCB COVER (OPP) SET	Fig60/ OPP
	360	R29053000	IM/GAP-A PCB ASSY -LF S84-ex/S86-ex	Fig09, 10/Recommended Spare parts
	361	R29054000	IM/GAP-B PCB ASSY -LF S84-ex/S86-ex	Fig11, 12/Recommended Spare parts
	362	R29175000	FEED ROLLER SUB S84xx-ex	Fig07, 08/Recommended Spare parts
	363	R29176000	ROLLER (PRESSURE) SUB S84xx-ex	Fig07, 08/Recommended Spare parts
	364	R29177000	PLATEN ROLLER SUB S84xx-ex	Fig07, 08/Recommended Spare parts
	365	R29219000	PRINT HEAD (8 DPMM) S8408-ex	Fig35, 36/Recommended Spare parts
	366	R29225000	PRINT HEAD (12 DPMM) S8412-ex	Fig35, 36/Recommended Spare parts
	367	R29226000	PRINT HEAD (24 DPMM) S8424-ex	Fig35, 36/Recommended Spare parts

	S84XX-ex S86XX-ex SERVICE PARTS LIST		
368	R29229000	RIBBON ROLLER SET	Fig29, 30/
369	R29430000	S84-POWER SUPPLY CABLE SET-LF	Fig67, 68/
370	R29555001	TOP OPEN COVER(STD) SET	Fig53/ STD
371	R29952001	TOP OPEN COVER(OPP) SET	Fig54/ OPP
372	R30802001	KB SUB ASSY-LF S84-ex/S86-ex	Fig51, 52/Recommended Spare parts
373	P17952010	SHAFT(ROLLER UW-RD)	Fig29, 30/
376	Q03427000	PAPER CORE	Fig72/
377	Q04522500	QUICK GUIDE	Fig72/
378	Q04522900	QUICK GUIDE(CHINA 1st)	Fig72/
379	Q04537300	GWP-LEAFLET	Fig72/
380	Q04538600	SAFETY INSTRUCTIONS	Fig72/
382	QL1003000	PAPER CORE	Fig72/
383	R29622000	S84-86-EXT CONVERT CABLE SET -LF	Fig72/
384	R29626002	PACKING SUB ASSY(4)	Fig72/
385	R29629002	PACKING SUB ASSY(6)	Fig72/
386	MD4302022	PAN HEAD SCREW+SW+WL	Fig21, 22, 23, 24/
387	P26540000	WASHER	Fig27, 28/
388	P56159700	TP SCREW	Fig37, 38, 39, 40/
389	P56135000	FLAT HEAD SCREW	Fig55, 56/
400	Q04255000	STICKER(CAUTION)	Fig13, 14/
401	QC6524200	STICKER(CAUTION HOT)	Fig17, 18, 19, 20/
402	P54404001	SENSOR COVER(OPP) S86ex	Fig14/ OPP
403	P07034000	C RING	Fig71/
404	J00040000	NYLON CLAMP	Fig51, 52/
405	ND0070030	E SNAP RING	Fig19, 20/
406	P46958000	SPRING(HEAD)	Fig23, 24/

	S84XX-ex S86XX-ex SERVICE PARTS LIST			
	407	P24423000	FLANGE BUSH A	Fig03, 04/
	408	P56111300	SHAFT (BOSS UW)	Fig71/
	409	P56111200	SHAFT (BOSS RW)	Fig71/