



# PCL LP 100R Printer Driver Manual

For printer model:

## ***LP 100R Laser***



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## Before You Start

A printer driver is a software that sends data created on a computer (documents and illustrations) to the printer using native printer language commands. The LP 100R Printer Driver Manual (hereinafter, "this manual") describes how to obtain and install the printer driver for the LP 100R (hereinafter, "the product"). The manual also explains how to configure various settings after installing the printer driver and how to uninstall and update the printer driver.

### **Printer Driver Screenshots Used in This Manual**

This manual mainly uses screenshots of the printer driver for the product captured on Windows 10. Therefore, the screen layout may differ depending on the OS that you are using.

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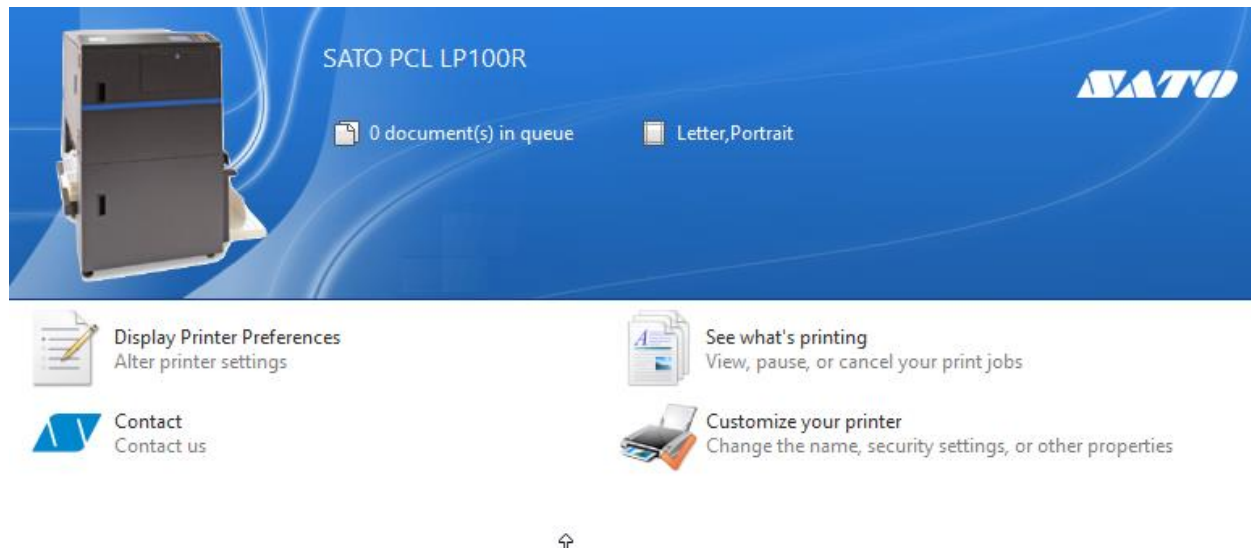
Second Edition September 2020

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## About the SATO PCL LP 100R Driver

Created for the SATO LP 100R laser printer, this is a Microsoft Windows 8 and above-certified Type 3 (GDI) PCL printer driver. The driver is suited for both 32 and 64-bit Windows Operating Systems.

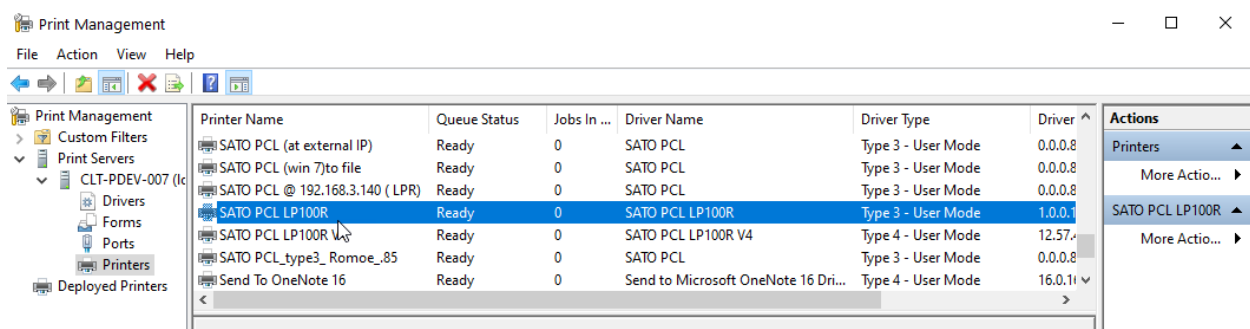
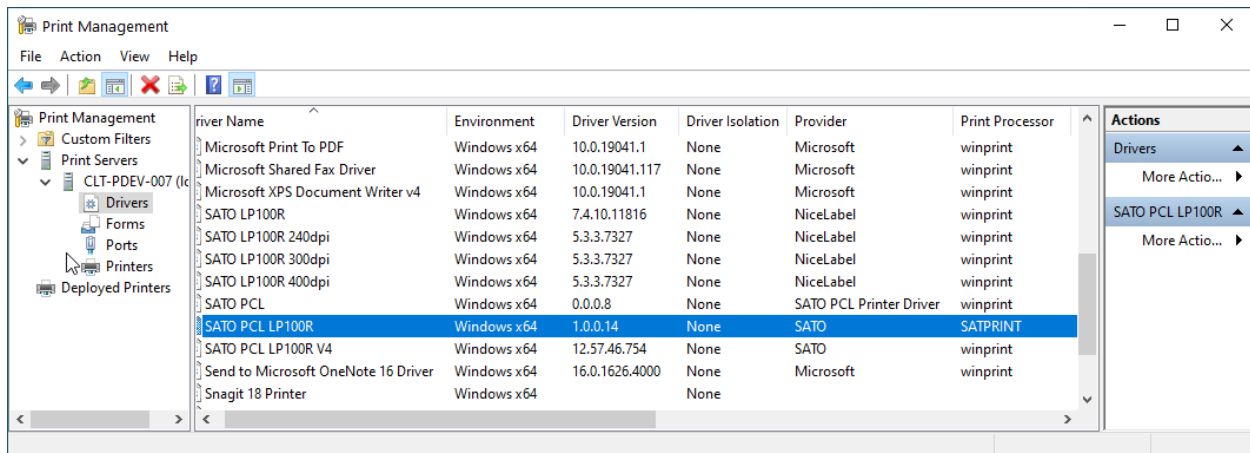
A replacement for the predecessor SATO PCL driver, the SATO PCL LP 100R driver with the improved interface, allows the Printer Preferences critical settings; Form size, Resolution, and Orientation to be configured directly from the print dialog of the Windows application. See more details at [Manage Printer settings](#) (pg 17).



SATO also offers a Type 4 (XPS). The [differences and advantages](#) of each type of driver is discussed at the end of this manual. The identification and [management of drivers](#) in general is clarified in the next section.

## Manage the Driver

The printer type and version can be found in the Windows Print Management utility. From the detailed view of Print Management (located in Control Panel\System and Security\Administrative Tools), you can view the details and manage the printer driver.



You can also view and manage the properties of the drivers, the forms, the ports and the printer instances from the print management console

## Printer Driver Installation

### Where to find the driver

The LP 100R Driver, along with the latest SATO-Logic controller software, is available on the SATO America website: <https://www.satoamerica.com/resources/software/laser-driver-and-software>

### Installing the LP 100R Driver

The driver is distributed as an executable, which will extract and launch the installer. Locate and launch the “SATO PCL LP 100R driver setup-x.x.x. exe” file to begin the Windows driver installation.

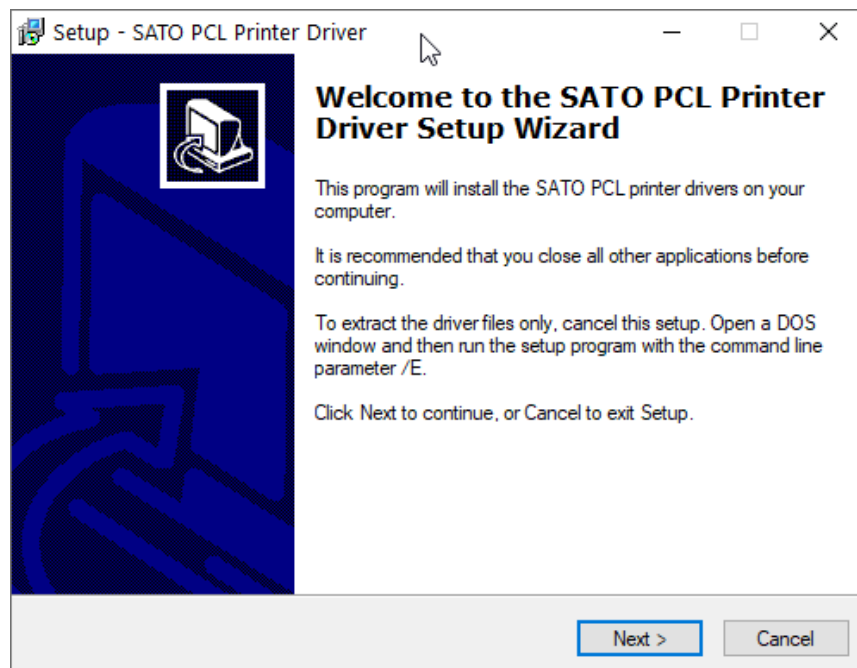
You should use this procedure to update the existing instance of the driver with a later version.

**NOTE:** *Do not use with “Add a printer” option unless you have added the driver files separately.*

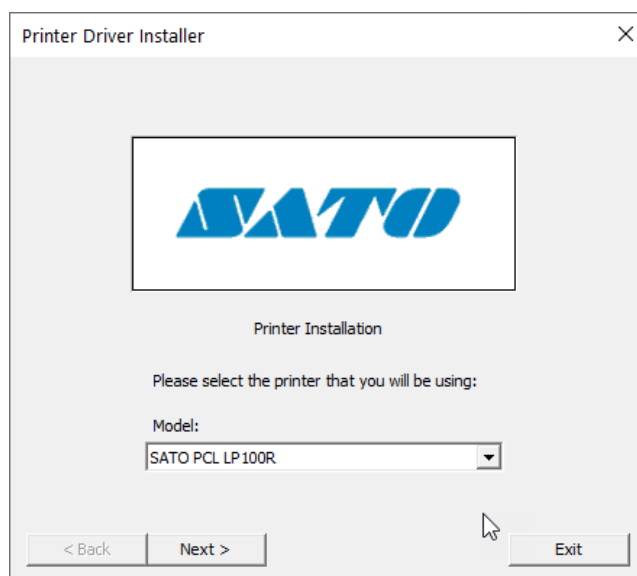
You will need to have the printer on your network and know the IP address of the LP 100R printer before beginning the driver setup.

Launch the installer with administrator rights.

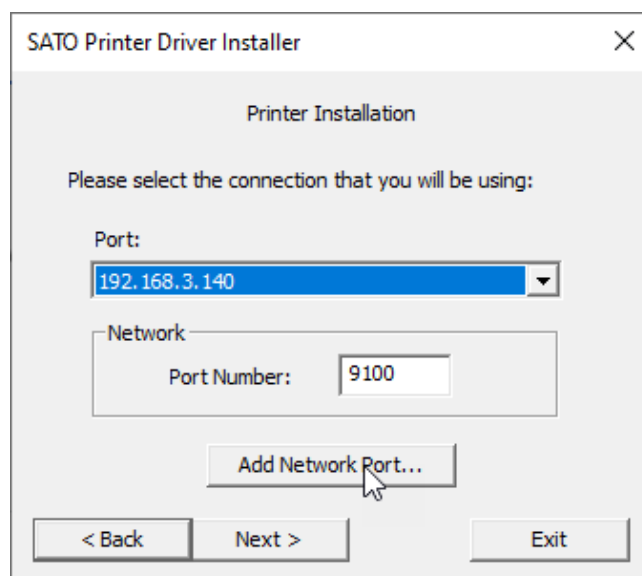
When the Setup Wizard launches, follow the prompts in the appropriate dialog box:



When first installing or [during an upgrade](#) (after the previous version has been removed), you will see a dialog box to select the model. Choose the SATO PCL LP 100R on the list. Select **Next >** to continue.



You will need to define the data communication connection in which the printer will receive data. You will need to know the IP address of the LP 100R printer.



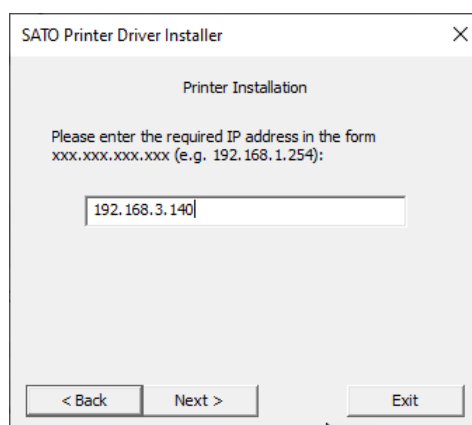
If the printer is set to an IP, powered up and connected, Select the IP from the drop-down and choose **Next >** to continue.

If the connection has not been defined, you can select **Add Network Port....**

If you are adding an [LPR port](#), Create a new port, and then after the printer installation is complete, go to the port settings in the printer properties and define the LPR port.



To add a network connection, enter the IP address, and follow the prompt.



SATO Printer Driver Installer

Printer Installation

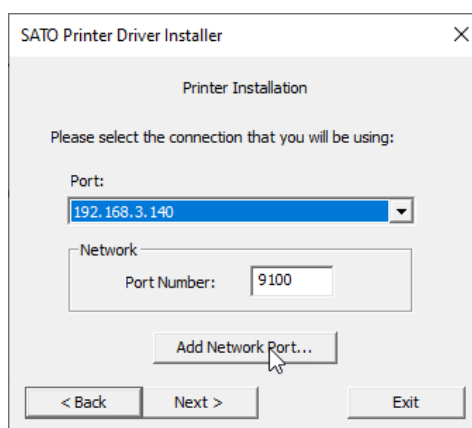
Please enter the required IP address in the form  
xxx.xxx.xxx.xxx (e.g. 192.168.1.254):

192.168.3.140

< Back    Next >    Exit

After adding a network port, you will be returned to the dialog box to select the printer's connection.

Select the connection and continue by selecting **Next >**.



SATO Printer Driver Installer

Printer Installation

Please select the connection that you will be using:

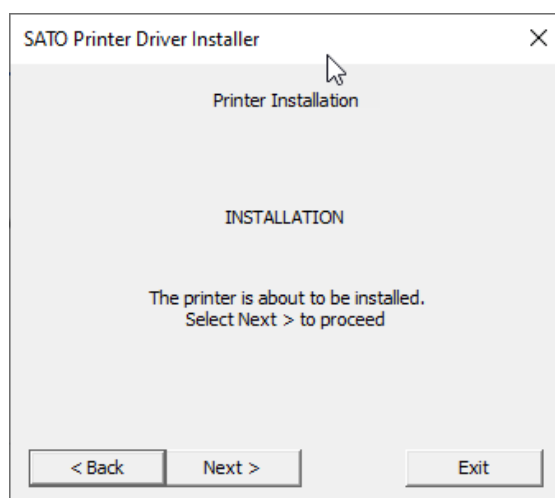
Port:  
192.168.3.140

Network  
Port Number: 9100

Add Network Port...

< Back    Next >    Exit

You will receive confirmation the printer is about to be installed.



SATO Printer Driver Installer

Printer Installation

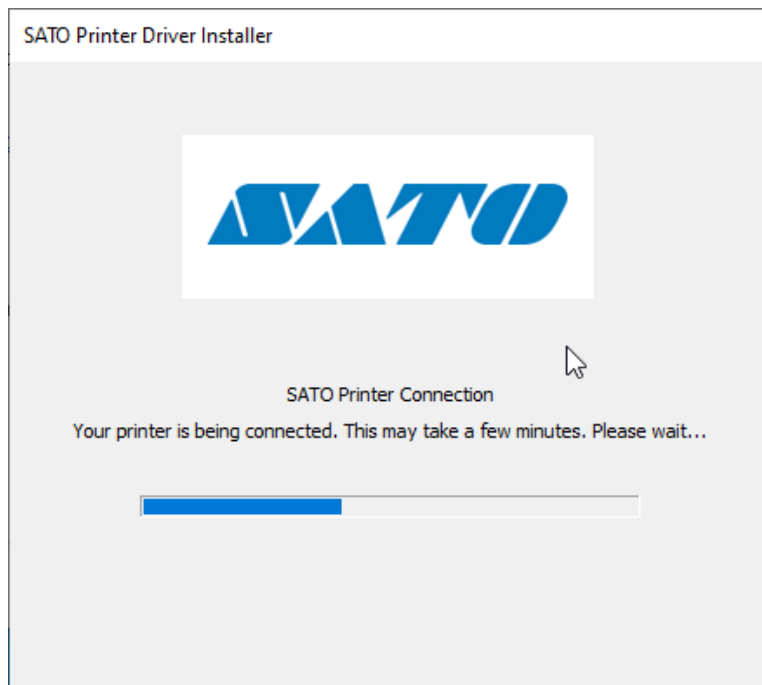
INSTALLATION

The printer is about to be installed.  
Select Next > to proceed

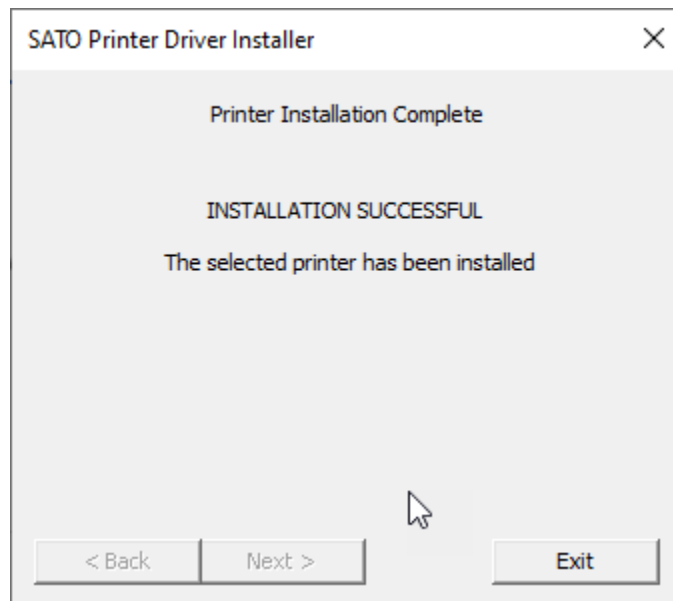
< Back    Next >    Exit

Select next to continue.

The progress bar will indicate the installation progress.



When complete select exit.



Congratulations! You have now successfully installed the SATO PCL LP 100R v3 Printer Driver and may now use it to print from Windows applications.

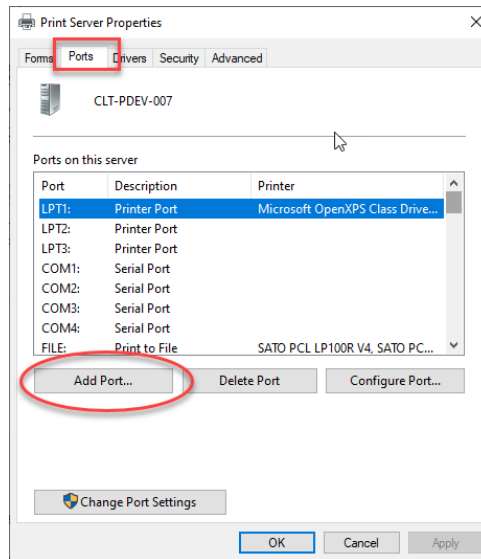
Open the printer in Printers and Devices.

A [test print](#) to confirm can be sent from the General tab of the Printer Properties.

You can travel to [Devices and Printers](#) to view the newly installed printer's settings.

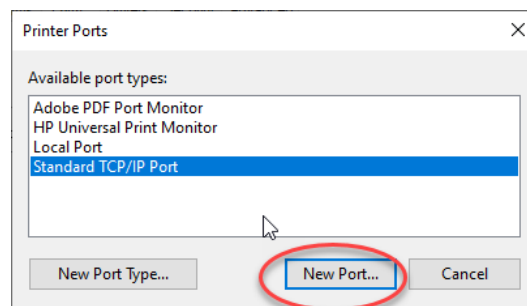
## Manage or add a port.

Use the port settings in Print Server Properties to manage the port settings.

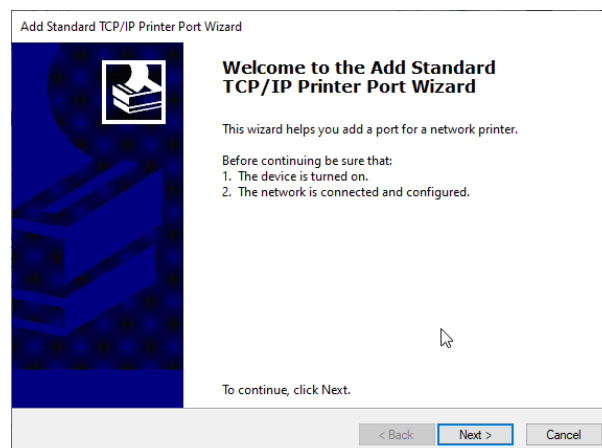


To add a port, select the **Add Port** button.

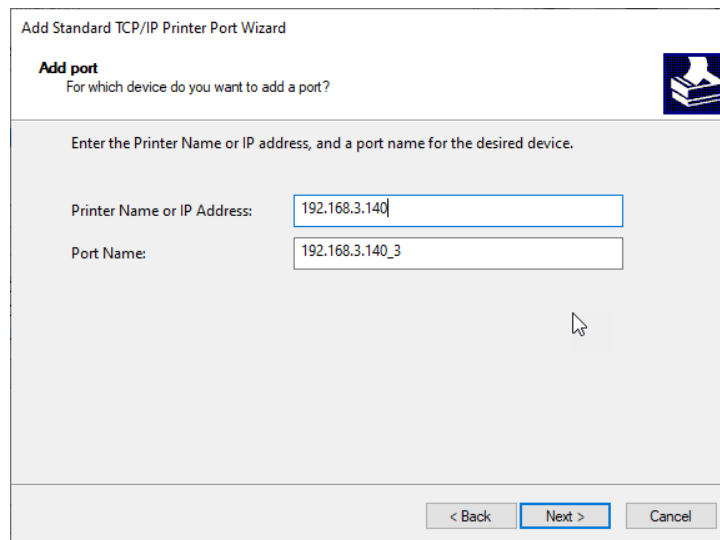
Select **Standard TCP/IP port** and **New Port ...** button.



This will launch the Add Standard TCP/IP Printer Port wizard.



Follow the wizard entering the IP address. You may edit Port Name to reflect something more meaningful.



Add Standard TCP/IP Printer Port Wizard

**Add port**  
For which device do you want to add a port?

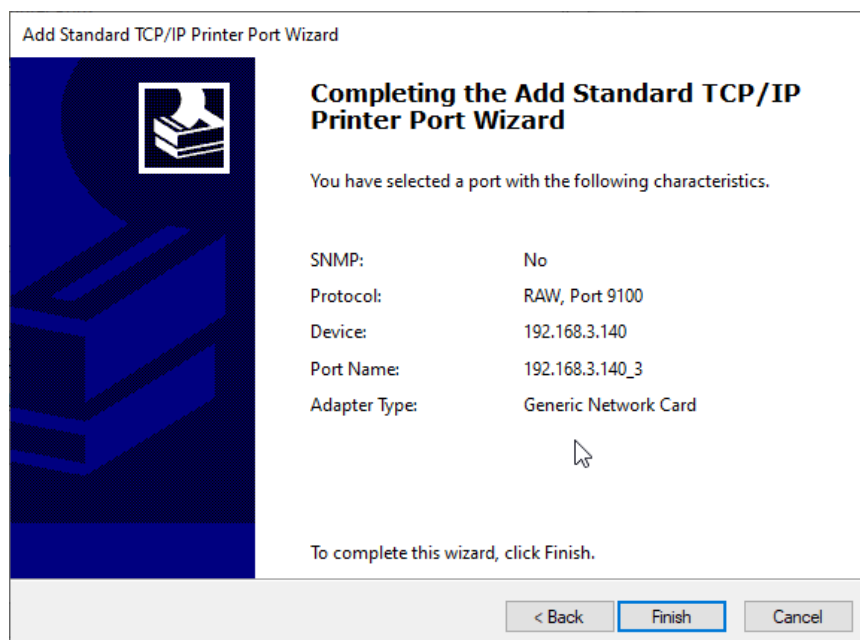
Enter the Printer Name or IP address, and a port name for the desired device.

Printer Name or IP Address: 192.168.3.140

Port Name: 192.168.3.140\_3

< Back Next > Cancel

Be sure the printer IP is configured, powered up, and connected. Select **Next >** to continue. Select **Finish** to complete the add port wizard.



Add Standard TCP/IP Printer Port Wizard

**Completing the Add Standard TCP/IP Printer Port Wizard**

You have selected a port with the following characteristics.

SNMP:	No
Protocol:	RAW, Port 9100
Device:	192.168.3.140
Port Name:	192.168.3.140_3
Adapter Type:	Generic Network Card

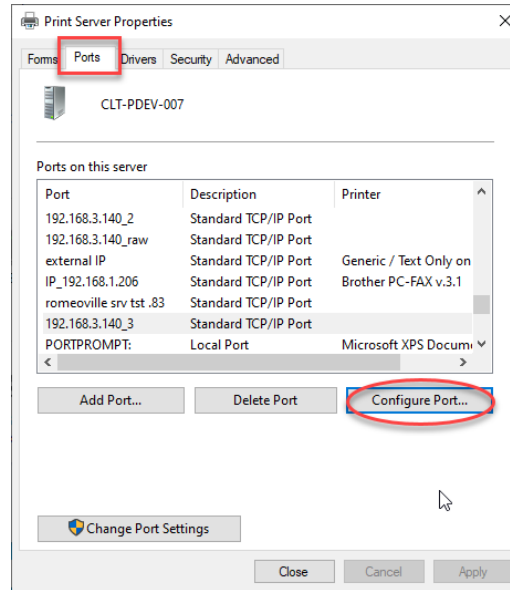
To complete this wizard, click Finish.

< Back Finish Cancel

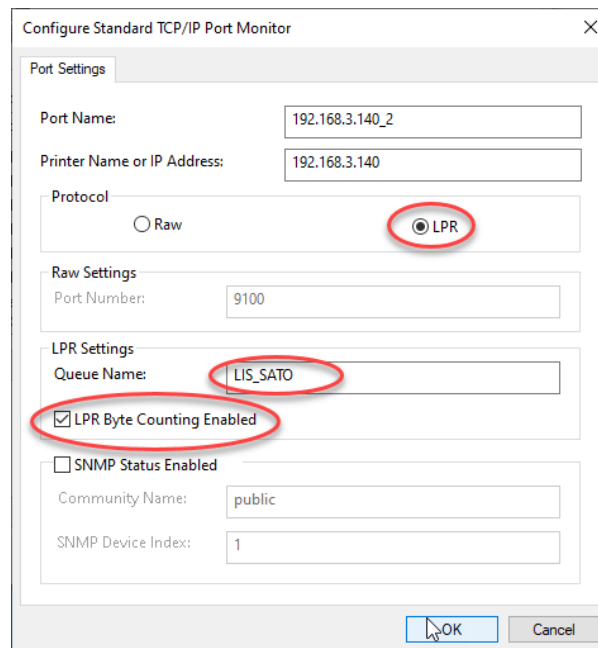
## LPR Port

The LP 100R can act as a print server and receive many pages ahead of printing. When you wish to send data through an LPR or CUPS connection, you will need to configure the Port to LPR.

From the Ports tab of Printer Server Properties, highlight the port and select Configure Port

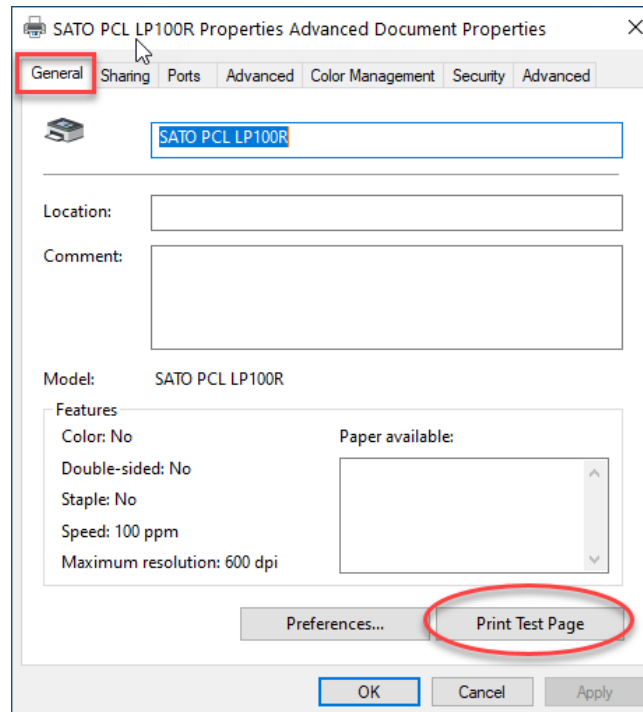


To create a Printer server queue, change the protocol to LPR, enter a Queue name, and enable LPR Byte counting. The LP 100R queue name default is LIS\_SATO. The IP address and the queue name must match in both the printer and the driver. The [LPR queue name](#) within the physical LP 100R printer may be defined through the communications setting menu at the printer.

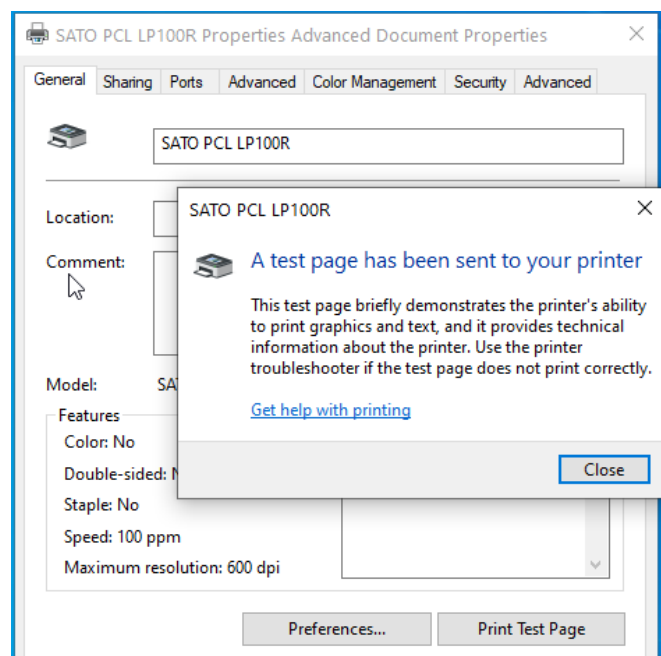


## Test Page

Once the driver settings and communications connections are configured, a test page can be sent to confirm the settings are correct. To print a test page, go to the General tab of the Printer properties.



When printing a test page from the driver, be sure the LP 100R Printer is set to PCL emulation in the active configuration. Refer to [Printer Settings](#) (page 35) for more details.

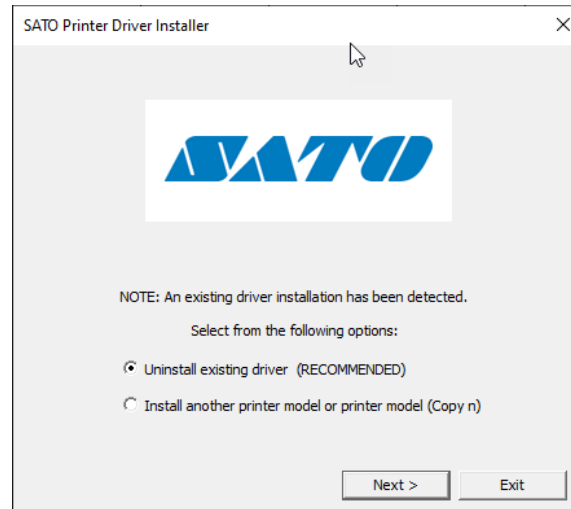


## Upgrading the LP 100R Driver

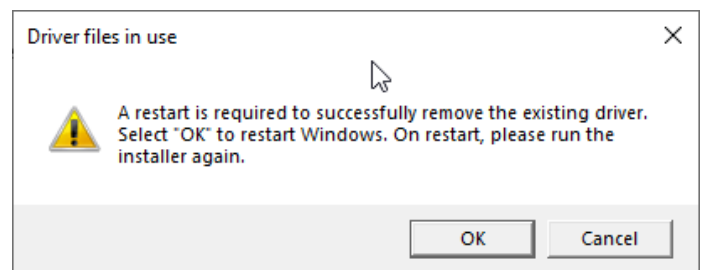
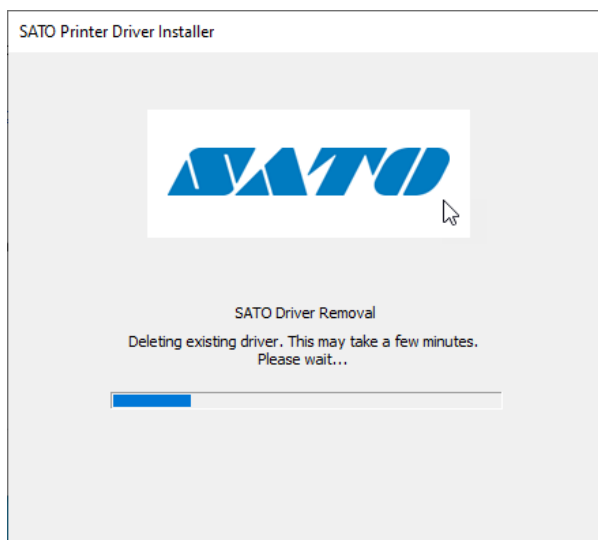
To upgrade an existing instance of the driver, you must remove the existing instance. The driver installer will guide you through this process.

[Launch the installer package](#) as if you were installing the driver. If an existing installation is found, you will receive a prompt to uninstall or install a copy. To upgrade, you must first uninstall the current driver. You will have restart Windows after the removal. After uninstalling the current driver and restarting Windows, you can relaunch the installer and install the upgraded version driver.

Select **Uninstall** and **Next. >**.



You will be prompted to disconnect the printer, be sure all the jobs are completed and select Next.

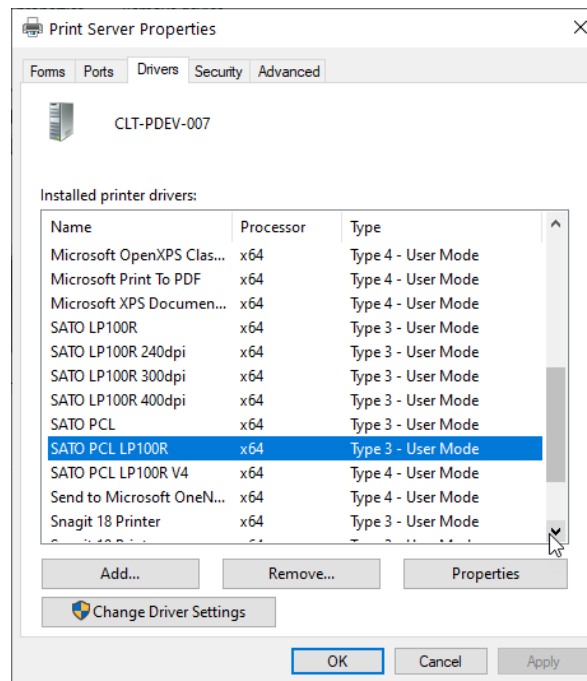


After removing the driver, a restart is required.

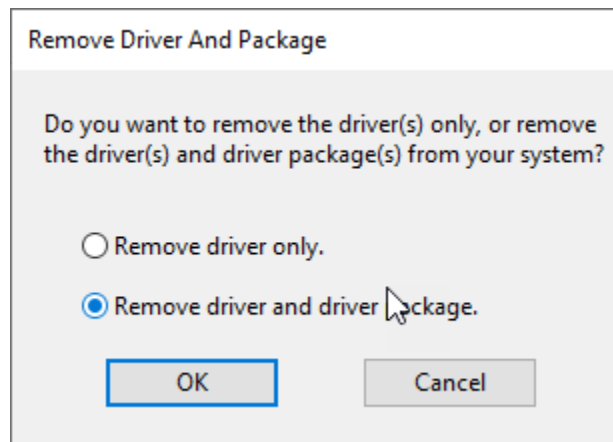
After restarting windows, [launch the installer](#) again to install the upgraded version.

## Manually Remove the Driver

You may also remove the driver through the Drivers tab of the Print Server Properties.



When removing to upgrade to a new version, remove the driver and the driver package.



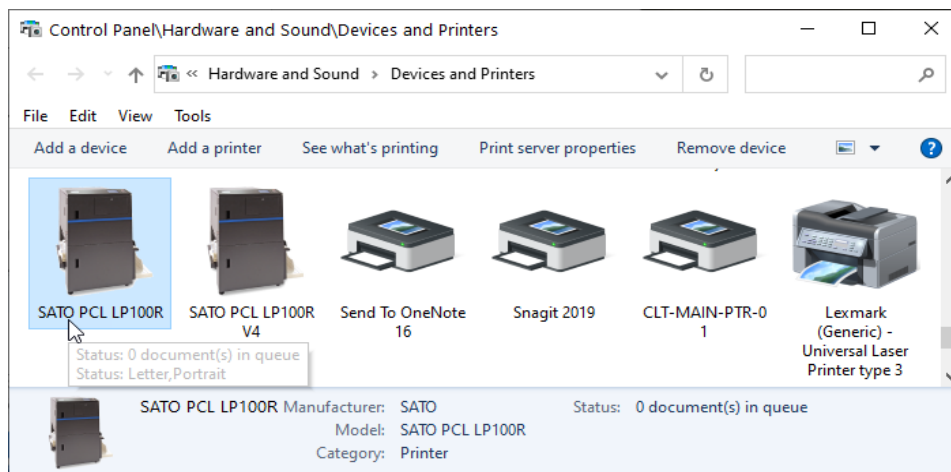
Once removed, relaunch the driver installer to continue with the installation of the upgrade.



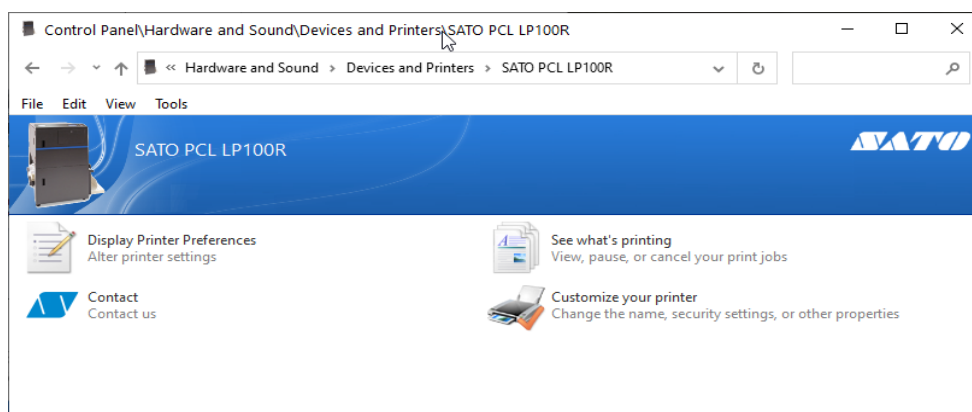
## Using the LP 100R Driver

### Information Panel

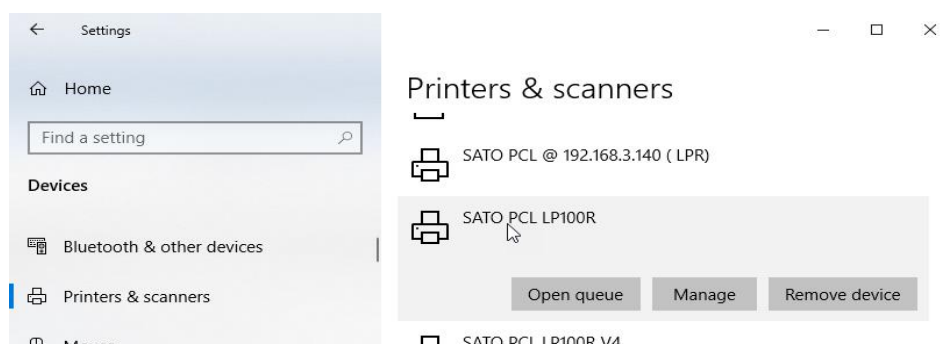
After the driver has been [installed](#), you can see and manage the jobs submitted for printing by selecting [See What's Printing](#) from the information panel of the driver. To launch the information panel, go to **Devices and Printers** and double click on the SATO PCL LP 100R printer driver.



When you double click the driver icon, the information panel will be displayed.



You can also manage the settings or the jobs from Printer and Scanners in Settings. When you select a printer in the list, you will be presented with Open Queue, Manage or Remove Device options.

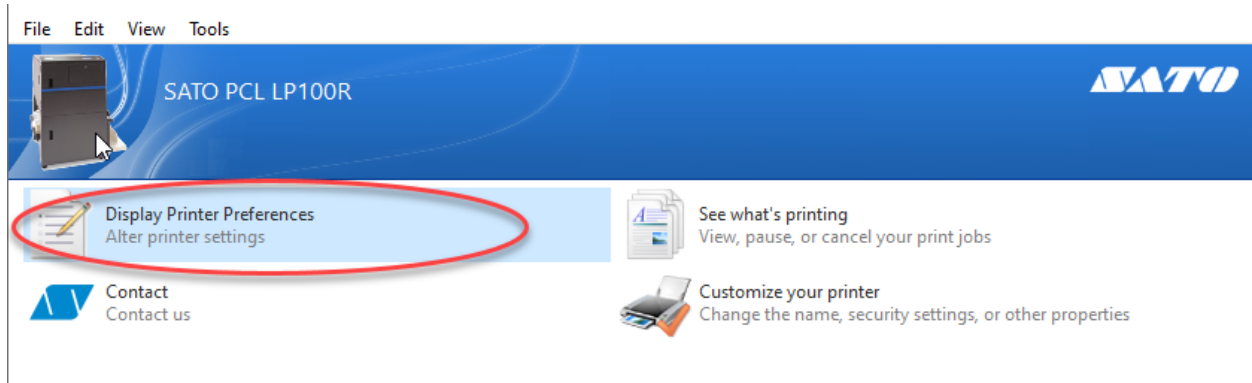


## Managing Printer Settings

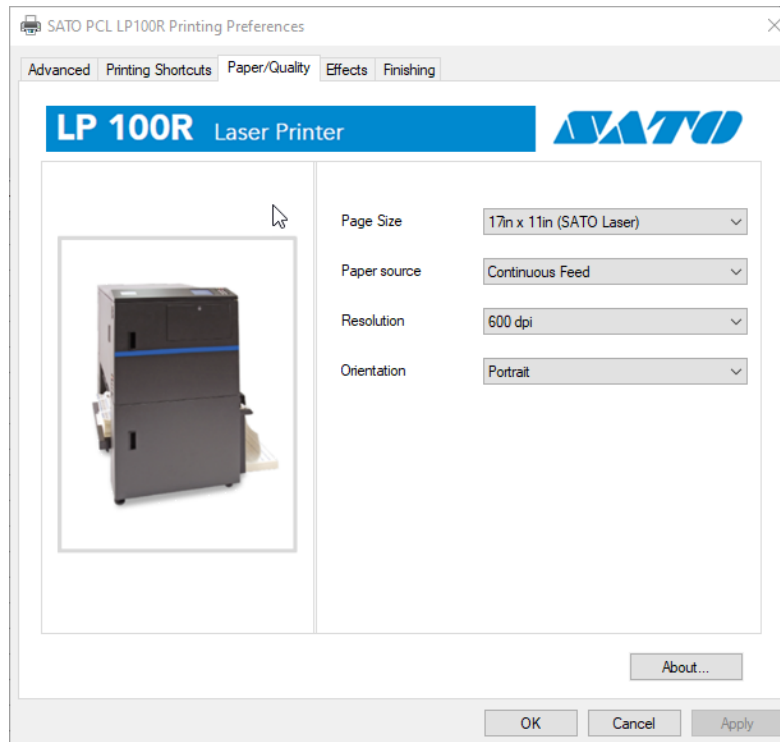
There are two panels to manage the settings of the driver: [Printer Preferences](#) and [Printer Properties](#). Depending on the Windows application being used to print to the LP 100R, these setting groups work differently. Later Windows applications can interact with the Printer Preferences settings and change the driver settings from the print window within the application. In earlier applications, you may need to open and adjust Printer Preferences separately prior to printing to manage the settings.

### Displaying Printer Preferences

The Preferences panel is used to make changes related to particular print jobs.

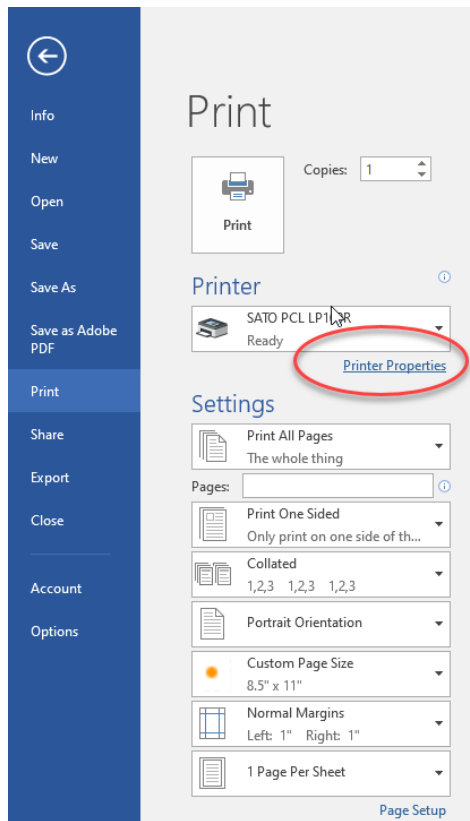


Once the driver is installed and configured, this will be the primary panel used to change the job parameters.



New with the SATO PCL LP 100R v3 driver, you can access the Printer Preferences of the driver from the

print dialog panel of many later Windows application by selecting Printer Properties.

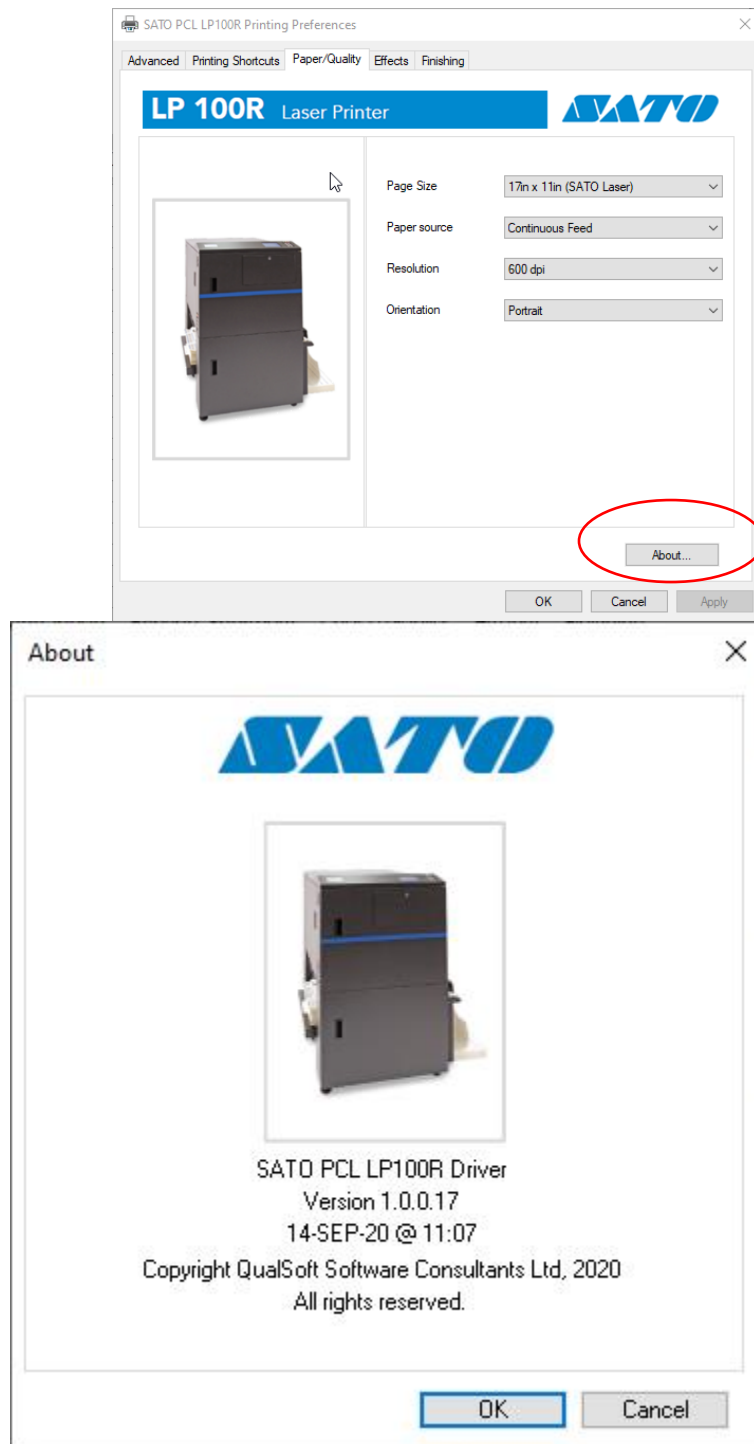


You must ensure the [Driver Settings](#) and [Printer Settings](#) match to achieve the desired output. Comments about related settings as they apply to the LP 100R printer are available in the [SATO PCL LP 100R Printer Settings](#) section.

Users familiar with the previous (SATO PCL) driver will notice the settings; Page size, Paper source, Resolution, Orientation and Copies in this updated driver are all contained in the Printing Preferences. Note: These settings are only in Printer preferences.

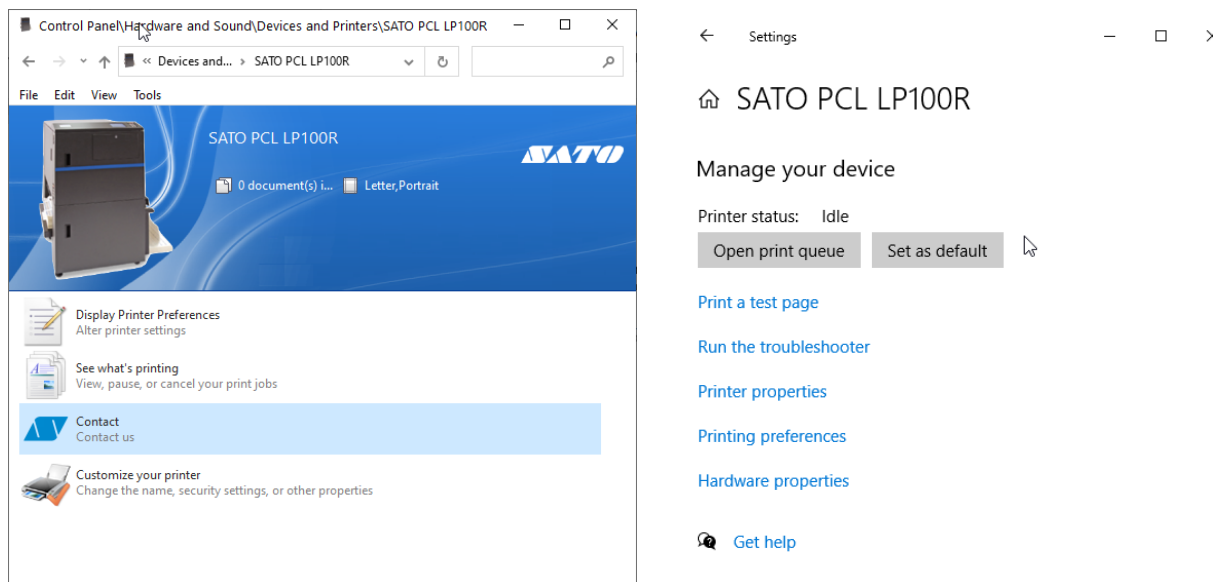
## Driver Version

Select the **About** button in the [Printer Preferences](#) panel to see the version of the driver. The About button is useful when troubleshooting output issues to verify the correct/updated driver is being used.

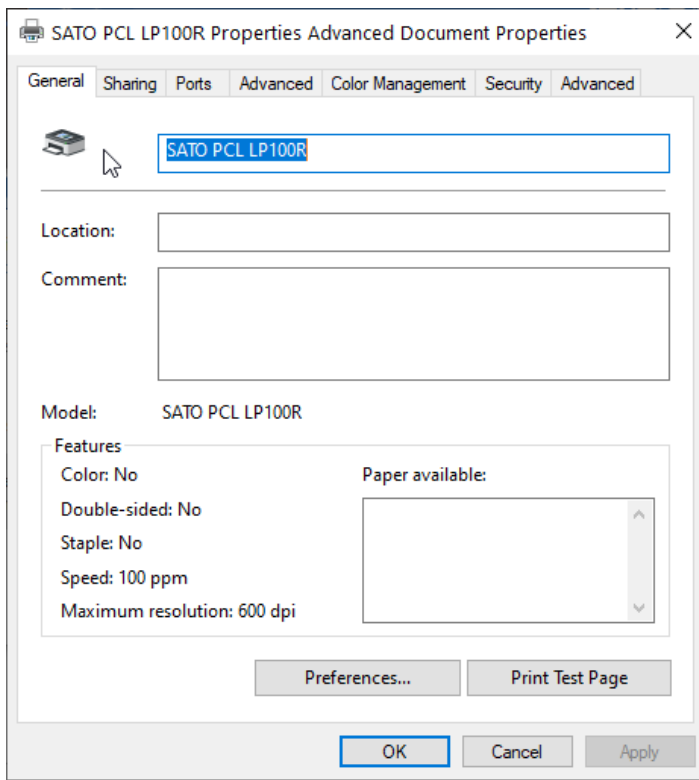


## Printer Properties

The Printer Properties dialog box allows you to change the name, security settings, communication port, and other related properties. Select *Customize your printer* from the information panel and then choose *Printer Properties* from the Settings menu.



Click the tabs in the Properties window to make changes to the applicable parameters.

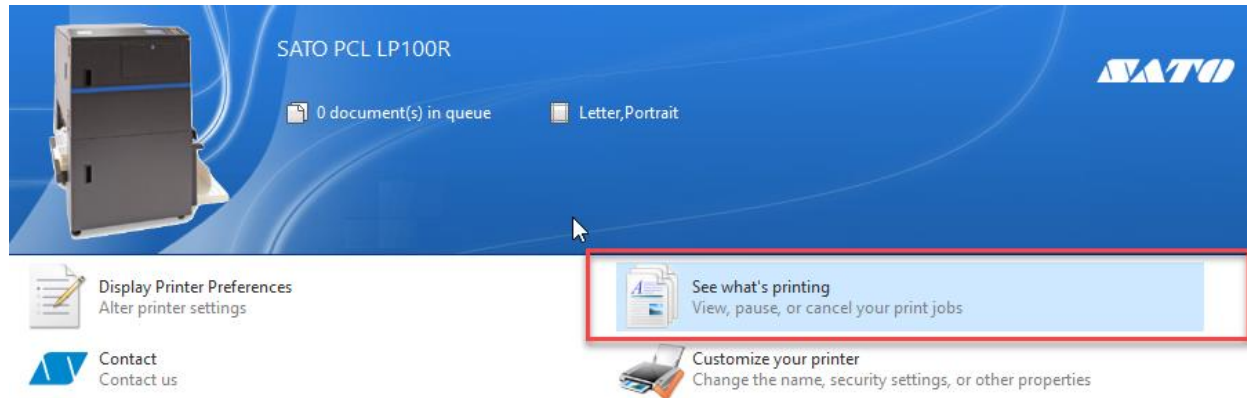


Refer to the [Customize the LP 100R Printer Driver](#) section (page 31) for more detail.

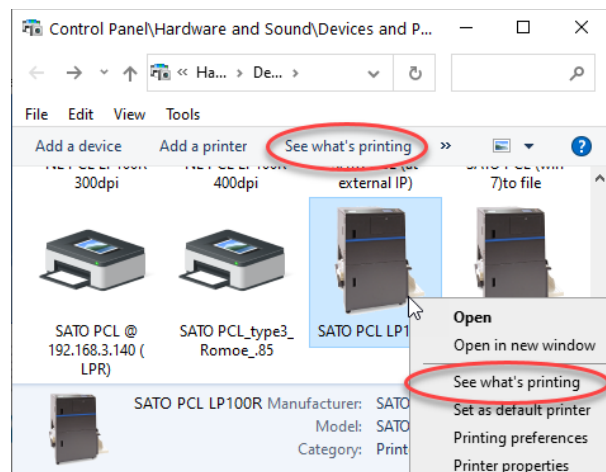
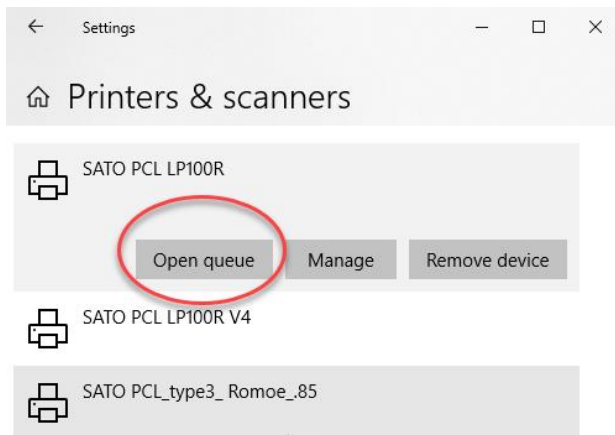
## See What's Printing

The status and jobs sent to your printer can be viewed and managed in the Windows spooler. There are a few ways to open or view the spooler for the SATO PCL LP 100R Printer Driver.

Double click on the printer to open the information panel and from the information panel, select **See What's Printing**.



From the settings panel, you can select an *Open print queue* from the Settings window to display the list of print jobs spooled to the printer.



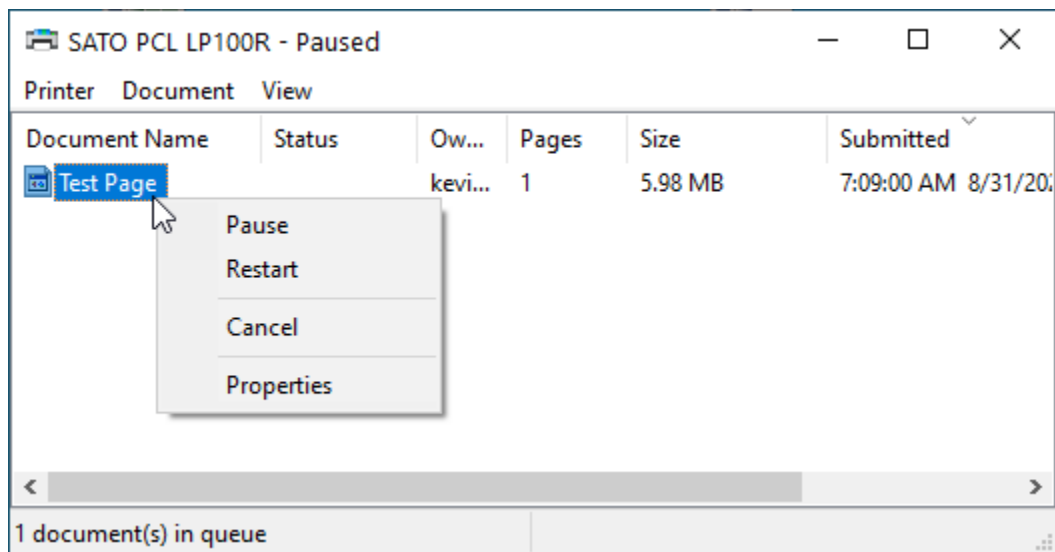
From the Devices and Printers, highlight the printer and right-click, or select the “See what’s printing”.

## Mange Printer Status and Jobs

From the spooler view, you can see and manage the status of the printer and the jobs in the Queue. You can control the jobs individually or as a pool.

The spooler shows the jobs queued to be processed. The printer menu in the spooler will give the options to pause printing or cancel all jobs. The Document menu or Right-click on a job, and you will be presented with options to Pause, Restart, or Cancel the job.

From the Printer Menu, pause or restart the jobs or cancel them all.



*Print Queue Example and Applicable Actions*

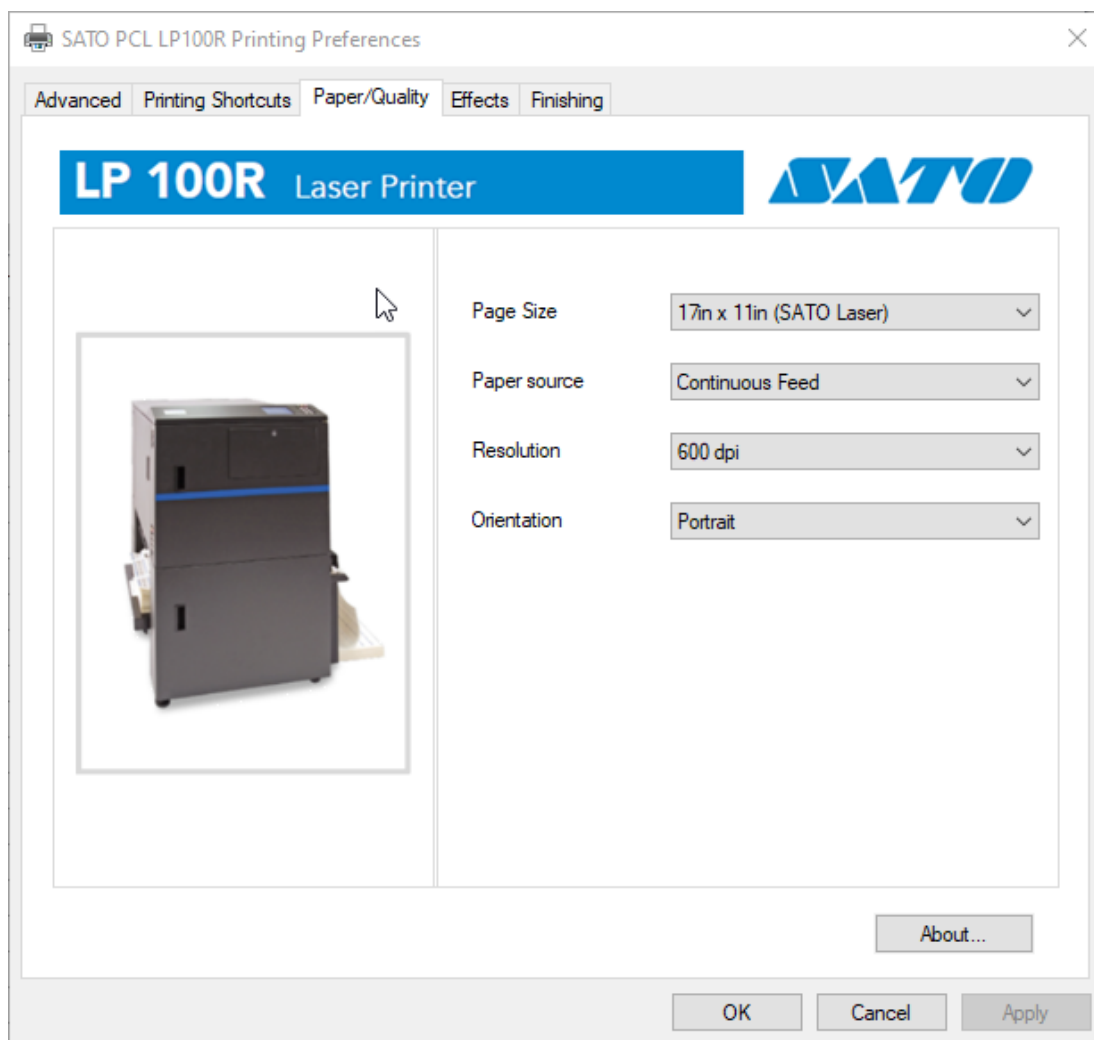
## Matching the Driver and Printer settings

The physical printer settings, found in the active configuration, must match the parameters of the printer driver for the intended job sent to the printer. These settings include form size, orientation, and resolution. Should any of these settings be mismatched between the printer settings and the driver, the resulting output may be too small or too large, clipped, or out of registration from page to page.

In the printer, use the [Configuration Menu](#) (refer to the user manual for the LP100R) to configure the printer to be prepared to receive output from the driver. Use the [Printer Preferences](#) panel to set these values for the driver.

## Emulation

The printer must be using the PCL Emulation when receiving files from the driver. If this is incorrect, you may observe the printer hang-up requiring a reboot, or no output will be generated.



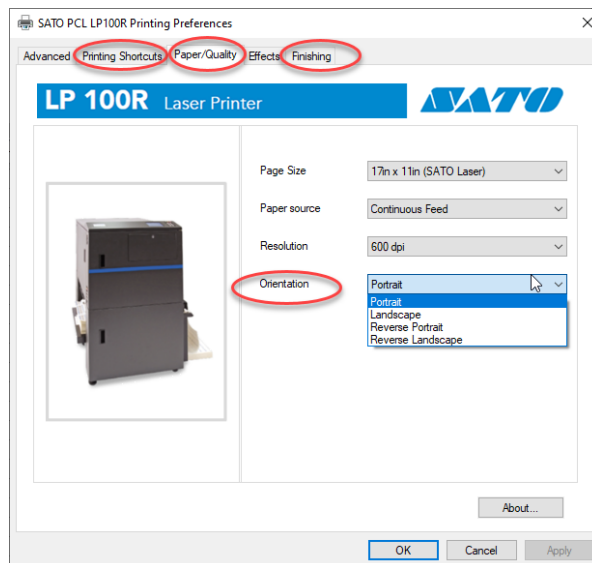
## Paper Source

The Paper Source will always be set to Continuous when sending to a SATO LP 100R.



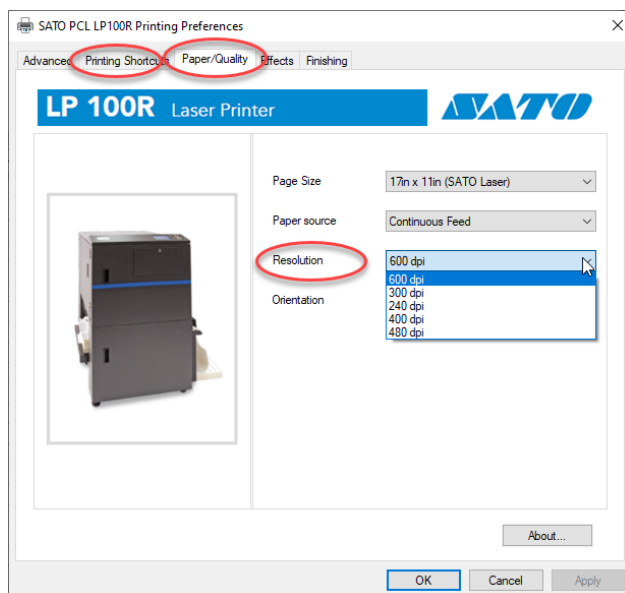
## Orientation

There are four options for Orientation; Portrait or Landscape, Reverse Portrait, or Reverse Landscape. You can select the Orientation in the Paper / Quality, Printing Shortcuts, or Finishing tabs.



## Resolution

The resolution is selected from 600,480, 400, 300, or 240 Dots per Inch (DPI). This selection can be made from the Paper / Quality or Printing shortcuts Tab



## Paper Size

The Paper size must match the form size selected on the printer. You can select the Paper size from a drop-down in either the Printing Shortcuts or Paper/ Quality tabs. If the form size you need is not in the drop-down list, you can add a new [form definition](#) at the [Print Server Properties](#).

Note: When selecting or defining paper sizes, be sure they are within the dimensions of the printer; max 17 wide and 24 " high.

## Page Size

The page size is a dynamic drop-down based on all the forms defined on the Windows Print Server (workstation).

Many standard forms sizes are included in the installation of the Windows driver, including several wide forms (beyond the traditional 11" width). These will provide some possible form sizes for testing or an initial start to create a new one based on these sizes by modifying one of your own.

Included with the form definition of width and height are the margins. Margins will reduce the print size. e.g., an 11" wide page defined with a 0.5" margin on either side will effectively be a 10" print width. Because the print size is critical to the LP 100R, SATO recommends using 0.00" margins so the page size and print size will be the same. You can view the margins defined by viewing the form definitions in the Forms tab of the Print Server Properties. To check and modify the sizes and margins, refer to the [Custom Form Sizes](#) section found on page 27.

**Print Server Properties**

Forms Ports Drivers Security Advanced

Forms on: CLT-PDEV-007

15in x 8.5in (SATO Laser)  
16in x 11in (SATO Laser)  
16in x 12in (SATO Laser)  
16in x 13in (SATO Laser)

Delete  
Save Form

Form name: 17in x 11in (SATO Laser)

☐ Create a new form

Define a new form by editing the existing name and measurements. Then click Save Form.

**Form description (measurements)**

Units: ☐ Metric ☒ English

Paper size: Printer area margins:

Width: 17.00in Left: 0.00in Top: 0.00in  
Height: 11.00in Right: 0.00in Bottom: 0.00in

Change Form Settings

Close Cancel Apply

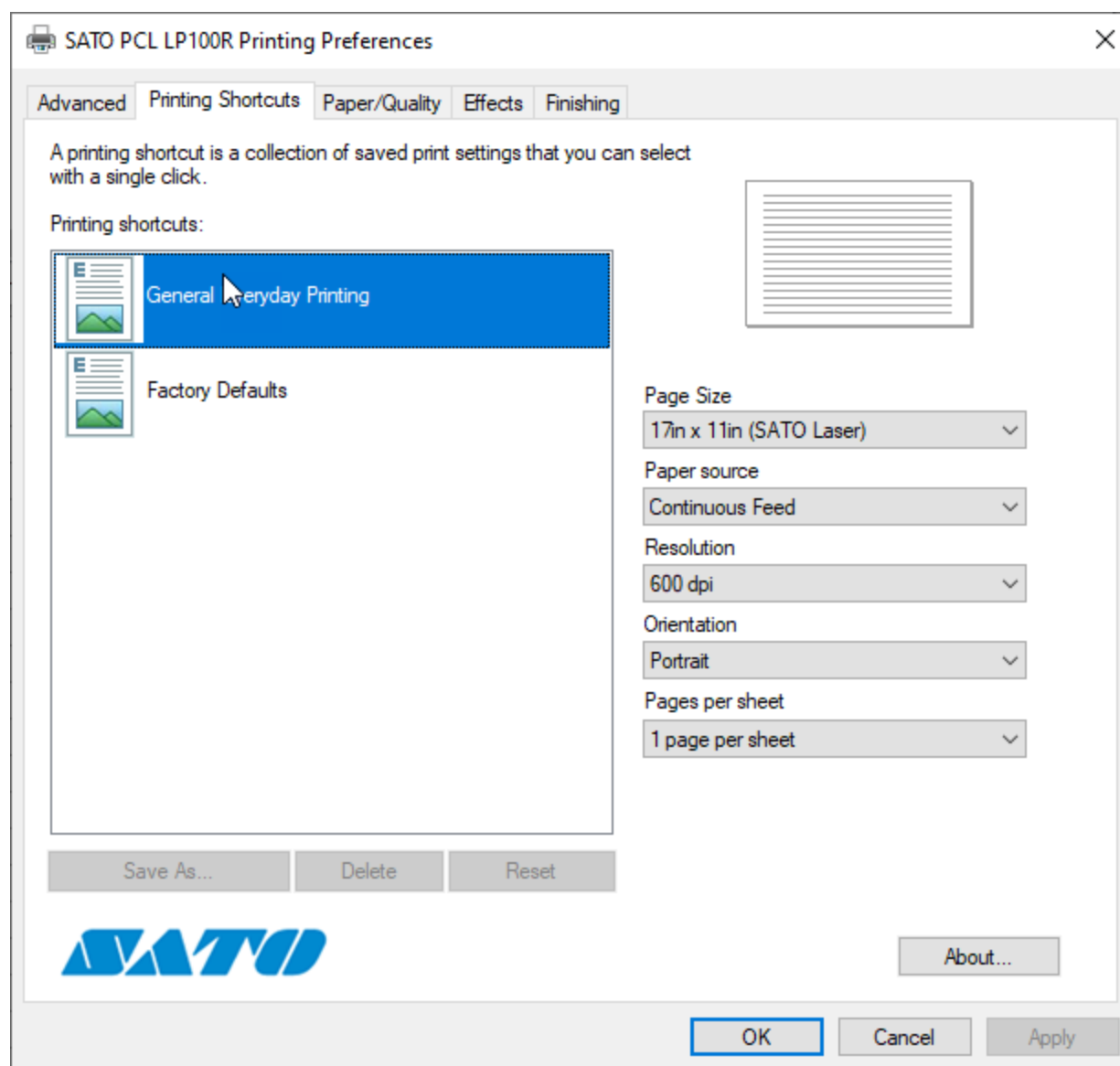
If the page size defined in the printer is not listed, then you must add it to the print server. See the [Custom Form Sizes](#) section (page 30) to define and add new form sizes.

## Saving and Reusing Printing Preference Settings

The Printing Shortcuts tab of Printing Preferences, allows you to define for later single click reuse the definitions for; the Page Size, Resolution, Orientation and number of pages per sheet.

To reuse a defined collection, open the Printer Preferences from the Print dialog box of the application navigate to the Printing Shortcuts tab, select the defined shortcuts by the name you gave it and select OK.

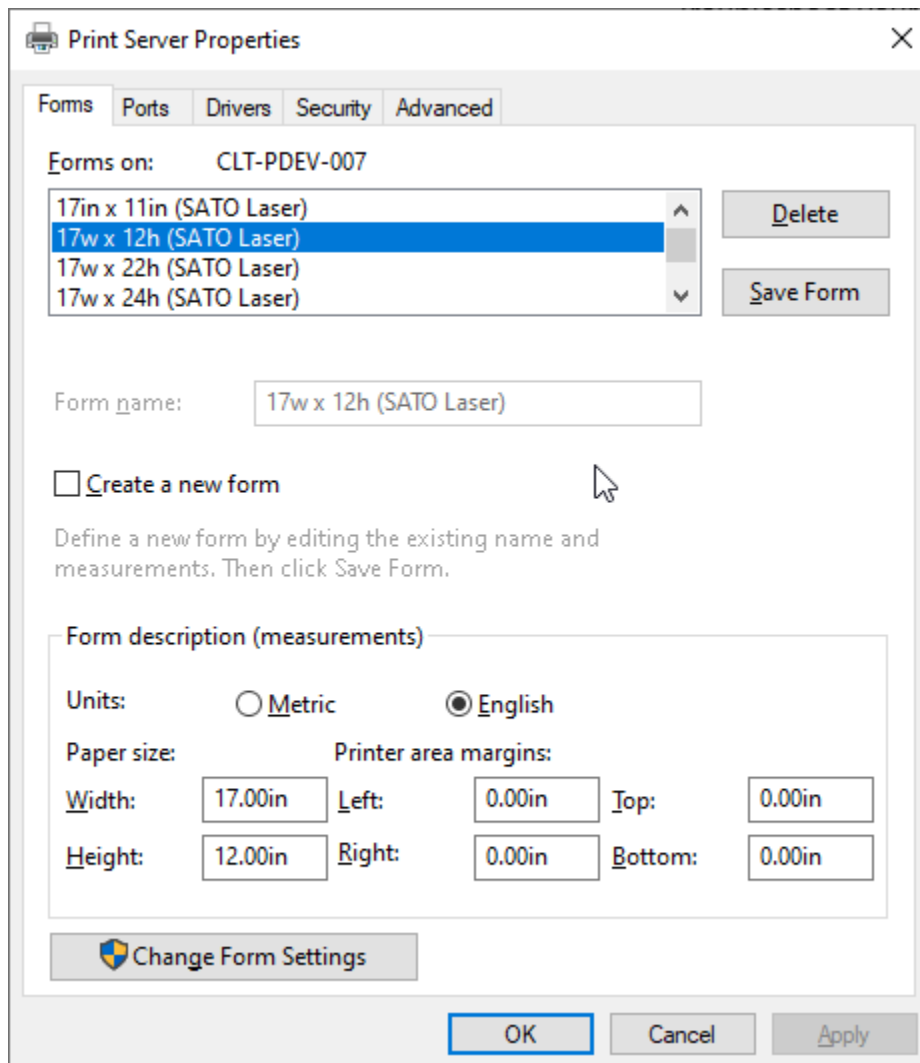
To define a Printing Shortcut for future use, from the Printing Shortcuts tab of printer preferences, set the parameters page size, resolution, orientation, etc., and select Save As. At the prompt, enter a unique name of the shortcut and press OK. To immediately use that shortcut, select and depress OK.



## Custom Form Sizes

The SATO PCL LP 100R V3 driver will install several common form sizes applicable to the wide web laser. If these default sizes do not work for the forms you are printing, you can create custom form sizes to define the specifics of your forms. These default sizes include the following:

- 15 in x 8.5 in (SATO Laser)
- 15.5 in x 13 in (SATO Laser)
- 16 in x 11 in (SATO Laser)
- 16 in x 12 in (SATO Laser)
- 17 in x 11 in (SATO Laser)



The image shows the 'Print Server Properties' dialog box with the 'Forms' tab selected. The 'Forms on:' section shows a list of forms: '17in x 11in (SATO Laser)', '17w x 12h (SATO Laser)' (selected), '17w x 22h (SATO Laser)', and '17w x 24h (SATO Laser)'. To the right of the list are 'Delete' and 'Save Form' buttons. Below the list is a 'Form name:' text box containing '17w x 12h (SATO Laser)'. There is an unchecked checkbox for 'Create a new form' with a mouse cursor hovering over it. Below this checkbox is a descriptive text: 'Define a new form by editing the existing name and measurements. Then click Save Form.' The 'Form description (measurements)' section contains 'Units' (Metric and English radio buttons, with English selected), 'Paper size' (Width: 17.00in, Height: 12.00in), and 'Printer area margins' (Left: 0.00in, Top: 0.00in, Right: 0.00in, Bottom: 0.00in). At the bottom of the form description section is a 'Change Form Settings' button. At the very bottom of the dialog are 'OK', 'Cancel', and 'Apply' buttons.

**Print Server Properties**

Forms Ports Drivers Security Advanced

Forms on: CLT-PDEV-007

17in x 11in (SATO Laser)  
17w x 12h (SATO Laser)  
17w x 22h (SATO Laser)  
17w x 24h (SATO Laser)

Delete

Save Form

Form name: 17w x 12h (SATO Laser)

☐ Create a new form

Define a new form by editing the existing name and measurements. Then click Save Form.

Form description (measurements)

Units: ☐ Metric ☒ English

Paper size: Width: 17.00in Height: 12.00in

Printer area margins: Left: 0.00in Top: 0.00in Right: 0.00in Bottom: 0.00in

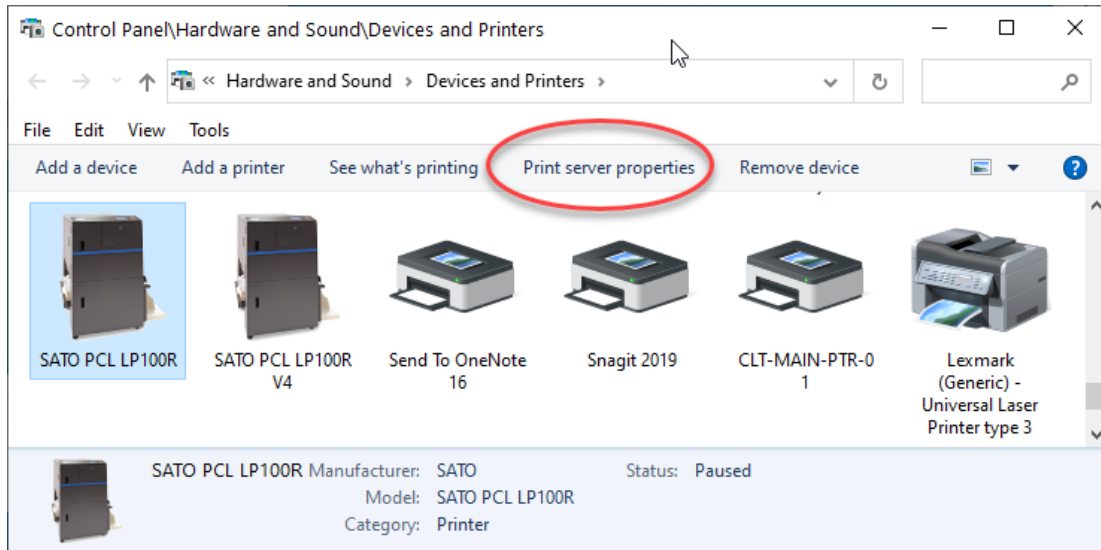
Change Form Settings

OK Cancel Apply

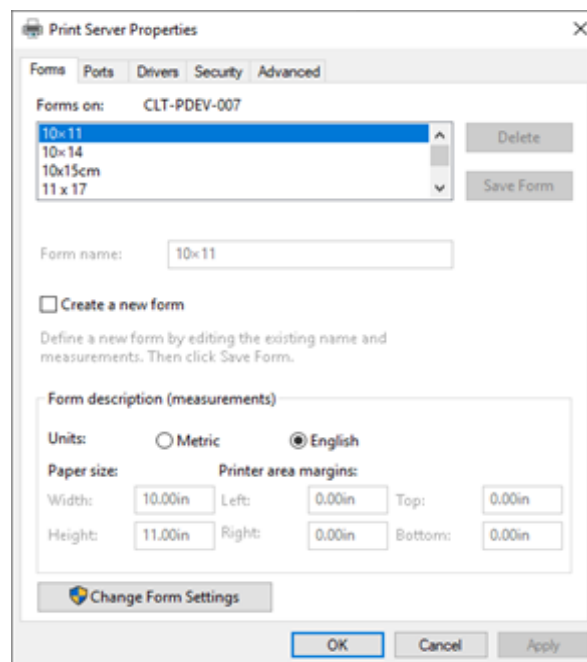
## Manage Custom Forms

To add or revise a custom form.

From the Windows Control Panel, select Hardware and Sound\Devices and Printers to view the installed printer drivers.



Select the *Print Server Properties* and then select the *Forms* tab



From this list, you can browse through all the forms defined on the work station/print server where the printer is defined.

## Modify a Form Definition

To modify the form definition, select **Change Form Settings**. Then select a form from the list, and the form description (measurements) will be highlighted. *Note: If the measures are not highlighted, then that form definition is standard within windows and not editable. You will need to create a New Custom Form.*

Print Server Properties

Forms Ports Drivers Security Advanced

Forms on: CLT-PDEV-007

16 x 13  
16in x 11in (SATO Laser)  
16in x 12in (SATO Laser)  
16in x 13in (SATO Laser)

Delete  
Save Form

Form name: 16 x 13

☐ Create a new form

Define a new form by editing the existing name and measurements. Then click Save Form.

Form description (measurements)

Units: ☐ Metric ☒ English

Paper size: 16.00in x 13.00in

Printer area margins: Left: 0.00in Top: 0.00in Right: 0.00in Bottom: 0.00in

Change Form Settings

OK Cancel Apply

Then edit the measurements and select **Save Form**

Print Server Properties

Forms Ports Drivers Security Advanced

Forms on: CLT-PDEV-007

10x11  
10x14  
10x15cm  
11 wide x 8.5 high

Delete  
Save Form

Form name: 11 wide x 8.5 high

☐ Create a new form

Define a new form by editing the existing name and measurements. Then click Save Form.

Form description (measurements)

Units: ☐ Metric ☒ English

Paper size: 11.00in x 8.50in

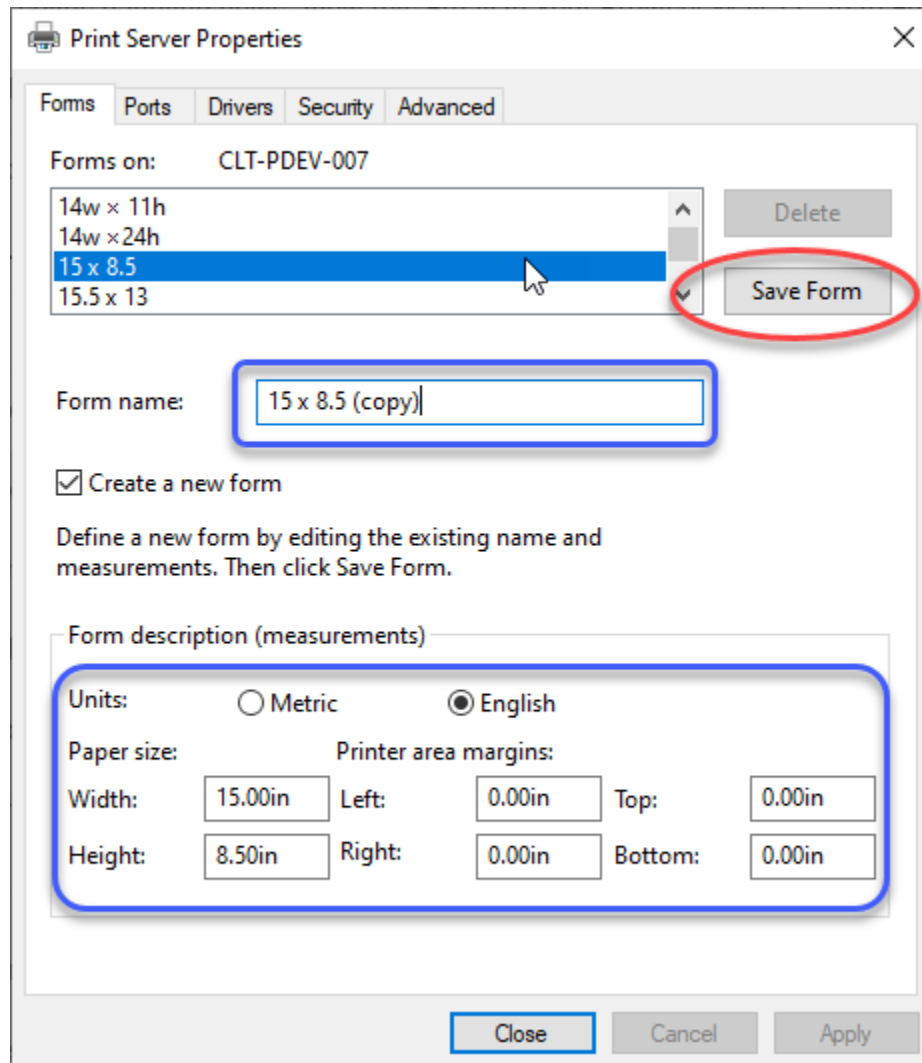
Printer area margins: Left: 0.00in Top: 0.00in Right: 0.00in Bottom: 0.00in

OK Cancel Apply

Close the dialog box to complete.

## Create a New Form Definition

To add a new custom form definition, select the Create a new form checkbox. Select a form from the list which similar in the name of dimensions. Edit the name and measurements when the settings match your intent, select Save Form.



The image shows the 'Print Server Properties' dialog box with the 'Forms' tab selected. The 'Forms on:' section shows a list of forms: '14w x 11h', '14w x 24h', '15 x 8.5' (highlighted), and '15.5 x 13'. To the right of the list are 'Delete' and 'Save Form' buttons. The 'Form name:' field contains '15 x 8.5 (copy)'. The 'Create a new form' checkbox is checked. Below this, a text box says: 'Define a new form by editing the existing name and measurements. Then click Save Form.' The 'Form description (measurements)' section is outlined in blue and contains: 'Units: Metric (unselected), English (selected)'; 'Paper size: Width: 15.00in, Height: 8.50in'; and 'Printer area margins: Left: 0.00in, Right: 0.00in, Top: 0.00in, Bottom: 0.00in'. At the bottom are 'Close', 'Cancel', and 'Apply' buttons.

Print Server Properties

Forms Ports Drivers Security Advanced

Forms on: CLT-PDEV-007

14w x 11h  
14w x 24h  
15 x 8.5  
15.5 x 13

Delete

Save Form

Form name: 15 x 8.5 (copy)

☒ Create a new form

Define a new form by editing the existing name and measurements. Then click Save Form.

Form description (measurements)

Units: ☐ Metric ☒ English

Paper size: Width: 15.00in Height: 8.50in

Printer area margins: Left: 0.00in Right: 0.00in Top: 0.00in Bottom: 0.00in

Close Cancel Apply

When the form is shown in the list, close the dialog box to complete.

## Delete a Form Definition

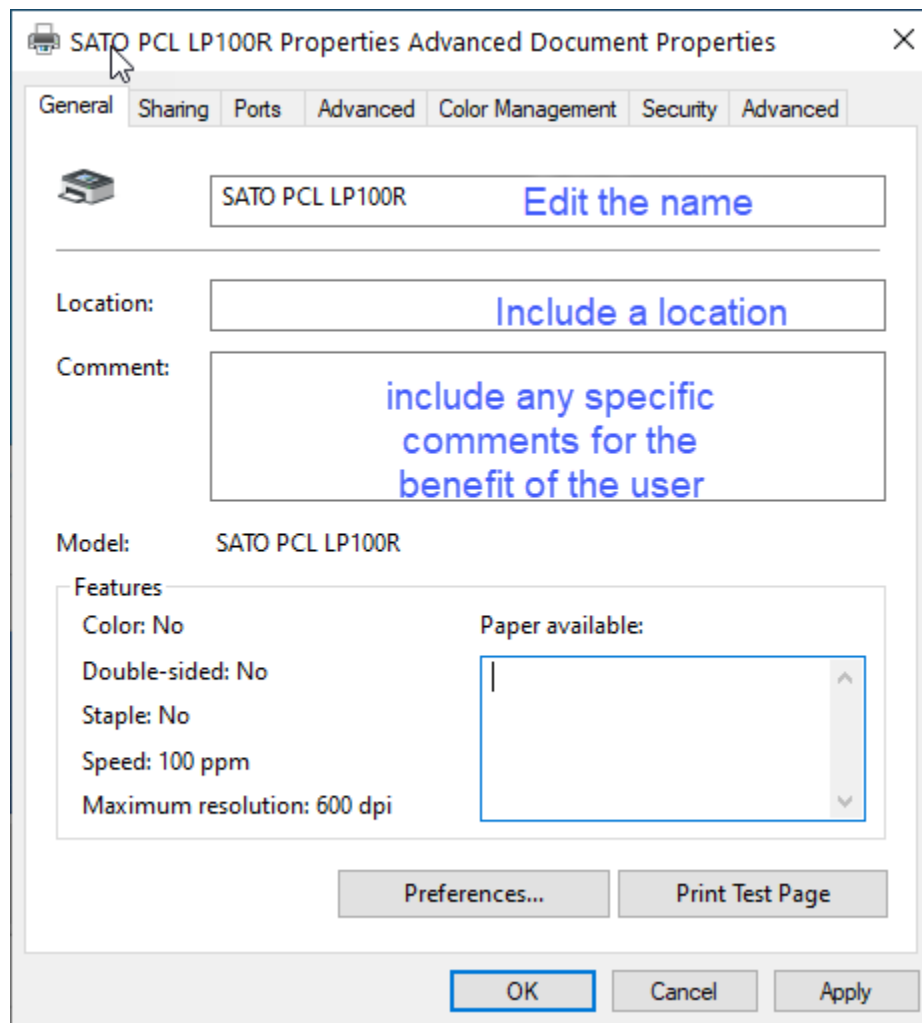
You can also clean up unused custom forms by highlighting and selecting Delete. Close the dialog box to complete.

## Customizing the LP 100R Printer Driver

Select Printer Properties from the Settings window to open this panel. Below is an explanation of the various tabs and applicable parameters you can customize.

### General Properties

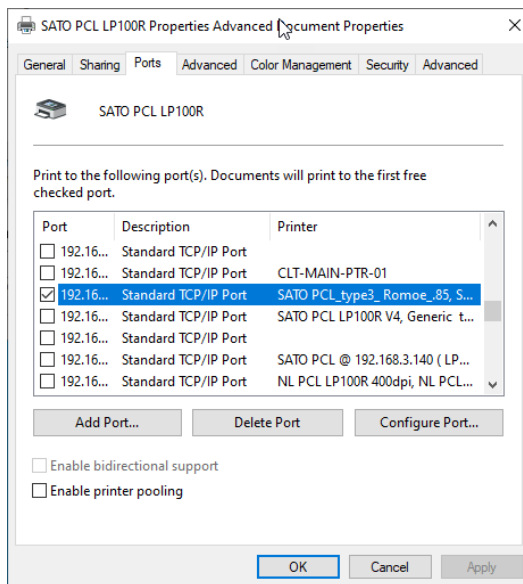
The General tab displays the [Printer Preferences](#) or [Print a Test Page](#) button. You can also edit/specify the Printer Name, include a Location or Comment.



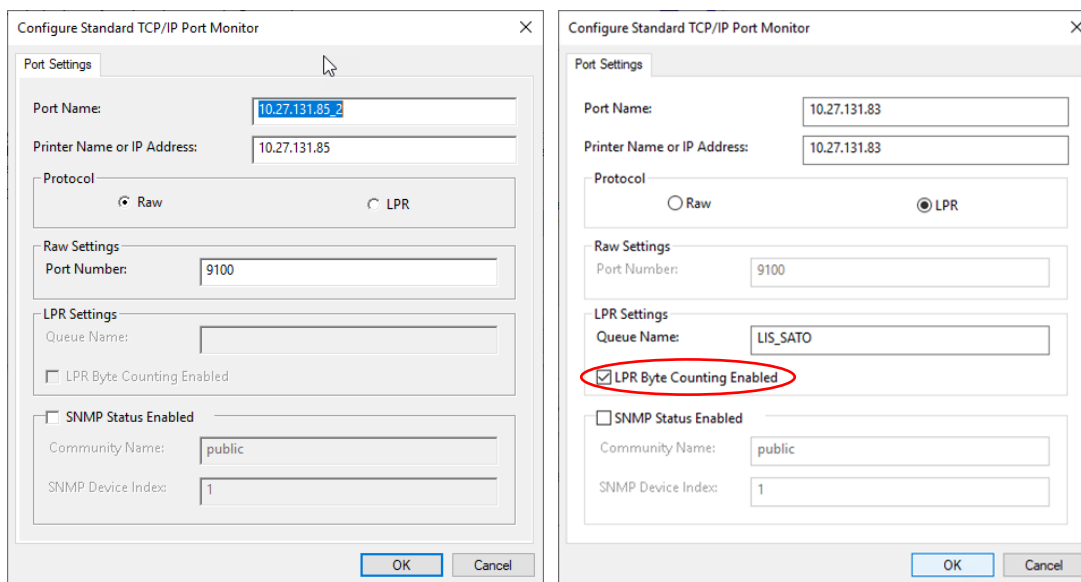


## Ports Tab

The Ports tab selects the port used to communicate with the printer. Only select one port per printer instance to prevent confusion of settings matching the printer and where jobs are being sent.



Selecting a port and clicking the *Configure Port* button will open the [Configure Ports](#) panel, allowing you to modify/specify the specific settings applicable to the communication protocol using either Raw or LPR.



NOTE: The default for RAW protocol is port 9100.

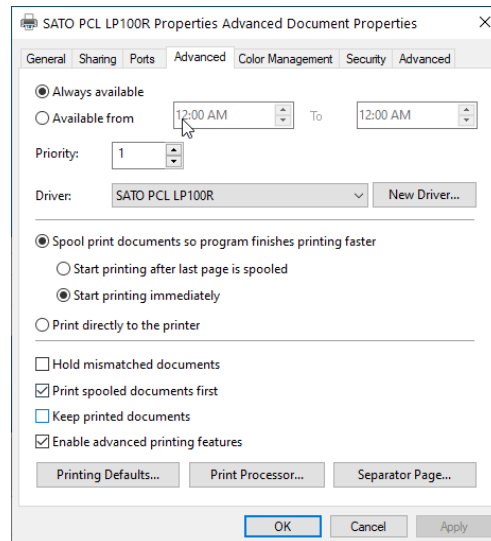
LPR Protocol (port 515) is also an option. The queue name must match that of the LP 100R printer. The default printer queue name is **LIS\_SATO**. The queue name can be changed in the [Communications Menu](#) on the printer. Always enable the LPR Byte Counting option.

## Advanced Tab

The Advanced Tab defines how jobs are managed.

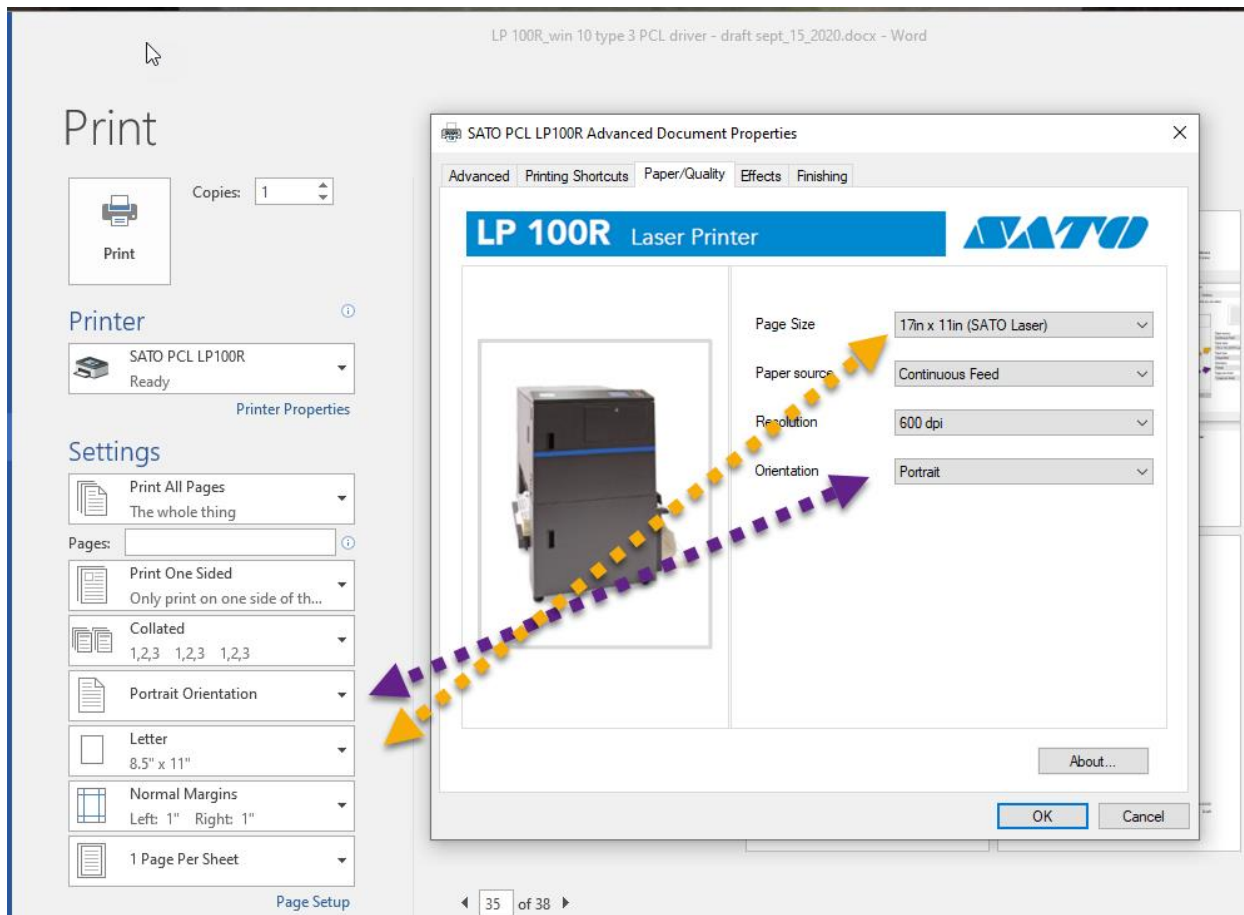
*Start printing immediately* will send data to the spooler and printer as the pages are rendered.

*Printing Defaults* will open the [Printer Preferences](#) that are to be used to define the default parameters when printing within Windows applications.



## Printing from the Application

Changes at the application or at the Driver Preferences often are interactive when printing from later Windows Applications. Note: **Not** all applications have connections to the driver preferences; you may need to make changes independently at either the [Printer Preferences](#) or the [Printer Properties](#) window, as previously stated.



## SATO LP 100R Printer Settings

The settings in the LP 100R printer must match the data from the driver. The printer's configuration menu allows the user to edit the configuration for a unique type of job and store it for recall.

### Emulation

The LP 100R v3 driver generates HP PCL5e® commands and sends the data stream to the defined printer to be interpreted and create the output. Be sure the configuration on the LP 100R printer is set to PCL emulation. This will be listed on the operator panel on the printer.

### Form size

The size of the form loaded in the printer is defined in the active configuration of the printer. The settings used in the driver for the application and print job, must match those dimensions set in the printer. The width of the page defined in the printer is the print width, which is 1" less than the physical form width because of the pin feed (0.5") on each side. The active form size is shown on the printer's operator panel.

### Resolution

The resolution of the printer is defined in the active configuration on the LP 100R printer. This is indicated on the operator panel. Be sure the active printer resolution matches the resolution used by the driver. Refer to the [Printer Preferences](#) (page 23).

### Emulation settings

The LP 100R has additional settings for the PCL emulation to manage unique settings related to PCL.

### Extended Margins

An added benefit of the continuous feed of the LP 100R is its capability of printing to the end of a page. Typically, a cut sheet printer is not able to do this, and traditionally margins on forms defined in windows are very generous. Extended margins or reduced margins are typical of continuous forms designed for the LP 100R. The Margins setting in the emu settings by default is Standard. In order to print to the edge, change this setting to Reduced, indicating the smallest margins.

### PCL Idle Delay

The Idle Delay is a time interval setting which causes the printer to wait before going from Print to Idle state. The purpose is to prevent the printer from pausing when jobs are delayed while being sent to the printer. If the printer does not detect the next job before completing the current job, it will prepare to go into Idle mode. If the next job is delayed in getting to the printer before the present job completes, then the idle down process is begun, resulting in a delay where the printer will actually pause printing. When in Idle, the printer must first stop printing before it can start the next job. This results in a delay where the printer will pause (stop then restart printing). The delay setting, as an extra period of waiting after a job, completes before the printer idles. The idle delay can also balance jobs that are small in print time (minimum number of printed pages) created by large file sizes which take a longer time to be created and transmitted then the actual time to print. The setting is arbitrary and is determined by experimentation to find a setting that will balance performance in a unique scenario.

### Resolution Support

Enabling resolution support within emulation settings allows the LP 100R printer to change the emulation's resolution if the data stream includes the resolution command.

## Communications

The IP address is set in the communications menu. It is recommended you use a Static IP address in place of a Dynamic IP address, which could change upon restarting the printer.

The LP 100R Printer will listen on both Raw and LPR ports. When a job is detected on one of the ports, the printer will change from Idle to Print status. This is seen on the Operator Panel on the LP 100R printer. As long as the port continues to receive data, the printer will continue to use that port and not process data from other ports until the current port becomes idle again. The printer's operator panel will indicate which port the job is received on: On TCP/IP means the job is via Raw protocol on port 9100. On Ethernet indicates the jobs are received via LPR on port 515.

## LPR Queue Name

LPR protocol requires a queue name. It is "**LIS-SATO**" by default. It can be set in the communications menu on the LP 100R printer to match the name defined in the host (driver).

## Differences / Advantages

Windows 8 and later support both Type 3 (GDI) and Type 4 (XPS) drivers. Prior Windows operating systems only supported the Type 3 drivers.

To determine if a driver is Type 3 or 4, you can view details from [Print Management](#), or you can also find the Driver type under Print Server Properties \ Drivers.

Either LP 100R driver, when properly configured, will send valid print commands to the printer. Which is best suited for your application will often be an individual preference based on the user experience when launching a print job around the user's interaction between the application and printer driver settings. The shortcuts option of the PCL LP 100R v3 driver makes it easy to change driver settings by selecting preconfigured definitions when the settings are not in the job and have to be made by the user.

The v4 (XPS) driver interface was developed by Microsoft to resolve potential interference and memory leaks seen in environments with multiple applications using the same resources. XPS interface is well suited for jobs that are not specific to a device. It also has support strengths in sharing devices.

Applications sensitive to the resulting output file size will typically see smaller files and shorter time to generate in the device-specific interface of the v3 driver.



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